

PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : C07D 217/12, 279/02, 285/20, 285/24, 471/04, 497/00, 497/04, 513/04	A1	(11) International Publication Number: WO 98/21186 (43) International Publication Date: 22 May 1998 (22.05.98)
(21) International Application Number: PCT/US97/20782 (22) International Filing Date: 13 November 1997 (13.11.97) (30) Priority Data: 60/030,526 13 November 1996 (13.11.96) US 968,035 12 November 1997 (12.11.97) US (71) Applicant: CEPHALON, INC. [US/US]; 145 Brandywine Parkway, West Chester, PA 19380 (US). (72) Inventors: BIHOVSKY, Ron; 804 Primrose Lane, Wyn- newood, PA 19096 (US). WELLS, Gregory, J.; 818 Ser- pentine Drive, West Chester, PA 19382 (US). TAO, Ming; 1604 Squire Drive, Maple Glen, PA 19002 (US). (74) Agents: MILLER, Suzanne, E. et al.; Woodcock Washburn Kurtz Mackiewicz & Norris LLP, 46th floor, One Liberty Place, Philadelphia, PA 19103 (US).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: BENZOTHIAZO AND RELATED HETEROCYCLIC GROUP-CONTAINING CYSTEINE AND SERINE PROTEASE INHIBITORS (57) Abstract The present invention is directed to novel benzothiazo and related heterocyclic group-containing inhibitors of cysteine or serine proteases. Methods for using the same are also described.		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon			PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakhstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

**Benzothiazole and Related Heterocyclic Group-Containing
Cysteine and Serine Protease Inhibitors**

Cross Reference To Related Applications

This application is claims benefit of U.S.
5 Provisional Application Serial No. 60/030,526, filed
November 13, 1996, and U.S. Application entitled
"Benzothiazole and Related Heterocyclic Group-Containing
Cysteine and Serine Protease Inhibitors" filed in the names
of Ron Bihovsky, Gregory J. Wells, and Ming Tao on November
10 12, 1997, the disclosures of which are hereby incorporated
herein by reference in their entirety.

Field of the Invention

Novel benzothiazole and related heterocyclic group-
15 containing inhibitors of cysteine or serine proteases,
methods for making these novel compounds, and methods for
using the same are disclosed.

Background of the Invention

Numerous cysteine and serine proteases have been
20 identified in human tissues. A "protease" is an enzyme
which degrades proteins into smaller components (peptides).
The terms "cysteine protease" and "serine protease" refer to
proteases which are distinguished by the presence therein of
a cysteine or serine residue which plays a critical role in
25 the catalytic process. Mammalian systems, including humans,
normally degrade and process proteins via a variety of
enzymes including cysteine and serine proteases. However,
when present at elevated levels or when abnormally
activated, cysteine and serine proteases may be involved in

pathophysiological processes.

For example, calcium-activated neutral proteases ("calpains") comprise a family of intracellular cysteine proteases which are ubiquitously expressed in mammalian tissues. Two major calpains have been identified; calpain I and calpain II. While calpain II is the predominant form in many tissues, calpain I is thought to be the predominant form in pathological conditions of nerve tissues. The calpain family of cysteine proteases has been implicated in many diseases and disorders, including neurodegeneration, stroke, Alzheimer's, amyotrophy, motor neuron damage, acute central nervous system injury, muscular dystrophy, bone resorption, platelet aggregation, cataracts and inflammation. Calpain I has been implicated in excitatory amino-acid induced neurotoxicity disorders including ischemia, hypoglycemia, Huntington's Disease, and epilepsy. The lysosomal cysteine protease cathepsin B has been implicated in the following disorders: arthritis, inflammation, myocardial infarction, tumor metastasis, and muscular dystrophy. Other lysosomal cysteine proteases include cathepsins C, H, L and S. Interleukin-1 β converting enzyme ("ICE") is a cysteine protease which catalyzes the formation of interleukin-1 β . Interleukin-1 β is an immunoregulatory protein implicated in the following disorders: inflammation, diabetes, septic shock, rheumatoid arthritis, and Alzheimer's disease. ICE has also been linked to apoptotic cell death of neurons, which is implicated in a variety of neurodegenerative disorders including Parkinson's disease, ischemia, and amyotrophic lateral sclerosis (ALS).

Cysteine proteases are also produced by various pathogens. The cysteine protease clostripain is produced by *Clostridium histolyticum*. Other proteases are produced by *Trypanosoma cruzi*, malaria parasites *Plasmodium falciparum* and *P. vinckei* and *Streptococcus*. Hepatitis A viral protease HAV C3 is a cysteine protease essential for processing of picornavirus structural proteins and enzymes.

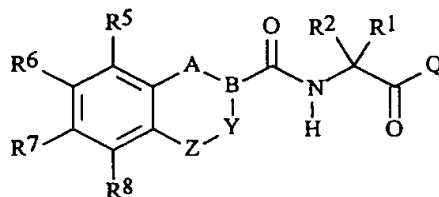
- 3 -

Exemplary serine proteases implicated in degenerative disorders include thrombin, human leukocyte elastase, pancreatic elastase, chymase and cathepsin G. Specifically, thrombin is produced in the blood coagulation cascade, cleaves fibrinogen to form fibrin and activates Factor VIII; thrombin is implicated in thrombophlebitis, thrombosis and asthma. Human leukocyte elastase is implicated in tissue degenerative disorders such as rheumatoid arthritis, osteoarthritis, atherosclerosis, bronchitis, cystic fibrosis, and emphysema. Pancreatic elastase is implicated in pancreatitis. Chymase, an enzyme important in angiotensin synthesis, is implicated in hypertension, myocardial infarction, and coronary heart disease. Cathepsin G is implicated in abnormal connective tissue degradation, particularly in the lung.

Given the link between cysteine and serine proteases and various debilitating disorders, compounds which inhibit these proteases would be useful and would provide an advance in both research and clinical medicine. The present invention is directed to these, as well as other, important ends.

SUMMARY OF THE INVENTION

The present invention is directed to novel cysteine and serine protease inhibitors which contain a benzoheterocyclic group. Exemplary compounds are represented by the following Formula I:



wherein:

- 4 -

A-B represents one, two, or three carbon atoms or nitrogen atoms, optionally connected by single bonds or one double bond, optionally substituted with one or more groups selected from R³, R⁴, OR³, OR⁴, R^{4a}, and OR^{4a}, with the proviso
5 that the number of nitrogen atoms is 0, 1 or 2;

R¹ and R² are each independently hydrogen, alkyl having from one to about 14 carbons, cycloalkyl having from 3 to about 10 carbons, aryl having from about 6 to about 14 carbons, heteroaryl having from about 6 to about 14 ring
10 atoms, aralkyl having from about 7 to about 15 carbons, heteroaralkyl, or an optionally protected natural or unnatural side chain of an amino acid, said alkyl, cycloalkyl, aryl, and heteroaryl groups being optionally substituted with one or more K groups;

15 R³, R⁴ and R^{4a} are each independently hydrogen, lower alkyl, or a natural or unnatural side chain of an optionally protected amino acid, said alkyl groups being optionally substituted with an aryl or heteroaryl group;

R⁵, R⁶, R⁷ and R⁸ are each independently hydrogen, alkyl
20 having from one to about 14 carbons wherein said alkyl groups are optionally substituted with one or more K groups, alkoxy having from one to about 10 carbons, halogen, alkoxycarbonyl, carboxyl, hydroxyl, heterocyclic, or amino optionally substituted with 1 to 3 aryl or lower alkyl
25 groups;

or any two adjacent R⁵, R⁶, R⁷ and R⁸ groups taken together with any intervening atoms of the benzene ring to which they are attached form an alicyclic, aromatic, heterocyclic, or heteroaryl ring having 5 to 8 ring atoms;

30 K is halogen, lower alkyl, lower alkenyl, aryl, heterocyclic, guanidino, nitro, alkoxycarbonyl, alkoxy, hydroxyl, carboxyl, arylaminosulfonyl, heteroarylamino sulfonyl, alkylaminosulfonyl, or amino optionally substituted with an alkylsulfonyl, arylsulfonyl,
35 or heteroarylsulfonyl group, or with 1 to 3 aryl or lower alkyl groups, said alkyl, aryl, and heteroaryl groups being optionally substituted with one or more G groups;

- 5 -

G is the same as K;

Y is O, NH, NR⁹ or CHR⁹;

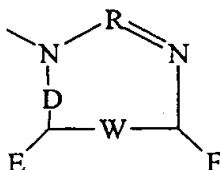
Z is S(=O)₂, S(=O), S, or C(=O);

j is 0, 1 or 2;

5 Q is hydrogen, C(=O)NHR⁹, C(=O)OR⁹, CH=N₂, or CH₂R¹⁰;

R⁹ is hydrogen, alkyl having from one to about 10 carbons, said alkyl groups being optionally substituted with one or more K groups, aryl having from about 6 to about 14 carbons, or aralkyl having from about 7 to about 15 carbons;

10 R¹⁰ is aryloxy, heteroaryloxy, L, halogen, or has the formula O-M, wherein M has the structure:



wherein:

15 R is N or CR¹¹;

W is a double bond or a single bond;

D is C=O or a single bond;

E and F are independently R¹², R¹³, or J;

or E and F taken together comprise a joined moiety,

20 said joined moiety being an aliphatic carbocyclic ring optionally substituted with J and having from 5 to 7 carbons, an aromatic carbocyclic ring optionally substituted with J and having from 5 to 7 carbons, an aliphatic heterocyclic ring optionally substituted with J and having from 5 to 7 atoms, or an aromatic heterocyclic ring optionally substituted with J and having from 5 to 7 atoms, said aliphatic heterocyclic ring or said aromatic heterocyclic ring each having from 1 to 4 heteroatoms;

30 R¹¹, R¹², and R¹³ are independently H, alkyl having from 1 to 10 carbons, heteroaryl having from 1 to 10 carbons, alkanoyl having from 1 to 10 carbons, or aroyl, wherein said

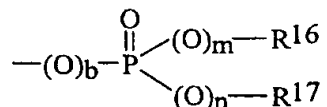
- 6 -

alkyl, heteroaryl, alkanoyl and aroyl groups are optionally substituted with J;

J is halogen, C(=O)OR¹⁴, R¹⁴OC(=O), R¹⁴OC(=O)NH, OH, CN, NO₂, NR¹⁴R¹⁵, N=C(R¹⁴)R¹⁵, N=C(NR¹⁴R¹⁵)₂, SR¹⁴, OR¹⁴, phenyl, naphthyl, heteroaryl, or a cycloalkyl group having from 3 to 8 carbons;

R¹⁴ and R¹⁵ are independently H, alkyl having from 1 to 10 carbons, aryl, or heteroaryl, wherein said alkyl, aryl and heteroaryl groups are optionally substituted with K;

L is a phosphorus-containing enzyme reactive group having the formula:



wherein:

- m, n, and b are each independently 0 or 1;
- R¹⁶ and R¹⁷ are each independently hydrogen, lower alkyl optionally substituted with K, aryl optionally substituted with K, or heteroaryl optionally substituted with K;
- or R¹⁶ and R¹⁷ taken together with -(O)_n-P(=O)-(O)_m- can form a 5-8 membered ring containing up to 3 hetero atoms;
- or R¹⁶ and R¹⁷ taken together with -(O)_n-P(=O)-(O)_m- can form a 5-8 membered ring optionally substituted with K;
- or a pharmaceutically acceptable salt or bisulfite addition product thereof.

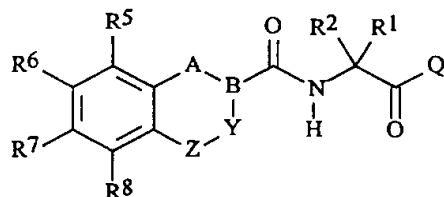
The compounds of the invention are useful for the inhibition of cysteine and serine proteases. Beneficially, the compounds find utility in a variety of settings. For example, in a research arena, the claimed compounds can be used, for example, as standards to screen for natural and synthetic cysteine protease and serine protease inhibitors which have the same or similar functional characteristics as

- 7 -

the disclosed compounds. In a clinical arena, the compounds of the present invention can be used to alleviate, mediate, reduce and/or prevent disorders which are associated with abnormal and/or aberrant activity of cysteine proteases and/or serine proteases. Accordingly, methods for using the subject compounds, such as methods for inhibiting serine proteases or cysteine proteases comprising contacting said proteases with an inhibitory amount of a compound of the invention are disclosed. Methodologies for making the benzothiazine group-containing inhibitors are also disclosed. These and other features of the compounds of the subject invention are set forth in more detail below.

Detailed Description

Novel cysteine and serine protease inhibitors have been discovered which are represented by the general Formula I:



I

wherein:

A-B represents one, two, or three carbon atoms or nitrogen atoms, optionally connected by single bonds or one double bond, optionally substituted with one or more groups selected from R³, R⁴, OR³, OR⁴, R^{4a}, and OR^{4a}, with the proviso that the number of nitrogen atoms is 0, 1 or 2;

R¹ and R² are each independently hydrogen, alkyl having from one to about 14 carbons, cycloalkyl having from 3 to about 10 carbons, aryl having from about 6 to about 14 carbons, heteroaryl having from about 6 to about 14 ring atoms, aralkyl having from about 7 to about 15 carbons,

- 8 -

heteroaralkyl, or an optionally protected natural or unnatural side chain of an amino acid, said alkyl, cycloalkyl, aryl, and heteroaryl groups being optionally substituted with one or more K groups;

5 R^3 , R^4 and R^{4a} are each independently hydrogen, lower alkyl, or a natural or unnatural side chain of an optionally protected amino acid, said alkyl groups being optionally substituted with an aryl or heteroaryl group;

R^5 , R^6 , R^7 and R^8 are each independently hydrogen, 10 alkyl having from one to about 14 carbons wherein said alkyl groups are optionally substituted with one or more K groups, alkoxy having from one to about 10 carbons, halogen, alkoxycarbonyl, carboxyl, hydroxyl, heterocyclic, or amino optionally substituted with 1 to 3 aryl or lower alkyl 15 groups;

 or any two adjacent R^5 , R^6 , R^7 and R^8 groups taken together with any intervening atoms of the benzene ring to which they are attached form an alicyclic, aromatic, heterocyclic, or heteroaryl ring having 5 to 8 ring atoms;

20 K is halogen, lower alkyl, lower alkenyl, aryl, heterocyclic, guanidino, nitro, alkoxycarbonyl, alkoxy, hydroxyl, carboxyl, arylaminosulfonyl, heteroarylamino- sulfonyl, alkylaminosulfonyl, or amino optionally substituted with an alkylsulfonyl, arylsulfonyl, 25 or heteroarylsulfonyl group, or with 1 to 3 aryl or lower alkyl groups, said alkyl, aryl, and heteroaryl groups being optionally substituted with one or more G groups;

 G is the same as K;

 Y is O, NH, NR^9 or CHR^9 ;

30 Z is $S(=O)_2$, $S(=O)$, S, or $C(=O)$;

 j is 0, 1 or 2;

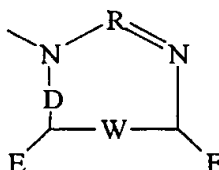
 Q is hydrogen, $C(=O)NHR^9$, $C(=O)OR^9$, $CH=N_2$, or

CH_2R^{10} ;

R^9 is hydrogen, alkyl having from one to about 10 35 carbons, said alkyl groups being optionally substituted with one or more K groups, aryl having from about 6 to about 14 carbons, or aralkyl having from about 7 to about 15 carbons;

- 9 -

R^{10} is aryloxy, heteroaryloxy, L, halogen, or has the formula O-M, wherein M has the structure:



5 wherein:

R is N or CR^{11} ;

W is a double bond or a single bond;

D is C=O or a single bond;

E and F are independently R^{12} , R^{13} , or J;

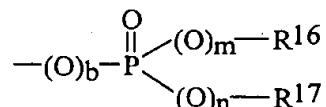
10 or E and F taken together comprise a joined moiety, said joined moiety being an aliphatic carbocyclic ring optionally substituted with J and having from 5 to 7 carbons, an aromatic carbocyclic ring optionally substituted with J and having from 5 to 7 carbons, an aliphatic
15 heterocyclic ring optionally substituted with J and having from 5 to 7 atoms, or an aromatic heterocyclic ring optionally substituted with J and having from 5 to 7 atoms, said aliphatic heterocyclic ring or said aromatic heterocyclic ring each having from 1 to 4 heteroatoms;

20 R^{11} , R^{12} , and R^{13} are independently H, alkyl having from 1 to 10 carbons, heteroaryl having from 1 to 10 carbons, alkanoyl having from 1 to 10 carbons, or aroyl, wherein said alkyl, heteroaryl, alkanoyl and aroyl groups are optionally substituted with J;

25 J is halogen, $C(=O)OR^{14}$, $R^{14}OC(=O)$, $R^{14}OC(=O)NH$, OH, CN, NO_2 , $NR^{14}R^{15}$, $N=C(R^{14})R^{15}$, $N=C(NR^{14}R^{15})_2$, SR^{14} , OR^{14} , phenyl, naphthyl, heteroaryl, or a cycloalkyl group having from 3 to 8 carbons;

30 R^{14} and R^{15} are independently H, alkyl having from 1 to 10 carbons, aryl, or heteroaryl, wherein said alkyl, aryl and heteroaryl groups are optionally substituted with K;

L is a phosphorus-containing enzyme reactive group having the formula:



wherein:

5 m, n, and b are each independently 0 or 1;
R¹⁶ and R¹⁷ are each independently hydrogen,
lower alkyl optionally substituted with K, aryl optionally
substituted with K, or heteroaryl optionally substituted
with K;

10 or R¹⁶ and R¹⁷ taken together with -(O)_n-P(=O)-(O)_m- can form a 5-8 membered ring containing up to 3 hetero atoms;

or R¹⁶ and R¹⁷ taken together with -(O)_n-P(=O)-(O)_m-
can form a 5-8 membered ring optionally substituted with K;
15 or a pharmaceutically acceptable salt or bisulfite
addition product thereof.

It is recognized that various stereoisomeric forms of the compounds of Formula I may exist. All such racemates, diastereomers, individual enantiomers, and mixtures thereof form part of the present invention. In some preferred embodiments of the compounds of the invention where R^2 is H, it is preferred that the carbon to which the substituent R^1 is attached have the L-configuration.

In some preferred embodiments of the
25 compounds of Formula I, A-B is $-[\text{CH}(\text{R}^4)]_j-\text{C}(\text{R}^3)-$, $-\text{C}(\text{R}^4)=\text{C}-$,
 $-\text{CH}(\text{OR}^4)-\text{C}(\text{R}^3)-$, $-\text{C}(\text{OR}^4)=\text{C}-$, $-\text{N}(\text{R}^4)-\text{C}(\text{R}^3)-$, $-\text{N}=\text{C}-$,
 $-\text{C}(\text{R}^{4a})=\text{C}(\text{R}^4)-\text{C}(\text{R}^3)-$, or $-\text{CH}(\text{R}^{4a})-\text{C}(\text{R}^4)=\text{C}-$ where j is 0, 1, or
2. In more preferred embodiments A-B is $-[\text{CH}(\text{R}^4)]_j-\text{C}(\text{R}^3)-$
where j is 1, $-\text{C}(\text{R}^4)=\text{C}-$, $-\text{N}(\text{R}^4)-\text{C}(\text{R}^3)-$, or $-\text{N}=\text{C}-$, preferably
30 where R^3 and R^4 are each H.

- 11 -

In some preferred embodiments of the compounds of Formula I, Z is SO₂ or C(=O), with SO₂ being preferred.

In further preferred embodiments of the compounds of Formula I, R², R⁵ and R⁸ are each H. In still further preferred embodiments R¹ is alkyl or aralkyl, preferably *i*-butyl or benzyl.

In preferred embodiments of the compounds of formula I, R⁶ and R⁷ are independently H, alkoxy, halogen, or heterocyclic, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-. In more preferred embodiments R⁶ and R⁷ are independently H, -OCH₃, F, Cl, or morpholin-4-yl, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-.

In some preferred embodiments of the compounds of Formula I, Q is H, C(=O)NHR⁹, or C(=O)OR⁹, where R⁹ is alkyl or alkyl substituted with K. In further preferred embodiments of the compounds of Formula I, Y is O, NH, NR⁹ or CHR⁹, where R⁹ is alkyl or aralkyl. Preferably, Y is NR⁹ or CHR⁹, where R⁹ is methyl ethyl, *i*-propyl, *i*-butyl or benzyl.

In particularly preferred embodiments of the compounds of Formula I, A-B is -[CH(R⁴)]_j-C(R³)- with -CH₂-CH- being preferred, -C(R⁴)=C-, -N(R⁴)-C(R³)-, or -N=C-; Z is SO₂ or C(=O) with SO₂ being preferred; R², R⁵ and R⁸ are each H; R¹ is alkyl or aralkyl, with *i*-butyl or benzyl being preferred; R⁶ and R⁷ are independently H, alkoxy, halogen, or heterocyclic, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-; Q is H, C(=O)NHR⁹, or C(=O)OR⁹, where R⁹ is alkyl or alkyl substituted with K; and Y is O, NH, NR⁹ or CHR⁹, where R⁹ is alkyl or aralkyl. In these preferred embodiments R⁶ and R⁷ are preferably independently H, -OCH₃, F, Cl, or morpholin-4-yl, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-, and Y is preferably NR⁹ or CHR⁹, where R⁹ is methyl ethyl, *i*-propyl, *i*-butyl or benzyl.

In some preferred embodiments of the compounds of Formula I, A-B is -CH₂-CH-; Z is SO₂; R², R⁵ and R⁸ are each H; and

R¹ is alkyl, alkyl substituted with K, or aralkyl,

- 12 -

with *i*-butyl, benzyl, or alkyl substituted with phenylsulfonyl-amino being preferred;

5 R^6 and R^7 are independently H, alkoxy, halogen, or heterocyclic, with H, OCH_3 , F, Cl, or morpholin-4-yl being preferred, or preferably R^6 and R^7 taken together form $-O-CH_2-CH_2-O-$;

10 Q is H, $C(=O)NHR^9$, or $C(=O)OR^9$, where R^9 is alkyl, preferably methyl, ethyl, or butyl; and Y is O, NH or NR^9 where R^9 is alkyl or aralkyl, with methyl, ethyl, propyl, butyl or benzyl being preferred.

In especially preferred embodiments, A-B is $-CH_2-CH-$; Z is SO_2 ; R^2 , R^5 and R^8 are each H; and R^1 , R^6 , R^7 , Y and Q have the values shown in Table II, *infra*.

15 In further preferred embodiments of the compounds of Formula I, A-B is $-CH_2-CH-$; Z is SO_2 ; R^2 , R^5 and R^8 are each H; R^6 and R^7 taken together form $-O-CH_2-CH_2-O-$; R^1 is benzyl; Y is N-H or N-ethyl; and Q is $C(=O)NHR^9$ where R^9 is alkyl or alkyl substituted with K, preferably CONHET, $CONHBu$, $CONHCH_2CH_2OCH_3$, $CONHCH(CH_3)_2$, $CONH(CH_2)_4CH_3$, $CONHCH_2Ph$,
20 $CONHCH_2CH_2Ph$, $CONHCH_2CH=CH_2$, $CONH(CH_2)_3-(imidazol-1-yl)$, $CONH(CH_2)_3-(2-ketopyrrolidin-1-yl)$, $CONH(CH_2)_3(morpholin-4-yl)$, $CONHCH_2(pyridin-2-yl)$, $CONHCH_2-cyclopropane$, $CONHCH_2CH_2NHSO_2CH_3$, $CONHCH_2CH_2NHSO_2(4-NO_2-Ph)$, $CONH(CH_2)_3NHSO_2(4-NO_2-Ph)$, $CONHCH_2CH_2NHSO_2(3,4-Cl_2-Ph)$,
25 $CONH(CH_2)_3NHSO_2(3,4-Cl_2-Ph)$, $CONHCH_2CH_2NHSO_2Ph$, $CONHCH_2CH_2NHSO_2(5-(2-pyridinyl)-thiophen-2-yl)$, $CONH(CH_2)_3NHSO_2(4-F-Ph)$, $CONH(CH_2)_3NHSO_2Ph$, $CONHCH_2-(pyridin-4-yl)$, or $CONHCH_2CH_2NHSO_2(4-F-Ph)$.

30 In especially preferred embodiments, A-B is $-CH_2-CH-$; Z is SO_2 ; R^2 , R^5 and R^8 are each H; R^6 and R^7 taken together form $-O-CH_2-CH_2-O-$; R^1 is benzyl; and Y and Q have the values shown in Table III, *infra*.

In further preferred embodiments of the compounds of Formula I, A-B is $-C(R^4)=C-$; Z is SO_2 ; R^2 , R^5 and R^8 are each H; R^1 is benzyl; R^6 and R^7 are independently H or halogen, or R^6 and R^7 taken together form $-O-CH_2-CH_2-O-$; R^4 is H, alkoxy with methoxy being preferred, or hydroxy; Y is NR^9

- 13 -

wherein R⁹ is alkyl with methyl and ethyl being preferred;
and Q is H or C(=O)NHR⁹ where R⁹ is alkyl, preferably butyl.

In especially preferred embodiments, A-B is -
C(R⁴)=C-; Z is SO₂; R², R⁵ and R⁸ are each H; and R¹, R⁶, R⁷,
5 R⁴, Y and Q have the values shown in Table IV, *infra*.

In further preferred embodiments of the compounds
of Formula I, A-B is -N(R⁴)-CH- where R⁴ is preferably H,
propyl, or benzyl; Z is SO₂; R², R⁵ and R⁸ are each H;
R¹ is benzyl; R⁶ and R⁷ are each H; Y is N-R⁹ where R⁹ is
10 alkyl, preferably methyl or ethyl; and Q is H or C(=O)NHR⁹
where R⁹ is alkyl, preferably butyl.

In especially preferred embodiments, A-B is
-N(R⁴)-CH-; Z is SO₂; R², R⁵ and R⁸ are each H; R¹ is benzyl;
R⁶ and R⁷ are each H; Y is N-R⁹; and R⁴, R⁹ and Q have the
15 values shown in Table V, *infra*.

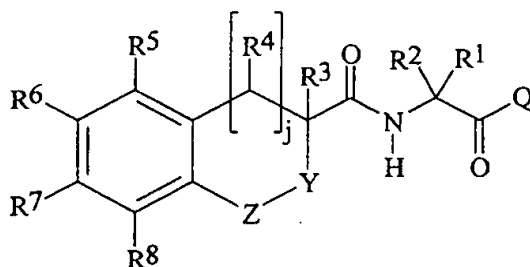
In further preferred embodiments of the compounds
of Formula I, A-B is -N=C-; Z is SO₂; Y is NH; R², R⁵ and R⁸
are each H; R¹ is benzyl and R⁶ and R⁷ are each H, or R⁶ and
R⁷ taken together form -O-CH₂-CH₂-O-; and Q is H or C(=O)NHR⁹
20 where R⁹ is alkyl, preferably butyl.

In especially preferred embodiments, A-B is -N=C-;
Z is SO₂; Y is NH; R², R⁵ and R⁸ are each H; R¹ is benzyl and
R⁶, R⁷ and Q have the values shown in Table VI, *infra*.

In further preferred embodiments of the compounds
25 of Formula I, A-B is -CH₂-CH-; Z is C(=O); R², R⁵ and R⁸ are
each H; R¹ is benzyl; R⁶ and R⁷ are each H; Q is H; Y is N-R⁹
where R⁹ is H or alkyl, preferably methyl.

In some preferred embodiments, compounds of the
invention have the formula:

- 14 -



wherein the constituent variables are as defined above.

When Q is hydrogen, the invention includes the bisulfite addition products of the aldehydes of Formula I,
 5 as exemplified in Example 187, *infra*.

As used herein, the term "alkyl" is meant to include straight-chain, branched and cyclic hydrocarbon groups such as, for example, ethyl, isopropyl and cyclopropyl groups. Preferred alkyl groups have 1 to about
 10 10 carbon atoms. "Cycloalkyl" groups are cyclic alkyl groups. "Aryl" groups are aromatic cyclic compounds including but not limited to phenyl, naphthyl, anthracyl, phenanthryl, and pyrenyl. Also included within the definition of "aryl" are ring systems having two aromatic
 15 rings connected by a bond, such as biphenyl. Preferred aryl groups include phenyl and naphthyl. The term "carbocyclic", as used herein, refers to cyclic groups in which the ring portion is composed solely of carbon atoms. The term "hetero" denotes the presence of one or more noncarbon
 20 atoms. Thus, the term "heterocyclic" refers to cyclic groups in which the ring portion includes at least one heteroatom such as O, N or S. "Heteroalkyl" groups are heterocycles containing solely single bonds within their ring portions, i.e. saturated heteroatomic ring systems.
 25 The term "lower alkyl" refers to alkyl groups of 1-4 carbon atoms. The term "halogen" refers to F, Cl, Br, and I atoms.

The term "aralkyl" denotes alkyl groups which bear aryl groups, for example, benzyl groups. The term "heteroaryl" denotes aryl groups having one or more
 30 heteroatoms (e.g., O, N, or S) contained within an aromatic

- 15 -

ring. "Heteroaralkyl" groups are aralkyl groups which have one or more heteroatoms in their aromatic ring portion. Also included within the definition of "heteroaryl" are ring systems having two aromatic rings connected by a bond, where
5 at least one of the rings contains a hetero atom.

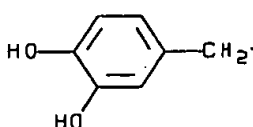
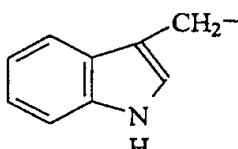

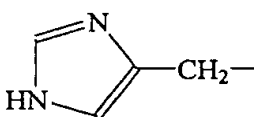
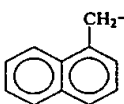
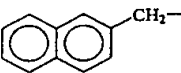
As used herein, "alkoxy" groups are alkyl groups linked through an oxygen atom. Examples of alkoxy groups include methoxy ($-\text{OCH}_3$) and ethoxy ($-\text{OCH}_2\text{CH}_3$) groups. Alkoxy carbonyl groups are carbonyl groups which contain an
10 alkoxy substituent, i.e., groups of general formula $-\text{C}(=\text{O})-\text{O}-\text{R}$, where R is alkyl. As used herein the term "alkanoyl" denotes an alkyl group attached through a carbonyl group, i.e., $-\text{C}(=\text{O})-\text{R}$ where R is alkyl. The term "aroyl" analogously denotes an aryl group attached through a
15 carbonyl group.

As used herein, the term "alkenyl" is intended to include straight-chain or branched hydrocarbon chains having at least one carbon-carbon double bond. Examples of alkenyl groups include ethenyl groups and propenyl groups.

20 As used herein, the term "amino acid" denotes a molecule containing both an amino group and a carboxyl group. As used herein the term "L-amino acid" denotes an α -amino acid having the L configuration around the α -carbon, that is, a carboxylic acid of general formula
25 $\text{CH}(\text{COOH})(\text{NH}_2)-(\text{sidechain})$, having the L-configuration. Sidechains of L-amino acids include naturally occurring and non-naturally occurring moieties. Nonnaturally occurring amino acid sidechains are moieties that are used in place of naturally occurring amino acid sidechains in, for example,
30 amino acid analogs. See, for example, Lehninger, *Biochemistry*, Second Edition, Worth Publishers, Inc, 1975, pages 73-75. Representative α -amino acid sidechains are shown below in Table 1.

- 16 -

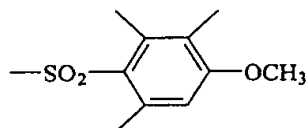
Table 1

5	CH_3- $\text{HO}-\text{CH}_2-$ $\text{C}_6\text{H}_5-\text{CH}_2-$ $\text{HO}-\text{C}_6\text{H}_4-\text{CH}_2-$ 	$\text{HS}-\text{CH}_2-$ $\text{HO}_2\text{C}-\text{CH}(\text{NH}_2)-\text{CH}_2-\text{S}-\text{S}-\text{CH}_2-$ CH_3-CH_2- $\text{CH}_3-\text{S}-\text{CH}_2-\text{CH}_2-$ $\text{CH}_3-\text{CH}_2-\text{S}-\text{CH}_2-\text{CH}_2-$ $\text{HO}-\text{CH}_2-\text{CH}_2-$ $\text{CH}_3-\text{CH}(\text{OH})-$ $\text{HO}_2\text{C}-\text{CH}_2-\text{NHC}(=\text{O})-\text{CH}_2-$
		
		$\text{HO}_2\text{C}-\text{CH}_2-\text{CH}_2-$ $\text{NH}_2\text{C}(=\text{O})-\text{CH}_2-\text{CH}_2-$ $(\text{CH}_3)_2-\text{CH}-$ $(\text{CH}_3)_2-\text{CH}-\text{CH}_2-$ $\text{CH}_3-\text{CH}_2-\text{CH}_2-$ $\text{H}_2\text{N}-\text{CH}_2-\text{CH}_2-\text{CH}_2-$ $\text{H}_2\text{N}-\text{C}(=\text{NH})-\text{NH}-\text{CH}_2-\text{CH}_2-\text{CH}_2-$ $\text{H}_2\text{N}-\text{C}(=\text{O})-\text{NH}-\text{CH}_2-\text{CH}_2-\text{CH}_2-$ $\text{CH}_3-\text{CH}_2-\text{CH}(\text{CH}_3)-$ $\text{CH}_3-\text{CH}_2-\text{CH}_2-\text{CH}_2-$ $\text{H}_2\text{N}-\text{CH}_2-\text{CH}_2-\text{CH}_2-\text{CH}_2-$
	 	

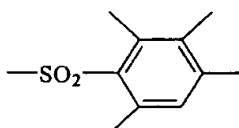
- 10 Functional groups present on the compounds of Formula I may contain blocking groups. Blocking groups are known *per se* as chemical functional groups that can be selectively appended to functionalities, such as hydroxyl groups, amino groups, thio groups and carboxyl groups.
- 15 Protecting groups are blocking groups that can be readily removed from functionalities. These groups are present in a chemical compound to render such functionality inert to chemical reaction conditions to which the compound is exposed. Any of a variety of protecting groups may be
- 20 employed with the present invention. One such protecting

- 17 -

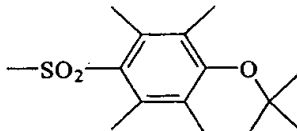
group is the benzyloxycarbonyl (Cbz; Z) group. Other protecting groups include toluenesulfonyl, t-butoxycarbonyl, methyl ester and benzyl ether groups. Other preferred protecting groups according to the invention may be found in
5 Greene, T.W. and Wuts, P.G.M., "Protective Groups in Organic Synthesis" 2d. Ed., Wiley & Sons, 1991, which is incorporated herein by reference. Further blocking groups useful in the compounds of the present invention include the phthalimido group, arylcarbonyls, alkylcarbonyls,
10 alkoxy carbonyls, aryloxy carbonyls, aralkyloxy carbonyls, alkyl- and aralkylsulfonyls, and arylsulfonyl groups such as those which have the following formulas:



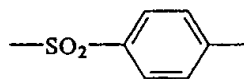
MTR



MTS



PMC



TOS

Because the benzothiazole and related heterocyclic
15 group-containing components of the invention inhibit cysteine proteases and serine proteases, they can be used in both research and therapeutic settings.

In a research environment, preferred compounds having defined attributes can be used to screen for natural
20 and synthetic compounds which evidence similar characteristics in inhibiting protease activity. The compounds can also be used in the refinement of *in vitro* and *in vivo* models for determining the effects of inhibition of particular proteases on particular cell types or biological
25 conditions. In a therapeutic setting, given the connection

- 18 -

between cysteine proteases and certain defined disorders,
and serine proteases and certain defined disorders,
compounds of the invention can be utilized to alleviate,
mediate, reduce and/or prevent disorders which are
5 associated with abnormal and/or aberrant activity of
cysteine proteases and/or serine proteases.

In preferred embodiments, compositions are
provided for inhibiting a serine protease or a cysteine
protease comprising a compound of the invention. In other
10 preferred embodiments, methods are provided for inhibiting
serine proteases or cysteine proteases comprising contacting
a protease selected from the group consisting of serine
proteases and cysteine proteases with an inhibitory amount
of a compound of the invention.

15 The disclosed compounds of the invention are
useful for the inhibition of cysteine proteases and serine
proteases. As used herein, the terms "inhibit" and
"inhibition" mean having an adverse effect on enzymatic
activity. An inhibitory amount is an amount of a compound
20 of the invention effective to inhibit a cysteine and/or
serine protease.

Pharmaceutically acceptable salts of the cysteine
and serine protease inhibitors also fall within the scope of
the compounds as disclosed herein. The term
25 "pharmaceutically acceptable salts" as used herein means an
inorganic acid addition salt such as hydrochloride, sulfate,
and phosphate, or an organic acid addition salt such as
acetate, maleate, fumarate, tartrate, and citrate. Examples
of pharmaceutically acceptable metal salts are alkali metal
30 salts such as sodium salt and potassium salt, alkaline earth
metal salts such as magnesium salt and calcium salt,
aluminum salt, and zinc salt. Examples of pharmaceutically
acceptable organic amine addition salts are salts with
morpholine and piperidine. Examples of pharmaceutically
35 acceptable amino acid addition salts are salts with lysine,
glycine, and phenylalanine.

Compounds provided herein can be formulated into

- 19 -

pharmaceutical compositions by admixture with pharmaceutically acceptable nontoxic excipients and carriers. As noted above, such compositions may be prepared for use in parenteral administration, particularly in the form of liquid solutions or suspensions; or oral administration, particularly in the form of tablets or capsules; or intranasally, particularly in the form of powders, nasal drops, or aerosols; or dermally, via, for example, transdermal patches; or prepared in other suitable fashions for these and other forms of administration as will be apparent to those skilled in the art.

The composition may conveniently be administered in unit dosage form and may be prepared by any of the methods well known in the pharmaceutical art, for example, as described in *Remington's Pharmaceutical Sciences* (Mack Pub. Co., Easton, PA, 1980). Formulations for parenteral administration may contain as common excipients sterile water or saline, polyalkylene glycols such as polyethylene glycol, oils and vegetable origin, hydrogenated naphthalenes and the like. In particular, biocompatible, biodegradable lactide polymer, lactide/glycolide copolymer, or polyoxyethylene-polyoxypropylene copolymers may be useful excipients to control the release of the active compounds. Other potentially useful parenteral delivery systems for these active compounds include ethylene-vinyl acetate copolymer particles, osmotic pumps, implantable infusion systems, and liposomes. Formulations for inhalation administration contain as excipients, for example, lactose, or may be aqueous solutions containing, for example, polyoxyethylene-9-lauryl ether, glycocholate and deoxycholate, or oily solutions for administration in the form of nasal drops, or as a gel to be applied intranasally. Formulations for parenteral administration may also include glycocholate for buccal administration, a salicylate for rectal administration, or citric acid for vaginal administration. Formulations for transdermal patches are preferably lipophilic emulsions.

- 20 -

The materials for this invention can be employed as the sole active agent in a pharmaceutical or can be used in combination with other active ingredients which could facilitate inhibition of cysteine and serine proteases in diseases or disorders.

The concentrations of the compounds described herein in a therapeutic composition will vary depending upon a number of factors, including the dosage of the drug to be administered, the chemical characteristics (e.g., hydrophobicity) of the compounds employed, and the route of administration. In general terms, the compounds of this invention may be provided in effective inhibitory amounts in an aqueous physiological buffer solution containing about 0.1 to 10% w/v compound for parenteral administration. Typical dose ranges are from about 1 μ g/kg to about 1 g/kg of body weight per day; a preferred dose range is from about 0.01 mg/kg to 100 mg/kg of body weight per day. Such formulations typically provide inhibitory amounts of the compound of the invention. The preferred dosage of drug to be administered is likely, however, to depend on such variables as the type or extent of progression of the disease or disorder, the overall health status of the particular patient, the relative biological efficacy of the compound selected, and formulation of the compound excipient, and its route of administration.

As used herein, the term "contacting" means directly or indirectly causing at least two moieties to come into physical association with each other. Contacting thus includes physical acts such as placing the moieties together in a container, or administering moieties to a patient. Thus, for example administering a compound of the invention to a human patient evidencing a disease or disorder associated with abnormal and/or aberrant activity of such proteases falls within the scope of the definition of the term "contacting".

The invention is further illustrated by way of the following examples which are intended to elucidate the

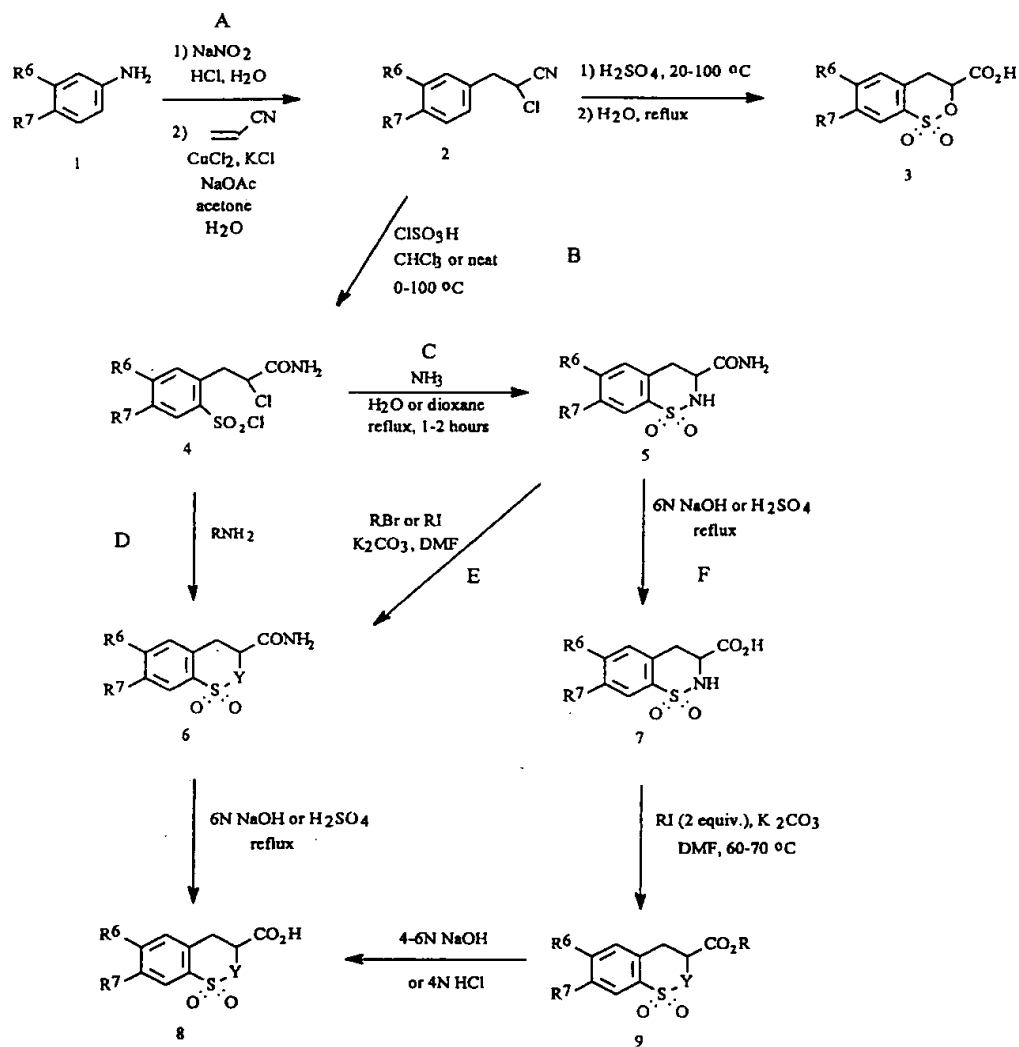
- 21 -

invention. These examples are not intended, nor are they to be construed, as limiting the scope of the disclosure.

Examples

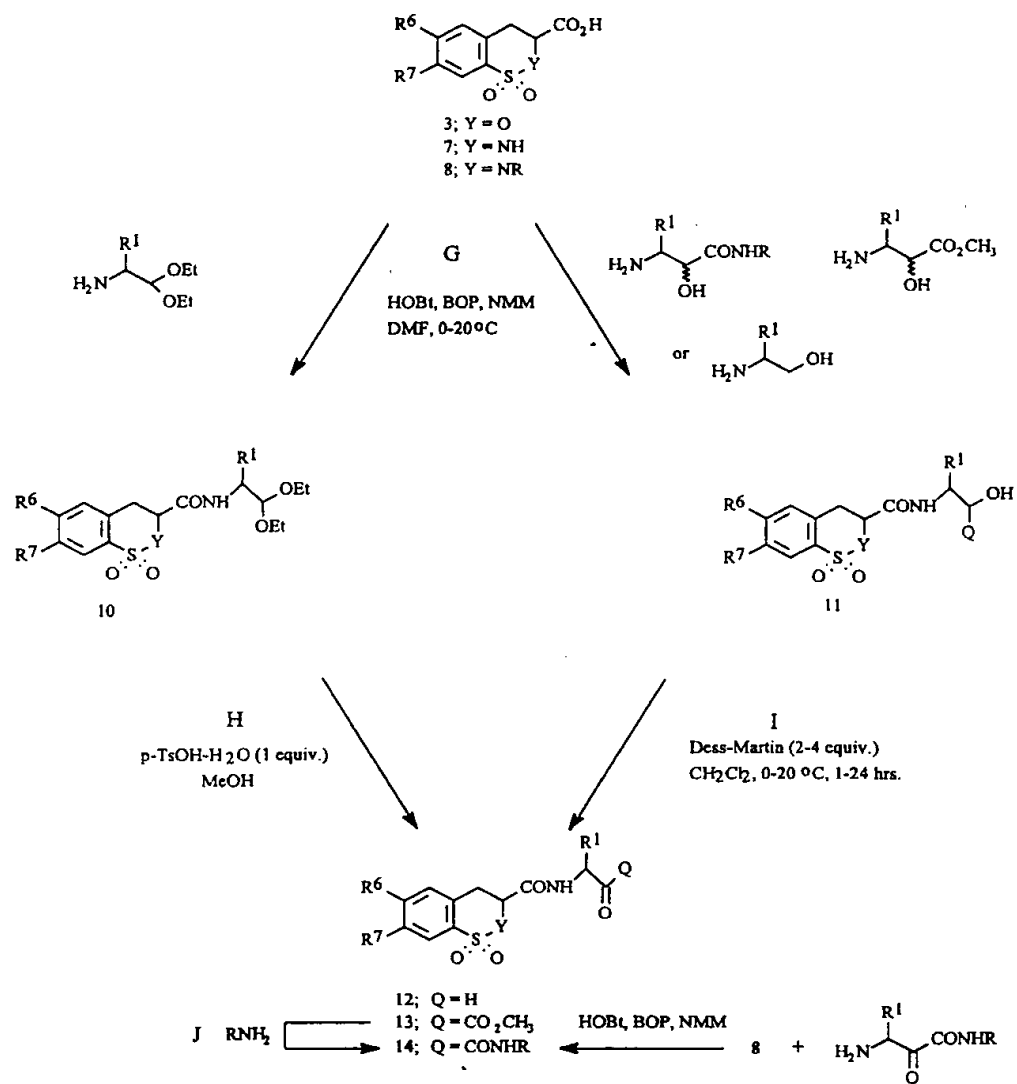
Compounds of the invention were prepared according
5 to the following procedures.

The synthesis of these compounds are summarized in Schemes 1-7:



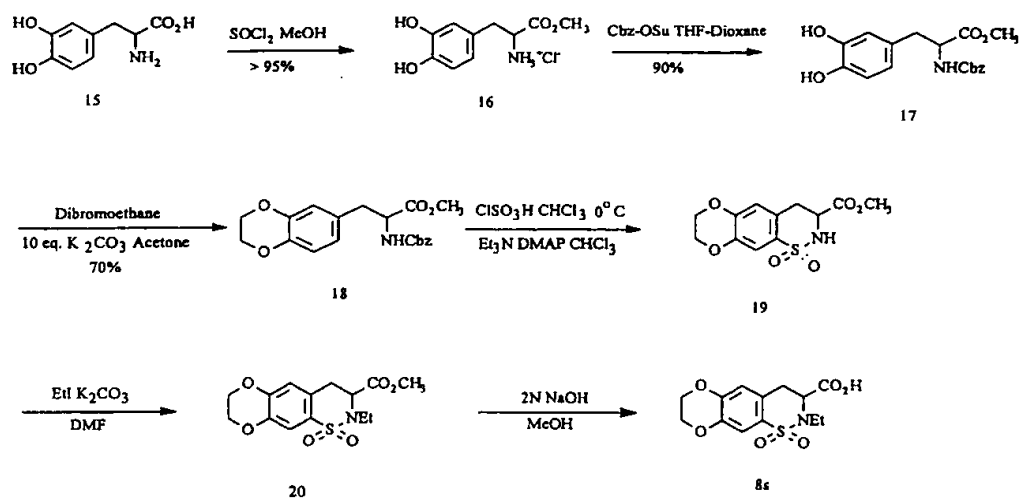
Scheme 1

- 23 -



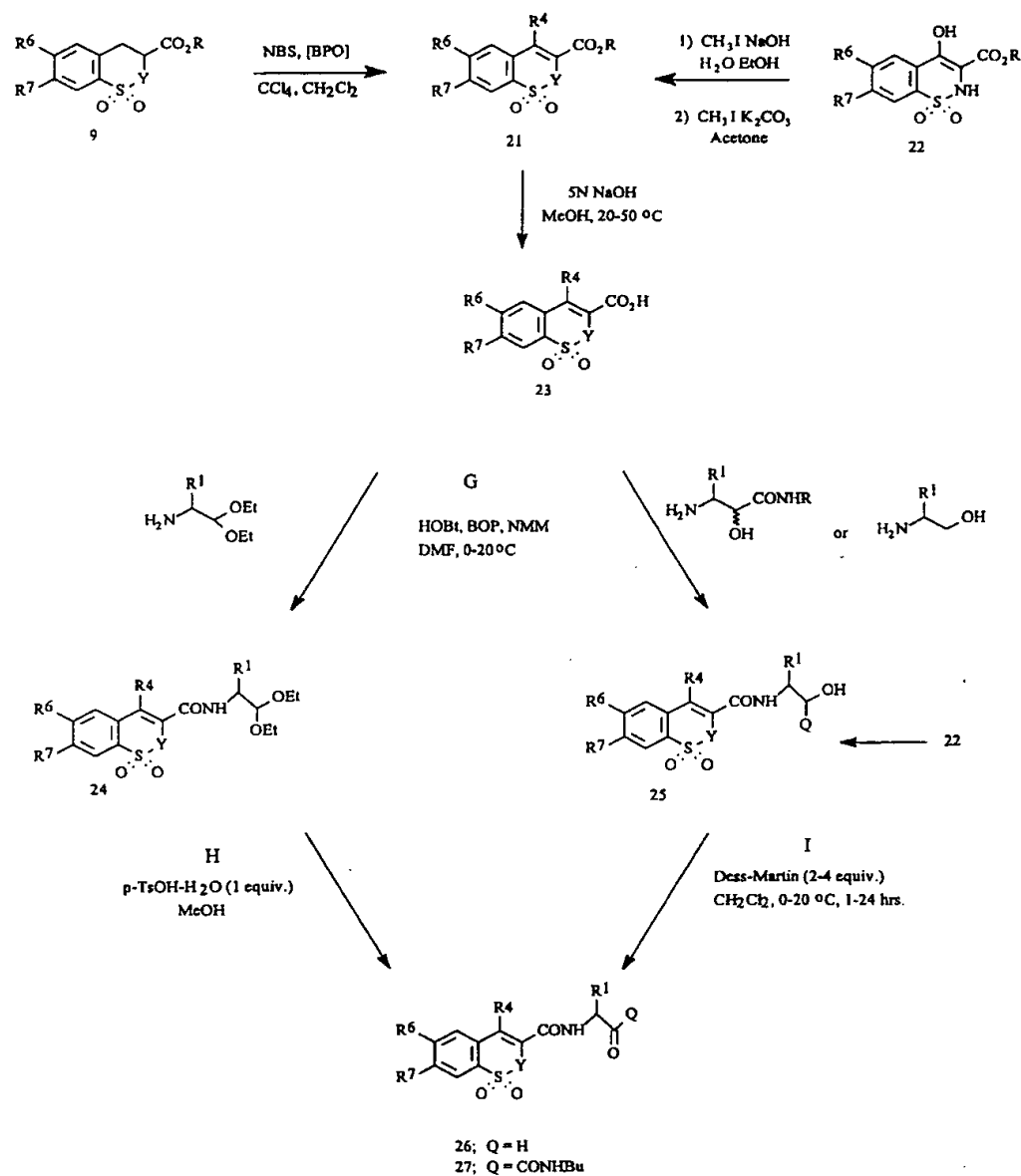
Scheme 1 (cont.)

- 24 -

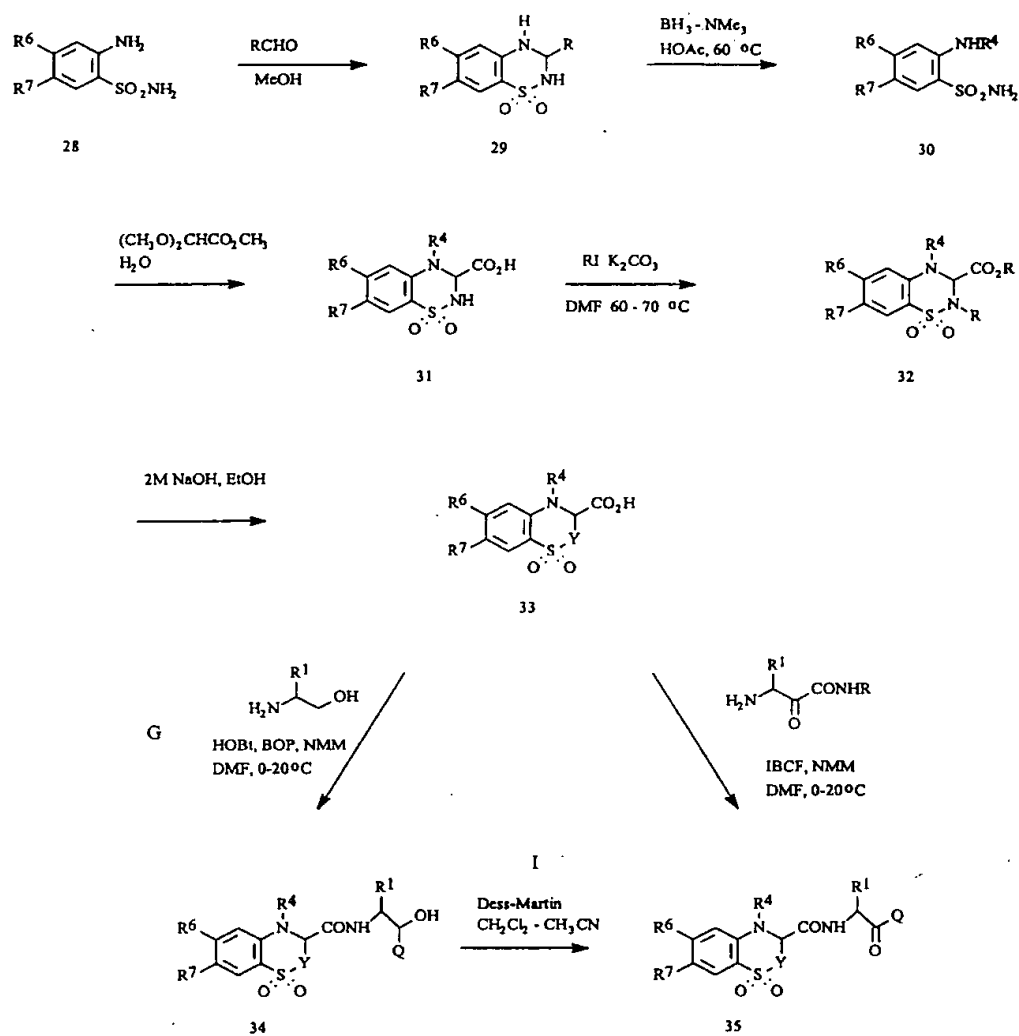


Scheme 2

- 25 -

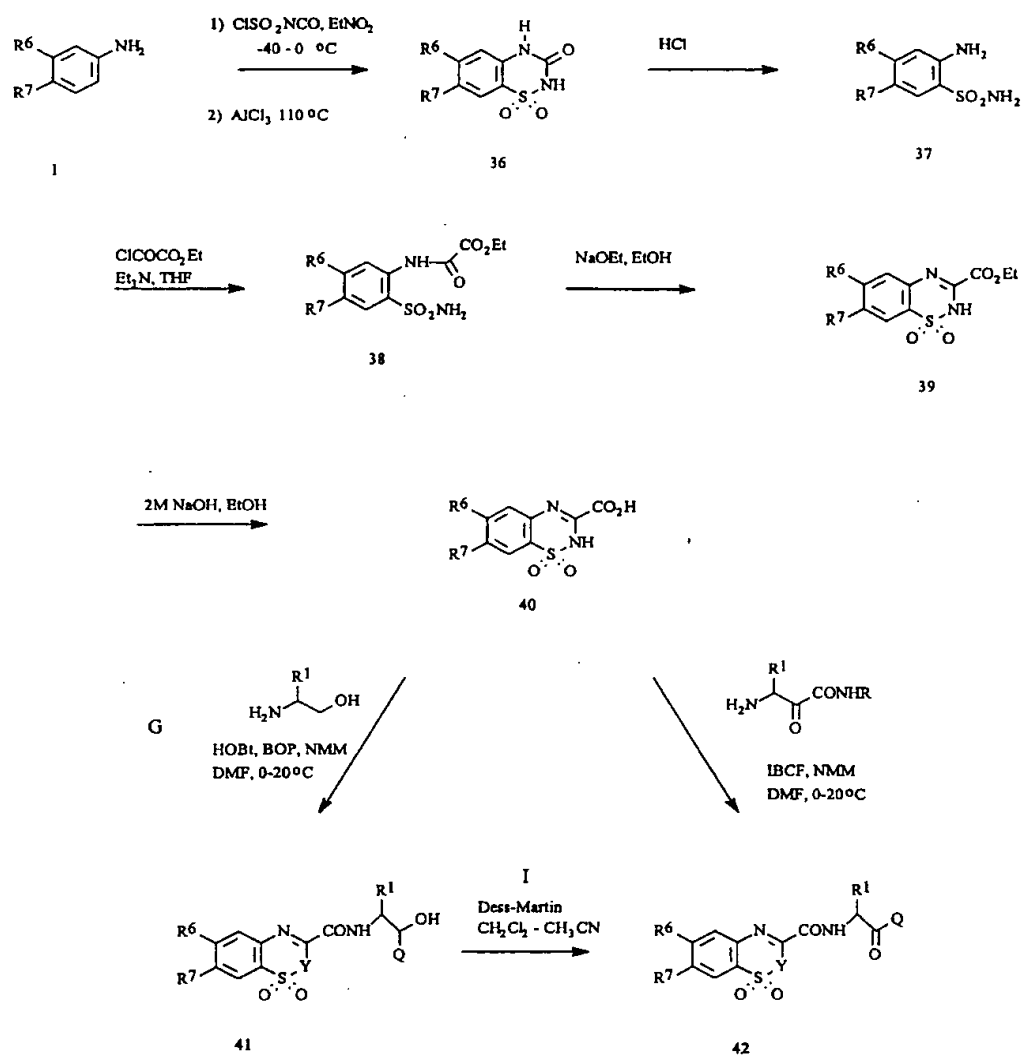


Scheme 3

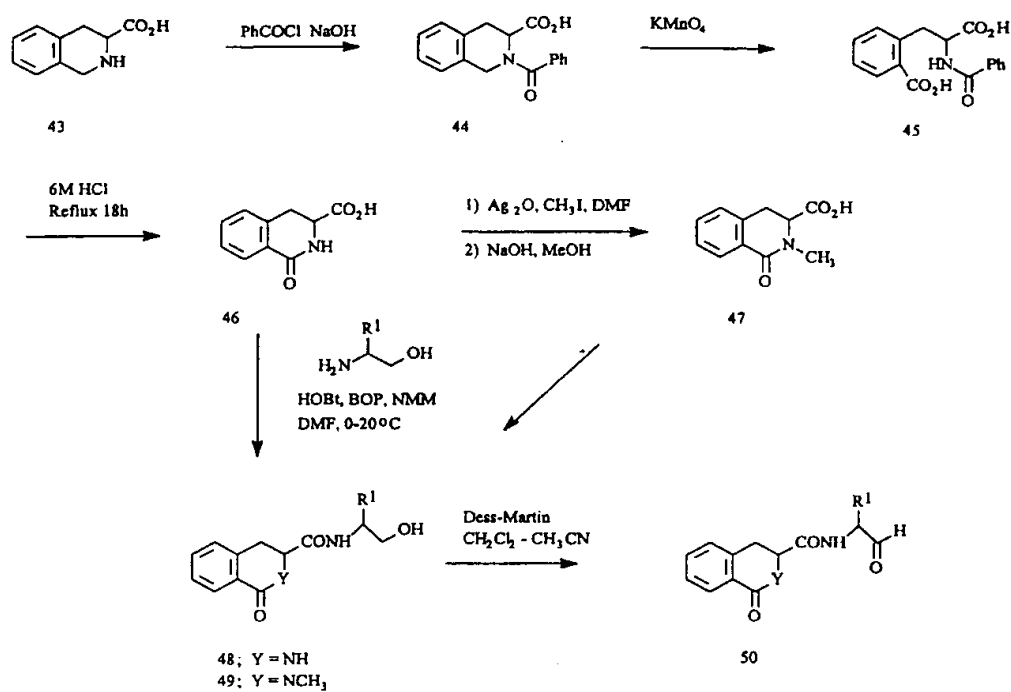


Scheme 4

- 27 -

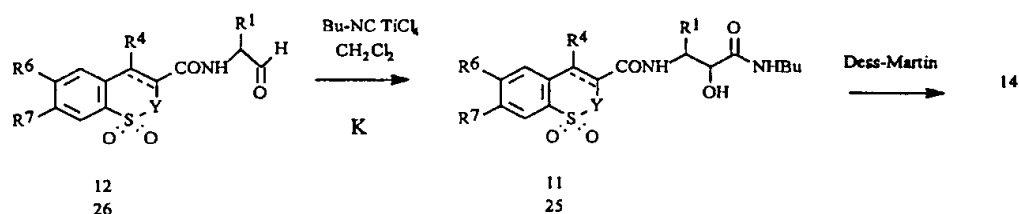
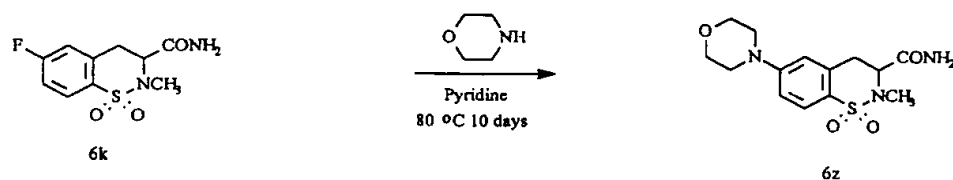


Scheme 5



Scheme 6

- 29 -



Scheme 7

Example 1**General Procedure A: Condensation of Anilines with Acrylonitrile****5 Synthesis of Intermediate 2a ($R^6 = R^7 = \text{OCH}_3$)**
2-Chloro-3-(3,4-dimethoxyphenyl)propanenitrile

The synthesis of intermediate 2a was performed according to the procedure of W. Pöpel et al., *Pharmazie*, 1980, 35, 266-278, which is herein incorporated by
10 reference.

To a vigorously stirred solution of 4-aminoveratrole (17.8 g, 116 mmol) in water (150 ml) and 12N HCl (29 ml, 349 mmol) chilled in an ice-water bath was added dropwise a solution of sodium nitrite (9.2 g, 133 mmol) in water (15
15 ml) over 10-15 minutes. The mixture was stirred for an additional 15 minutes at the same temperature. This solution was added dropwise over 20 minutes to a vigorously stirred solution of acrylonitrile (18.6 g, 23 ml, 349 mmol), $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$ (3 g, 17.4 mmol), KCl (10 g, 134 mmol) and NaOAc

- 30 -

(13.1 g, 160 mmol) in water (150 ml) and acetone (350 ml) chilled in an ice-water bath. The resulting mixture was allowed to stir while slowly warming to ambient temperature over 24-48 hours or until evolution of nitrogen gas had
5 ceased. The acetone was removed on a rotary evaporator and the residue was extracted with ethyl acetate (2 x 250 ml). The combined organic phase was washed with water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated. The dark residue was purified by flash
10 chromatography (silica gel, dichloromethane) to give 6.0 g (23%) of the title compound as a pale yellow mobile oil. NMR (CDCl₃) δ 3.25 (2H, d, J = 7 Hz), 3.88 (3H, s), 3.89 (3H, s), 4.53 (1H, t, J = 7 Hz), 6.79 (1H, s), 6.85 (2H, s); Anal. Calc'd for C₁₁H₁₂ClNO₂: C, 58.54; H, 5.37; N, 6.21; Cl,
15 15.71; Found: C, 58.67; H, 5.42; N, 6.52; Cl, 15.98.

Example 2

Synthesis of Intermediate 2k (R⁶ = F; R⁷ = H)

2-Chloro-3-(3-fluorophenyl)propanenitrile

This compound was prepared according to General
20 Procedure A. From 3-fluoroaniline (25 g, 0.23 mol) crude title compound (42 g) was obtained which was purified by flash chromatography on silica gel (10% CH₂Cl₂:hexanes) followed by further purification by distillation on a Kugelrohr apparatus (oven T = 125°C, 0.3mm Hg) to give 22 g
25 (53%); NMR (CDCl₃) δ 3.30 (m, 2H), 4.56 (t, J = 7 Hz, 1H), 7.04 (m, 3H), 7.35 (m, 1H).

Example 3

Synthesis of Intermediate 2l (R⁶ = R⁷ = Cl)

2-Chloro-3-(3,4-dichlorophenyl)propanenitrile

30 This compound was prepared according to General Procedure A. From 3,4-dichloroaniline (35 g, 0.22 mol) crude title compound (41 g) was obtained which was purified by triple distillation on a Kugelrohr apparatus (oven T = 160°C, 0.5mm Hg) followed by treatment with decolorizing
35 carbon in refluxing methanol to give 17.3 g (34%) of a

- 31 -

yellow-orange mobile oil after filtration and concentration to constant weight; NMR (CDCl_3) δ 3.26 (m, 2H), 4.56 (t, J = 7 Hz, 1H), 7.13 (m, 1H), 7.40 (m, 2H).

Example 4

5 Synthesis of Intermediate 2n (R^6 = Cl; R^7 = H)

2-Chloro-3-(3-chlorophenyl)propanenitrile

This compound was prepared according to General Procedure A. From 3-chloroaniline (25 g, 196 mmol) a crude product (19.6 g) was obtained which was further purified by
10 distillation on a Kugelrohr apparatus (oven temp. 140°C , 0.2 mm Hg) to afford 17.1 g (44%) of the title compound as a yellow mobile oil; NMR (CDCl_3) δ 3.28 (2H, m), 4.57 (1H, t, J = 7 Hz), 7.20 (1H, m), 7.28-7.33 (3H, m).

Example 5

15 Synthesis of Intermediate 2r (R^6 + R^7 = $\text{OCH}_2\text{CH}_2\text{O}$)

2-Chloro-3-(3,4-ethylenedioxyphenyl)propanenitrile

This compound was prepared according to General Procedure A. From 1,4-benzodioxan-6-amine (25 g, 165 mmol) the title compound (9.8 g, 26%) was obtained as a yellow
20 solid; NMR (CDCl_3) δ 3.2 (2H, d, J = 7 Hz), 4.25 (4H, s), 4.50 (1H, t, J = 7 Hz), 6.73-6.86 (3H, m).

Example 6

Synthesis of Intermediate 2,3-Dihydrobenzothiazole 1,1-dioxide Derivatives

25 2,3-Dihydrobenzothiazole 1,1-dioxide derivatives (compounds of Formula I, where $A-B = \text{CR}^3$) can be prepared from 2,3-dihydrobenzothiazole-3-carboxylates according to the methods specified in Scheme I and General Procedures G - J. These intermediates can be formed by reduction of 3-
30 hydroxy-2,3-dihydrobenzothiazole-3-carboxylates, described by J. Wrobel and A. Dietrich [Heterocycles 1994, 38, 1823 - 1838, incorporated by reference herein in its entirety] with reagents including sodium cyanoborohydride, sodium borohydride, zinc - acetic acid, or catalytic hydrogenation

- 32 -

by methods known to those skilled in the art.

Alternatively, 2,3-dihydrobenzothiazole-3-carboxylates may be prepared by treating N-alkylbenzenesulfonamides with a strong base such as butyllithium followed by glyoxylic ester
5 by a modification of the method of Wrobel and Dietrich,
supra.

Example 7

Synthesis of Intermediate 4,5-Dihydrobenzothiazepine 1,1-dioxide Derivatives

10 4,5-Dihydrobenzothiazepine 1,1-dioxide derivatives (compounds of Formula I, where A-B = CHR^{4a}-CR³) can be prepared from 4,5-dihydrobenzothiazepine-3-carboxylates according to the methods specified in Scheme I and General
15 Procedures G - J. These intermediates can be synthesized by modification of previously reported methods. For example, 3-(m-chlorophenyl)propionaldehyde (prepared according to the method of H. Hashizume et al., *Chem. Pharm. Bull.* 1994, 42, 512 - 520, incorporated by reference herein in its
20 entirety), can be transformed into m-chlorohomophenylalanine by reaction with sodium cyanide and ammonium carbonate followed by hydrolysis. Treatment of m-chlorohomophenylalanine with chlorosulfonic acid by a
modification of the procedure described by H. Zenno and T. Mizutani (Japanese patent application No. 7004990, 1966;
25 *Chem. Abstr.* 72, 111525, incorporated by reference herein in its entirety) affords 7-chloro-4,5-dihydrobenzothiazepine-3-carboxylate. Alternatively, 2-(aminosulfonyl)phenyl-
propanoic acid, described by P. Catsoulacos and C. Camoutsis (*J. Heterocycl. Chem.* 1976, 13, 1309 - 1314, incorporated by
30 reference herein in its entirety), may be reduced to the corresponding aldehyde, treated with cyanide, hydrolyzed with acid or base, and cyclized by the procedure of Catsoulacos and Camoutsis to give
4,5-dihydrobenzothiazepine-3-carboxylate.

- 33 -

Example 8

Synthesis of Intermediate 3a ($R^6 = R^7 = OCH_3$)

3,4-Dihydro-6,7-dimethoxy-2,1-benzoxathiin-3-carboxylic acid

To a flask containing 1.0g (4.4 mmol) of compound 2a was added 1 ml of 98% H_2SO_4 with stirring. The viscous dark mixture was stirred overnight at ambient temperature, diluted with water (5 ml) and was held at reflux for four hours. The mixture was cooled to ambient temperature, water (25 ml) was added, and stirring was continued for an additional 15 minutes. The resulting precipitate was filtered and washed to neutrality with water before being allowed to air dry. The dark crude product was purified by recrystallization from 1,4-dioxane (activated carbon) to give 290 mg (22%) of the title compound as a tan powder, mp 273-275°C (dec.); NMR ($CDCl_3$ -DMSO- d_6) δ 3.16-3.29 (2H, m), 3.81 (6H, s), 5.34 (1H, dd, $J = 4$ Hz, 12 Hz), 6.63 (1H, s), 7.11 (1H, s); MS: 311 m/z ($M+Na$)⁺; Anal. Calc'd for $C_{11}H_{12}O_7S$: C, 45.83; H, 4.20; S, 11.10; Found: C, 45.26; H, 4.04; S, 11.98.

20 Example 9

General Procedure B: Aromatic ChlorosulfonylationSynthesis of Intermediate 4c ($R^6 = R^7 = OCH_3$)

2-Chloro-3-(2-chlorosulfonyl-4,5-dimethoxyphenyl)propanamide

To a solution of compound 2a (4.07 g, 18.0 mmol) in anhydrous chloroform (50 ml) chilled in an ice-water bath was added chlorosulfonic acid (4.2 g, 2.4 ml, 36.0 mmol) dropwise over 10-15 minutes. The mixture was stirred at this temperature for 5 hours and poured into a separatory funnel containing chloroform (50 ml) and water (50 ml). The organic phase was washed further with water and brine, dried ($MgSO_4$), filtered and concentrated. The brown sticky residue (2.8 g) was slurried with benzene (5 ml) for fifteen minutes, decanted and dried in-vacuo to constant weight to give 2.5 g (41%) of the title compound as a red-brown solid. The intermediate was used without further purification; MS: 342 m/z ($M+H$)⁺, Cl_2 pattern.

- 34 -

Example 10

Synthesis of Intermediate 4l ($R^6 = R^7 = Cl$)

2-Chloro-3-(2-chlorosulfonyl-4,5-dichlorophenyl)propanamide

This compound was prepared according to General

- 5 Procedure B. From 2l (2.5 g, 10.7 mmol) in neat chlorosulfonic acid (~10 ml) at 150°C for 1.5 hours, 3.3 g (89%) of the title compound was obtained as a yellow powder which was isolated by dropwise addition of the dark reaction mixture (cooled to ambient temperature) to a vigorously
- 10 stirred slurry of ice-water (~100 g), suction filtration of the precipitate and washing with cold water and drying to constant weight in vacuo to give analytically pure material; Anal. Calc'd for $C_9H_7Cl_4NO_3S$: C, 30.80; H, 2.01; N, 3.99; S, 9.12; Found: C, 30.47; H, 1.92; N, 3.38; S, 9.29.

15 Example 11

Synthesis of Intermediate 4n ($R^6 = Cl$; $R^7 = H$)

2-Chloro-3-(2-chlorosulfonyl-5-chlorophenyl)propanamide

This compound was prepared according to General

- Procedure B. To a dry flask equipped with a magnetic
- 20 stirrer, rubber septum and drying tube was added compound 2n (5.0 g, 25.0 mmol). Chlorosulfonic acid (17 ml) was added with stirring over 5-10 minutes at ambient temperature. An appreciable exotherm was observed along with gas evolution (HCl) that persisted for 10-15 minutes following completion
- 25 of the addition. After being allowed to stir for an additional one hour, the mixture was heated to 100°C for one hour, cooled to ambient temperature, and added dropwise with vigorous stirring to an ice-water slurry (~500g). The resulting precipitate was collected by suction filtration,
- 30 washed with water several times, and dried in-vacuo to constant weight to afford 8.9 g of crude title compound as a pale yellow solid; NMR analysis suggested the presence of the desired product as well as an unidentified regioisomer: NMR (DMSO- d_6) δ 3.37 (1H, ABq), 3.60 (1H, ABq), ($J = 7$ Hz, 14
- 35 Hz), 4.59 & 4.80 (1H, 2t, $J = 7$ Hz), 7.18-7.26 (2H, m), 7.65-7.80 (1H, m). The product was used without further

- 35 -

purification.

Example 12

Synthesis of Intermediate 4r ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$)

2-Chloro-3-(2-chlorosulfonyl-4,5-
5 ethylenedioxyphenyl)propanamide

This compound was prepared according to General Procedure B. From compound 2r (3.0 g, 13.4 mmol) the title compound (2.4 g, 51%) was obtained as a tan powder, which was used without further purification.

10 Example 13

General Procedure C: Reaction of Sulfonyl Chloride with Ammonia

Synthesis of Intermediate 5c ($R_6 = R_7 = \text{OCH}_3$)

3,4-Dihydro-6,7-dimethoxy-2H-1,2-benzothiazine-3-carboxamide
15 1,1-dioxide

To a flask containing a solution of NH_3 in 1,4-dioxane (0.5M, 30 ml) was added compound 4c (1.0 g, 2.9 mmol). The mixture was held at reflux for 2 hours, cooled to room temperature and concentrated in-vacuo. The residue was
20 slurried in water and the solid was collected by vacuum filtration, washed to neutrality with water and dried in-vacuo to constant weight to give 0.31 g (37%) of the title compound as an off-white powder; MS: 287 m/z ($\text{M}+\text{H}$)⁺, 309 m/z ($\text{M}+\text{Na}$)⁺.

25 Example 14

Synthesis of Intermediate 5r ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$)

3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-
carboxamide 1,1-dioxide

This compound was prepared according to General
30 Procedure C. However, the reaction was performed using concentrated aqueous ammonium hydroxide. From compound 4r (2.4 g, 7.1 mmol) and conc. NH_4OH (50 ml) the title compound (0.87 g, 44%) was obtained following flash chromatography on silica gel (25% ethyl acetate/hexane to ethyl acetate); MS:

- 36 -

283 (M-H)⁺.

Example 15

General Procedure D: Reaction of Sulfonyl Chlorides with Primary Amines

- 5 Synthesis of Intermediate 6e (R⁶ = R⁷ = OCH₃; Y = NCH₃)
3,4-Dihydro-6,7-dimethoxy-2-methyl-2H-1,2-benzothiazine-3-carboxamide 1,1-dioxide

A mixture of compound 4c (1.1 g, 3.2 mmol) in 40% aqueous methylamine (10 ml) was stirred while being warmed
10 to reflux. Small amounts of water (1-2 ml) were added after 30 and 45 minutes to facilitate stirring. After a total reflux period of 1.5 hours, the mixture was cooled in an ice-water bath and the solid was collected by suction filtration and washed to neutrality with water before being
15 dried to constant weight in-vacuo. The title compound (0.57 g, 59%) was obtained as an off-white powder; mp 215-222°C; NMR (DMSO-d₆) δ 2.58 (3H, s), 2.97-3.28 (2H, m), 4.51 (3H, s), 4.52 (3H, s), 4.53 (1H, dd, J = 5 Hz, 12 Hz), 7.02 (1H, s), 7.12 (1H, s), 7.44 (1H, br; absent in D₂O), 7.64 (1H, br; absent in D₂O); MS: 301 m/z (M+H)⁺, 323 m/z (M+Na)⁺; Anal. Calc'd for C₁₂H₁₆N₂O₇S: C, 47.99; H, 5.38; N, 9.42; S, 10.66; Found: C, 48.22; H, 5.37; N, 9.25; S, 10.93.

Example 16

General Procedure E: Alkylation of Sulfonamides

- 25 Synthesis of Intermediate 6g (R⁶ = R⁷ = OCH₃; Y = NBn)
3,4-Dihydro-6,7-dimethoxy-2-benzyl-2H-1,2-benzothiazine-3-carboxamide 1,1-dioxide

A mixture of compound 5c (250 mg, 0.87 mmol) and anhydrous potassium carbonate (300 mg, 2.2 mmol) in DMF (3
30 ml) was treated with benzyl bromide (0.11 ml, 0.96 mmol). The mixture was stirred while being warmed to 95-100°C. After five hours an additional 0.05 ml of benzyl bromide was added and the mixture was allowed to stir overnight at 95-100°C. The mixture was cooled to ambient temperature, the
35 solvent was evaporated in-vacuo and the residue was

- 37 -

partitioned between ethyl acetate and 5% aqueous citric acid solution. The organic phase was washed further with saturated aqueous sodium bicarbonate solution, brine, dried over anhydrous magnesium sulfate, filtered and concentrated to afford 310 mg (94%) of the title compound as a pale yellow solid which was used without further purification; MS: 377 m/z (M+H)⁺, 399 m/z (M+Na)⁺.

Example 17

Synthesis of Intermediate 6k (R⁶ = F; R⁷ = H; Y = NCH₃)

10 3,4-Dihydro-6-fluoro-2-methyl-2H-1,2-benzothiazine-3-carboxamide 1,1-dioxide

This compound was prepared according to General Procedure D. From 4k (14.1 g, 52.6 mmol) the title compound (7.2 g, 53%) was obtained following flash chromatography on silica gel (30% to 80% ethyl acetate/hexanes); NMR (CDCl₃) δ 2.59 (s, 3H), 3.08-3.21 (m, 2H), 4.49-4.55 (m, 1H), 7.27-7.40 (m, 2H), 7.47 (br, 1H, CONH), 7.68 (br, 1H, CONH), 7.77-7.81 (m, 1H); MS: 259 m/z (M+H)⁺; Anal. Calc'd for C₁₀H₁₁FN₂O₃S: C, 46.51; H, 4.30; N, 10.85; S, 12.39; F, 7.36; Found: C, 47.11; H, 4.49; N, 10.91; S, 12.02; F, 7.19.

Example 18

Synthesis of Intermediate 6l (R⁶ = R⁷ = Cl; Y = NCH₃)

3,4-Dihydro-6,7-dichloro-2-methyl-2H-1,2-benzothiazine-3-carboxamide 1,1-dioxide

25 This compound was prepared according to General Procedure D. From 4l (3.0 g, 8.5 mmol) the title compound (0.94 g, 36%) was obtained following flash chromatography on silica gel (25% ethyl acetate/hexanes); MS: 307, 309, 311 m/z (M+H)⁺ (Cl₂ pattern).

30 **Example 19**

Synthesis of Intermediate 6p (R⁶ = Cl; R⁷ = H; Y = NCH₃)

3,4-Dihydro-5-chloro-2-methyl-2H-1,2-benzothiazine-3-carboxamide 1,1-dioxide

This compound was prepared according to General

- 38 -

Procedure D. From compound 4n (8.0 g, 25.3 mmol) the title compound (3.4 g, 49%) was obtained following flash chromatography on silica gel (25% ethyl acetate/hexane to ethyl acetate); NMR (DMSO- d_6) δ 2.60 (3H, s), 3.11-3.19 (2H, m), 4.48 (1H, dd, J = 6 Hz), 7.47-7.74 (5H, m; 3Ar + 2NH₂); MS: 275, 277 m/z, chloride isotope pattern.

Example 20

Synthesis of Intermediate 6r ($R^6 + R^7 = OCH_2CH_2O$; $Y = NCH_3$)
3,4-Dihydro-6,7-ethylenedioxy-2-methyl-2H-1,2-benzothiazine-
10 3-carboxamide 1,1-dioxide

This compound was prepared according to General Procedure D. From compound 4r (1.0 g, 2.9 mmol) the title compound (0.77 g, 88%) was obtained as an off-white solid; NMR (DMSO- d_6) δ 2.56 (3H, s), 2.95-3.04 (2H, m), 4.25 & 4.26
15 (4H, 2s), 4.40-4.46 (1H, ABq, J = 6 Hz), 6.95 (1H, s), 7.12 (1H, s), 7.43 (1H, br; absent in D₂O), 7.63 (1H, br; absent in D₂O).

Example 21

Synthesis of Intermediate 6z ($R^6 = 4$ -morpholino; $R^7 = H$; $Y = NCH_3$)
20 3,4-Dihydro-6-(4-morpholino)-2-methyl-2H-1,2-benzothiazine-3-carboxamide 1,1-dioxide

A solution of 6k (2.0 g, 7.75 mmol) in pyridine (30 ml) was treated with morpholine (6.75 g, 77.5 mmol) and warmed
25 to 80-85°C with stirring. After 10 days the mixture was concentrated in vacuo and the residue was partitioned between ethyl acetate and water. The organic phase was washed twice more with water and then brine, dried over anhydrous magnesium sulfate, filtered and concentrated to
30 give 2.6 g of the crude product which was further purified by recrystallization (ethyl acetate/hexanes) to afford 1.7 g (71%) of the title compound as an off-white solid; NMR (DMSO- d_6) δ 2.70 (s, 3H), 3.18-3.33 (m, 6H), 3.82-3.85 (m, 4H), 4.12-4.18 (m, 1H), 6.75 (s, 1H), 6.84 (dd, J = 2 Hz, 8
35 Hz, 1H), 7.65 (d, J = 8 Hz, 1H); MS: 326 m/z (M+H)⁺.

Example 22

General Procedure F: Amide Hydrolysis - Alkaline Conditions

Synthesis of Intermediate 7c ($R^6 = R^7 = \text{OCH}_3$)

3,4-Dihydro-6,7-dimethoxy-2H-1,2-benzothiazine-3-carboxylic
5 acid 1,1-dioxide

A slurry of compound 5c (300 mg, 1.05 mmol) in 6N NaOH (7 ml) was heated to reflux. After about 10 minutes the mixture became homogeneous. Reflux was continued for an additional 30-40 minutes at which time tlc analysis revealed
10 complete consumption of starting material. The mixture was cooled to room temperature, a small amount of water was added to dissolve precipitated solids, and the pH was adjusted to ~3 with 6N HCl. The resulting precipitate was collected by suction filtration, washed to neutrality with
15 water, and dried to constant weight in-vacuo to give 250 mg (84%) of the title compound as a white solid; NMR (DMSO- d_6) δ 2.97-3.18 (2H, m), 3.76 (6H, 2s), 4.33 (1H, m; dd in D_2O), 7.10 (1H, s), 7.57 (1H, s), 7.58 (1H, d, $J = 11$ Hz; absent in D_2O); MS: 286 m/z (M-H) $^-$; Anal. Calc'd for $\text{C}_{11}\text{H}_{11}\text{NO}_6\text{S}$: C, 45.99; H, 4.57; N, 4.88; S, 11.14; Found: C, 46.16; H, 4.52; N, 4.86; S, 10.85.

Example 23

Synthesis of Intermediate 7r ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$)

3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-
25 carboxylic acid 1,1-dioxide

This compound was prepared according to General Procedure F (alkaline conditions). From compound 5r (250 mg, 0.88 mmol) the title compound (228 mg, 91%) was obtained as a tan solid; NMR (DMSO- d_6) δ 2.86-3.08 (2H, m), 4.25-4.33
30 (5H, m + s), 6.90 (1H, s), 7.08 (1H, s), 7.60 (1H, d, $J = 11$ Hz; NH, absent in D_2O); MS: 284 (M-H) $^-$.

- 40 -

Example 24

Synthesis of Intermediate 8e ($R^6 = R^7 = \text{OCH}_3$; $Y = \text{NCH}_3$)

3,4-Dihydro-6,7-dimethoxy-2-methyl-2H-1,2-benzothiazine-3-carboxylic acid 1,1-dioxide

- 5 This compound was prepared according to General Procedure F (alkaline conditions). From compound 6e (500 mg, 1.7 mmol) the title compound (480 mg, 96%) was obtained as a buff white solid; mp 196-200°C; MS: 300 m/z (M-H)⁻.

Example 25

- 10 Synthesis of Intermediate 8g ($R^6 = R^7 = \text{OCH}_3$; $Y = \text{NBn}$)

3,4-Dihydro-6,7-dimethoxy-2-benzyl-2H-1,2-benzothiazine-3-carboxylic acid 1,1-dioxide

- This compound was prepared according to General Procedure F (alkaline conditions). From compound 6g (290
15 mg, 0.77 mmol) the title compound (183 mg, 63%) was obtained as a white solid; NMR (DMSO-d₆) δ 3.13-3.27 (2H, m), 3.78 (6H, s), 4.19 (2H, ABq, J = 16 Hz, 41 Hz), 4.54-4.59 (1H, dd, J = 6 Hz), 7.04 (1H, s), 7.14 (1H, s), 7.18-7.33 (5H, m), 13.2 (1H, br; absent in D₂O); MS: 378 m/z (M+H)⁺, 400 m/z
20 (M+Na)⁺.

Example 26

Synthesis of Intermediate 8i ($R^6 = \text{H}$; $R^7 = \text{H}$; $Y = \text{NCH}_3$)

3,4-Dihydro-2-methyl-2H-1,2-benzothiazine-3-carboxylic acid 1,1-dioxide

- 25 A solution of 8p (550 mg, 2.0 mmol) in ethanol (25 ml) was shaken on a Paar apparatus with Raney nickel (~1 g, 50% aqueous, pH 9) under 50psi hydrogen at room temperature for 18 hours. The mixture was filtered through a bed of Celite[®] filter aid and the filtrate was concentrated on a rotary
30 evaporator. The residue was dissolved in water (10 ml), acidified to pH 3, and extracted with ethyl acetate. The organic phase was washed with brine, dried over magnesium sulfate, filtered and concentrated to give 378 mg (79%) of the title compound as a white solid; NMR (CDCl₃) δ 2.63 (s,
35 3H), 3.01-3.35 (m, 2H), 4.70-4.76 (m, 1H), 7.42-7.71 (m,

- 41 -

4H); MS: 240 m/z (M-H)⁻; Anal. Calc'd for C₁₀H₁₁NO₄S: C, 49.79; H, 4.61; N, 5.81; S, 13.27; Found: C, 49.51; H, 4.62; N, 5.65; S, 13.05.

Example 27

- 5 Synthesis of Intermediate 8k (R⁶ = F; R⁷ = H; Y = NCH₃)
3,4-Dihydro-6-fluoro-2-methyl-2H-1,2-benzothiazine-3-
carboxylic acid 1,1-dioxide

This compound was prepared according to General
Procedure F using acidic conditions (refluxing 4 N aqueous
10 HCl in 1,4-dioxane) rather than basic conditions. From 6k
(1.0 g, 3.87 mmol) the title compound (0.43 g, 43%) was
obtained following recrystallization (ether/hexanes); MS:
258 m/z (M-H)⁻; Anal. Calc'd for C₁₀H₁₀FO₄S: C, 47.57; H,
4.55; N, 5.04; S, 11.52; F, 6.84; Found: C, 47.81; H, 4.28;
15 N, 5.36; S, 11.62; F, 7.29.

Example 28

Synthesis of Intermediate 8l (R⁶ = R⁷ = Cl; Y = NCH₃)
3,4-Dihydro-6,7-dichloro-2-methyl-2H-1,2-benzothiazine-3-
carboxylic acid 1,1-dioxide

- 20 This compound was prepared according to General
Procedure F (acidic conditions using refluxing 4N aqueous
HCl in 1,4-dioxane). From 6l (200 mg, 0.65 mmol) the title
compound (200 mg, 100%) was obtained following
lyophilization of the reaction mixture; NMR (DMSO-d₆) δ 2.64
25 (s, 3H), 3.13-3.37 (m, 2H), 4.72-4.77 (m, 1H), 7.87 (s, 1H),
7.98 (s, 1H). MS: 308, 310, 312 m/z (M+H)⁺ (Cl₂ pattern).

Example 29

Synthesis of Intermediate 8n (R⁶ = Cl; R⁷ = H; Y = N-i-Bu)
3,4-Dihydro-6-chloro-2-isobutyl-2H-1,2-benzothiazine-3-
30 carboxylic acid 1,1-dioxide

A solution of compound 9n (175 mg, 0.47 mmol) in 1,4-
dioxane (7 ml) was treated with 4N HCl (10 ml) and refluxed
for 1.5 hours. Upon cooling to ambient temperature a white
precipitate formed. The 1,4-dioxane was removed on the

rotary evaporator, the solid was collected by suction filtration, washed with water and air-dried to constant weight to give 148 mg (100%) of the title compound; MS: 316, 318 m/z (M-H)⁻ (chloride isotope pattern).

5 Example 30

Synthesis of Intermediate 8p (R⁶ = Cl; R⁷ = H; Y = NCH₃)
3,4-Dihydro-6-chloro-2-methyl-2H-1,2-benzothiazine-3-
carboxylic acid 1,1-dioxide

A slurry of compound 6p (500 mg, 1.8 mmol) in 6N
10 sulfuric acid (15 ml) was heated to reflux and stirred for
1.5 hours. The mixture was cooled to ambient temperature,
extracted with ethyl acetate (50 ml) and the organic phase
was washed twice with water, brine, dried over anhydrous
magnesium sulfate, filtered and concentrated to afford 430
15 mg (86%) of the title compound; MS: 274, 276 m/z (M+H)⁺,
chlorine isotope pattern.

Example 31

Synthesis of Intermediate 8r (R⁶ + R⁷ = OCH₂CH₂O; Y = NCH₃)
3,4-Dihydro-6,7-ethylenedioxy-2-methyl-2H-1,2-benzothiazine-
20 3-carboxylic acid 1,1-dioxide

This compound was prepared according to General
Procedure F (alkaline conditions). From compound 6r (600
mg, 2.0 mmol) the title compound (550 mg, 92%) was obtained
as a pale yellow solid; NMR (DMSO-d₆) δ 2.59 (3H, s), 3.01-
25 3.24 (2H, m), 4.25, 4.26 (4H, 2s), 4.64-4.70 (1H, ABq, J = 6
Hz), 6.95 (1H, s), 7.11 (1H, s), 13.40 (1H, br; absent in
D₂O); MS: 298 m/z (M-H)⁻.

Example 32

Synthesis of Intermediate 8s (R⁶ + R⁷ = OCH₂CH₂O; Y = NEt)
30 2-Ethyl-3,4-dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-
3-carboxylic acid 1,1-dioxide

A mixture of compound 9s (200 mg, 0.59 mmol) in ethanol
(1.5 ml) and 4N NaOH (3 ml) was stirred at room temperature
for two hours. A small amount of solid separated from the

- 43 -

initially homogeneous solution, and the mixture was warmed to -50°C to reestablish homogeneity. This process was repeated over the next four hours, whereupon the mixture was acidified to pH 2 (4N HCl), and the resulting oily precipitate was extracted into ethyl acetate. The organic phase was washed with water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated to afford 153 mg (83%) of the title compound as a white solid which was used without further purification; NMR (CDCl_3) δ 0.99 (3H, t, $J = 7$ Hz), 2.96-3.09 (4H, m), 4.25 (4H, br), 4.47 (1H, t, $J = 8$ Hz), 6.97 (1H, s), 7.10 (1H, s); MS: 312 m/z (M-H) $^+$.

Example 33

Synthesis of Intermediate 8s ($\text{R}^6 + \text{R}^7 = \text{OCH}_2\text{CH}_2\text{O}$; $\text{Y} = \text{NEt}$)
2-Ethyl-3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxylic acid 1,1-dioxide

To a mixture of 272 mg (0.83 mmol) of compound 20 in 1.0 ml of MeOH and 3 ml of H_2O was added 1.25 ml (3.0 eq) of 2N NaOH at 0°C with stirring. After 5 min, the ice bath was removed and the mixture was stirred at room temperature for 2 hours. The mixture was diluted with 5 ml of H_2O and the solvent was evaporated. The aqueous solution was extracted with ether, acidified to pH-3 with HCl, and extracted with CH_2Cl_2 . The combined extracts were dried and evaporated to afford 250 mg (96%) of a white solid; NMR (CDCl_3) δ 1.09 (t, 3H, $J = 7.1$ Hz), 3.01 (m, 1H), 3.26 (m, 3H), 4.14 (dd, 1H, $J = 7$ Hz), 4.28 (s, 4H), 6.82 (s, 1H), 7.34 (s, 1H). MS: 314 m/z (M+H) $^+$. Condensation with L-phenylalaninol (General Procedure G) revealed that this sample of 8s consists of a 2:1 mixture of enantiomers. Anal. Calc'd for $\text{C}_{13}\text{H}_{15}\text{NO}_6\text{S}$: Calc'd: C, 49.83; H, 4.73; N, 4.47; Found: C, 49.73; H, 4.69; N, 4.41.

Example 34

Synthesis of Intermediate 8u ($\text{R}^6 + \text{R}^7 = \text{OCH}_2\text{CH}_2\text{O}$; $\text{Y} = \text{N-i-Pr}$)
3,4-Dihydro-6,7-ethylenedioxy-2-isopropyl-2H-1,2-benzothiazine-3-carboxylic acid 1,1-dioxide

- 44 -

A solution of 9u (165 mg, 0.45 mmol) in ethanol (3 ml) was treated with 6N NaOH, refluxed for five hours and allowed to cool to ambient temperature while being stirred overnight. The mixture was acidified to pH 3 with HCl and
5 extracted with ethyl acetate. The organic phase was washed with water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated to give 126 mg (86%) of the title compound as a white solid; NMR (CDCl₃) δ 0.58 (d, J = 7 Hz, 3H), 1.17 (d, J = 7 Hz, 3H), 3.29 (m, 2H), 4.05 (m,
10 1H), 4.30 (s+m, 5H), 6.84 (s, 1H), 7.35 (s, 1H); MS: 326 m/z (M-H)⁺. Anal. Calc'd for C₁₄H₁₇NO₆S: C, 51.37; H, 5.25; N, 4.28; S, 9.78; Found: C, 50.92; H, 5.06; N, 4.18; S, 9.94.

Example 35

Synthesis of Intermediate 9l (R⁶ = R⁷ = Cl; Y = NCH₃; R = CH₃)

15 Methyl 3,4-Dihydro-6,7-dichloro-2-methyl-2H-1,2-benzothiazine-3-carboxylate 1,1-dioxide

To a solution of 8l (500 mg, 1.61 mmol) in THF (10 ml) and MeOH (5 ml) was added dropwise over five minutes a solution of (trimethylsilyl)diazomethane (2M in hexanes).
20 After being stirred for one hour at ambient temperature the mixture was quenched with glacial acetic acid (0.5 ml) and extracted with ethyl acetate. The organic phase was washed with saturated sodium bicarbonate, water, brine, dried over anhydrous magnesium sulfate, filtered and concentrated to
25 give the crude product which was recrystallized (ethyl acetate/hexanes) to afford 347 mg (66%) of the title compound as a tan solid; NMR (CDCl₃) δ 2.81 (s, 3H), 3.15-3.42 (m, 2H), 3.86 (s, 3H), 4.68-4.74 (m, 1H), 7.43 (s, 1H), 7.91 (s, 1H); Anal. Calc'd for C₁₁H₁₁Cl₂NO₄S: C, 40.76; H, 3.43; N, 4.32; S, 9.87; Found: C, 41.31; H, 3.47; N, 4.48; S, 9.76.

Example 36

Synthesis of Intermediate 9n (R⁶ = Cl; R⁷ = H; Y = N-i-Bu; R = i-Bu)

35 Isobutyl 3,4-Dihydro-6-chloro-2-isobutyl-2H-1,2-

- 45 -

benzothiazine-3-carboxylate 1,1-dioxide

A mixture of 7n (540 mg, 2.06 mmol), potassium carbonate (1.4 g, 10.3 mmol) and isobutyl bromide (0.71 g, 0.56 ml, 5.16 mmol) in DMF (10 ml) was stirred at 70°C.

5 After 18 hours the solvent was evaporated in vacuo and the residue was partitioned between ethyl acetate and water. The organic phase was washed with water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated. The crude product was purified by flash chromatography on
10 silica gel (30% ether/hexanes) to give 270 mg (35%) of the title compound as a white solid; NMR (CDCl₃) δ 0.82 (d, J = 7 Hz, 6H), 0.96 (s, J = 7H, 6H), 2.71 (m, 2H), 2.90 (m, 2H), 3.16 (m, 2H), 3.48 (m, 2H), 4.38 (m, 1H), 7.37 (m, 2H), 7.73 (t, J = 8 Hz, 1H); MS: 373, 375 m/z (M+H)⁺ (chloride isotope
15 pattern).

Example 37

Synthesis of Intermediate 9s (R⁶ + R⁷ = OCH₂CH₂O; R = Et; Y = NEt)

Ethyl 2-Ethyl-3,4-dihydro-6,7-ethylenedioxy-2H-1,2-
20 benzothiazine-3-carboxylate 1,1-dioxide

A stirred mixture of compound 7r (220 mg, 0.42 mmol) and anhydrous potassium carbonate (293 mg, 2.12 mmol) in DMF was treated with ethyl iodide (0.07 ml, 0.87 mmol) and warmed to 65 °C. After three hours an additional aliquot of
25 ethyl iodide (0.07 ml) was added and stirring was continued for a further three hours. The mixture was filtered, the DMF was stripped in-vacuo, and the residue was partitioned between ethyl acetate and water. The organic phase was washed with saturated aqueous sodium bicarbonate and brine,
30 dried over anhydrous magnesium sulfate, filtered and concentrated. The residue was further purified by flash chromatography on silica gel (dichloromethane) to afford 200 mg (76%) of the title compound; NMR (CDCl₃) δ 1.16 (3H, t, J = 7 Hz), 1.32 (3H, t, J = 7 Hz), 3.08-3.29 (4H, m), 4.24-
35 4.31 (6H, m), 4.45 (1H, dd, J = 6 Hz), 6.76 (1H, s), 7.32 (1H, s); MS: 342 m/z (M+H)⁺, 364 m/z (M+Na)⁺.

- 46 -

Example 38

Synthesis of Intermediate 9u ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $Y = \text{N-i-Pr}$;
 $R = \text{i-Pr}$)

Isopropyl 3,4-Dihydro-6,7-ethylenedioxy-2-isopropyl-2H-1,2-
5 benzothiazine-3-carboxylate 1,1-dioxide

This compound was prepared using the procedure described for 9n. From 7r (200 mg, 0.70 mmol) the title compound (167 mg, 65%) was obtained as a white solid following preparative tlc on silica gel (CH_2Cl_2); NMR (CDCl_3)
10 δ 0.66 (d, $J = 7$ Hz, 3H), 1.15 (d, $J = 7$ Hz, 3H), 1.28 (d, $J = 6$ Hz, 6H), 3.11-3.39 (m, 2H), 3.93-3.99 (m, 1H), 4.18-4.27 (s+m, 5H), 5.07-5.11 (m, 1H), 6.77 (s, 1H), 7.30 (s, 1H); MS: 370 m/z ($M+H$)⁺.

Example 39

15 General Procedure G: Amide Formation

Synthesis of Intermediate 10a ($R^6 = R^7 = \text{OCH}_3$; $R^1 = \text{i-Bu}$; $Y = \text{O}$) N-(3,4-Dihydro-6,7-dimethoxy-2,1-benzoxathiin-3-carbonyl)-L-leucinal 1,1-dioxide diethyl acetal

A solution of compound 3a (180 mg, 0.63 mmol), HOBT
20 (93 mg, 0.69 mmol) and N-methylmorpholine (NMM) (202 mg, 2.0 mmol) in DMF (2 ml) was cooled in an ice-water bath and treated with BOP (304 mg, 0.69 mmol). After being stirred an additional 15 minutes the mixture was treated with a solution of (L)-leucinal diethyl acetal (130 mg, 0.69 mmol)
25 in DMF (1 ml). The resulting mixture was allowed to stir overnight while slowly warming to ambient temperature. The DMF was removed under reduced pressure and the residue was partitioned between ethyl acetate and 5% aqueous citric acid. The organic phase was washed with saturated aqueous
30 sodium bicarbonate, water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated. The residue was further purified by flash chromatography on silica gel (25-50% ethyl acetate/hexane) to afford 126 mg (44%) of the title compound as an amorphous solid; MS: 482 m/z ($M+\text{Na}$)⁺;
35 Anal. Calc'd for $\text{C}_{21}\text{H}_{33}\text{NO}_8\text{S}$: C, 54.88; H, 7.25; N, 3.05; Found: C, 55.05; H, 7.25; N, 3.26.

- 47 -

Example 40

Synthesis of Intermediate 10v ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = i\text{-Bu}$;
 $Y = \text{NEt}$)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-
5 benzothiazine-3-carbonyl)-*L*-leucinal 1,1-dioxide diethyl
acetal

This compound was prepared according to General
Procedure G. From 8v (350 mg, 1.12 mmol) and (*L*)-leucinal
diethyl acetal (275 mg, 1.45 mmol) crude title compound (574
10 mg) was obtained. Separation of diastereomers was achieved
by flash chromatography on silica gel (50% ethyl
acetate/hexanes):

Isomer 1: 162 mg (30%); MS: 507 m/z ($M+\text{Na}$)⁺;

Isomer 2: 160 mg (29%); MS: 507 m/z ($M+\text{Na}$)⁺.

15 Example 41

Synthesis of Intermediate 11b ($R^6 = R^7 = \text{OCH}_3$; $R^1 = \text{Bn}$; $Y = \text{O}$;
 $Q = \text{H}$)

N-(3,4-Dihydro-6,7-dimethoxy-2,1-benzoxathiin-3-carbonyl)-*L*-
phenylalaninol 1,1-dioxide

20 This compound was prepared according to General
Procedure G. From compound 3a (61 mg, 0.21 mmol) and *L*-
phenylalaninol (42 mg, 0.28 mmol) the title compound (64 mg,
72%) was obtained as a mixture of diastereomers; MS: 422 m/z
($M+\text{H}$)⁺, 444 m/z ($M+\text{H}$)⁺.

25 Example 42

Synthesis of Intermediate 11c ($R^6 = R^7 = \text{OCH}_3$; $R^1 = \text{Bn}$; $Y =$
 NH ; $Q = \text{H}$)

N-(3,4-Dihydro-6,7-dimethoxy-2*H*-1,2-benzothiazine-3-
carbonyl)-*L*-phenylalaninol 1,1-dioxide

30 This compound was prepared according to General
Procedure G. From compound 7c (100 mg, 0.35 mmol) the
crude title compound (176 mg) was obtained as a mixture of
diastereomers which were separated by flash chromatography
on silica gel (EtOAc:hexane, 1:1 to 3:1).

35 Isomer 1: 40 mg (27%); MS: 421 m/z ($M+\text{H}$)⁺;

- 48 -

Isomer 2: 54 mg (37%); MS: 421 m/z (M+H)⁺.

Intermediate fractions gave a small amount of the product as a mixture of diastereomers. Anal. Calc'd for C₂₀H₂₄N₂O₆S·0.5H₂O: C, 55.93; H, 5.88; N, 6.52; S, 7.45; Found: 5 C, 55.55; H, 5.83; N, 6.32; S, 7.76.

Example 43

Synthesis of Intermediate 11e (R⁶ = R⁷ = OCH₃; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-6,7-dimethoxy-2-methyl-2H-1,2-benzothiazine-10 3-carbonyl)-L-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From compound 8e (250 mg, 0.83 mmol) the crude title compound (343 mg) was obtained as a mixture of diastereomers which were separated by flash chromatography 15 on silica gel (EtOAc:hexane, 1:3 to 1:1).

Isomer 1: 123 mg (34%); MS: 435 m/z (M+H)⁺;

Isomer 2: 118 mg (33%); MS: 435 m/z (M+H)⁺.

Example 44

Synthesis of Intermediate 11g (R⁶ = R⁷ = OCH₃; R¹ = Bn; Y = 20 NBn; Q = H)

N-(2-Benzyl-3,4-dihydro-6,7-dimethoxy-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From compound 8g (155 mg, 0.41 mmol) the crude 25 title compound (220 mg) was obtained as a mixture of diastereomers, partial separation being achieved by flash chromatography on silica gel (ether to 10% ethyl acetate/ether):

Isomer 1: 27 mg (13%); MS: 511 m/z (M+H)⁺, 533 m/z 30 (M+Na)⁺;

Isomer 2: 30 mg (14%); MS: 511 m/z (M+H)⁺, 533 m/z (M+Na)⁺;

Intermediate fractions gave an additional 105 mg (50%) of the diastereomeric mixture.

- 49 -

Example 45

Synthesis of Intermediate 11i ($R^6 = H$; $R^7 = H$; $R^1 = Bn$; $Y = NCH_3$; $Q = H$)

5 *N*-(3,4-Dihydro-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 8i (200 mg, 0.83) the crude title compound was obtained as a mixture of diastereomers which were separated by preparative thin layer chromatography on silica gel using ethyl acetate as eluent:

Isomer 1 (R_f 0.6): 120 mg (39%); MS: 375 m/z ($M+H$)⁺;

Isomer 2 (R_f 0.7): 81 mg (26%); MS: 375 m/z ($M+H$)⁺.

Example 46

15 Synthesis of Intermediate 11k ($R^6 = F$; $R^7 = H$; $R^1 = Bn$; $Y = NCH_3$; $Q = H$)

N-(3,4-Dihydro-2-methyl-6-fluoro-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 8k (200 mg, 0.83) the crude title compound was obtained as a mixture of diastereomers. Attempted separation of these isomers by preparative tlc on silica gel (10% methanol/ CH_2Cl_2) gave only one characterizable isomer of R_f 0.7; 78 mg (26%); MS: 393 m/z ($M+H$)⁺.

25 Example 47

Synthesis of Intermediate 11-l ($R^6 = R^7 = Cl$; $R^1 = Bn$; $Y = NCH_3$; $Q = H$)

N-(3,4-Dihydro-6,7-dichloro-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

30 This compound was prepared according to General Procedure G. From 8l (200 mg, 0.65 mmol) the crude title compound was obtained as a mixture of diastereomers which were separated by flash chromatography on silica gel using ethyl acetate as eluent:

35 Isomer 1: 60 mg (21%); MS: 465, 467, 469 m/z ($M+H$)⁺

- 50 -

(Cl₂ pattern);

Isomer 2: 100 mg (35%); MS: 465, 467, 469 m/z (M+H)⁺
(Cl₂ pattern).

Example 48

- 5 Synthesis of Intermediate 11n (R⁶ = Cl; R⁷ = H; R¹ = Bn; Y = N-i-Bu; Q = H)

N-(3,4-Dihydro-6-chloro-2-isobutyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninol 1,1-dioxide

- This compound was prepared according to General
10 Procedure G. From 8n (146 mg, 0.46 mmol) the crude title compound was obtained as a mixture of diastereomers which were separated by preparative tlc on silica gel using 50% ethyl acetate/hexanes as eluent:

- Isomer 1 (R_f = 0.5): 76 mg (37%); MS: 450, 452 m/z
15 (M+H)⁺ (Cl₂ pattern);

Isomer 2 (R_f = 0.6): 81 mg (39%); MS: 450, 452 m/z
(M+H)⁺ (Cl₂ pattern).

Example 49

- Synthesis of Intermediate 11p (R⁶ = Cl; R⁷ = H; R¹ = Bn; Y =
20 NCH₃; Q = H)

N-(6-Chloro-3,4-dihydro-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninol 1,1-dioxide

- This compound was prepared according to General
Procedure G. From compound 8p (420 mg, 1.52 mmol) crude
25 product (690 mg) was obtained as a mixture of diastereomers. Separation was achieved by flash chromatography on silica gel (30% ethyl acetate/hexane to 50% ethyl acetate/hexane) to give two isomers of the title compound:

- Isomer 1: 78 mg (13%); MS: 409, 411 m/z (M+H)⁺, 431,
30 433 m/z (M+Na)⁺;

Isomer 2: 71 mg (11%); MS: 409, 411 m/z (M+H)⁺, 431,
433 m/z (M+Na)⁺.

- 51 -

Example 50

Synthesis of Intermediate 11r ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R_1 = \text{Bn}$; $Y = \text{NCH}_3$; $Q = \text{H}$)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From compound 8r (404 mg, 1.35 mmol) the title compound (475 mg, 81%) was obtained as a mixture of diastereomers following purification on silica gel (30% ethyl acetate/hexane). This product was used in the subsequent step without further purification; MS: 433 m/z $(M+H)^+$, 455 m/z $(M+Na)^+$.

Example 51

Synthesis of Intermediate 11s ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R_1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{H}$)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From compound 8s (134 mg, 0.43 mmol) crude product (203 mg) was obtained as a mixture of diastereomers. Separation was achieved by flash chromatography on silica gel (50% ethyl acetate/hexane) to give two isomers of the title compound:

Isomer 1: 75 mg (39%); MS: 447 m/z $(M+H)^+$, 469 m/z $(M+Na)^+$;

Isomer 2: 82 mg (43%); MS: 447 m/z $(M+H)^+$, 469 m/z $(M+Na)^+$.

Example 52

Synthesis of Intermediate 11u ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{N-i-Pr}$; $Q = \text{H}$)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-isopropyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 8u (120 mg, 0.37) crude title compound (183 mg) was obtained. Attempted separation of

- 52 -

diastereomers on silica gel (either flash chromatography or preparative tlc using 3% MeOH/CH₂Cl₂) was unsuccessful, giving 85 mg of the diastereomeric mixture; MS: 461 m/z (M+H)⁺.

5 Example 53

Synthesis of Intermediate 11x (R⁶ + R⁷ = OCH₂CH₂O; R¹ = (CH₂)₄NHSO₂Ph; Y = NEt; Q = H)

N_α-(3,4-Dihydro-6,7-ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-N_ε-(benzenesulfonyl)lysino1 1,1-dioxide

This compound was prepared according to General Procedure G. From 8s (70 mg, 0.23 mmol) and L-N_ε-(benzenesulfonyl)lysino1 trifluoroacetic acid salt (117 mg, 0.30 mmol) crude product (144 mg) was obtained as a mixture of diastereomers. Separation was effected by preparative tlc on silica gel (5% MeOH/CH₂Cl₂):

Isomer 1: 31 mg (25%); MS: 554 m/z (M+H)⁺;

Isomer 2: 31 mg (25%); MS: 554 m/z (M+H)⁺.

Example 54

20 Synthesis of Intermediate 11z (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-6-(4-morpholino)-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalanino1 1,1-dioxide

This compound was prepared according to General Procedure G. From 8z (200 mg, 0.61 mmol) crude product (357 mg) was obtained as a mixture of diastereomers which were separated by flash chromatography on silica gel (75% ethyl acetate/hexanes):

Isomer 1: 116 mg (41%); MS: 460 m/z (M+H)⁺;

30 Isomer 2: 113 mg (40%); MS: 460 m/z (M+H)⁺.

Example 55

Synthesis of Intermediate 11A (R⁶ = Cl; R⁷ = H; R¹ = Bn; Y = NCH₃; Q = CONHET)

N-Ethyl-3-(6-chloro-3,4-dihydro-2-methyl-2H-1,2-

- 53 -

benzothiazine-3-carboxamido)-2-(R,S)-hydroxy-3-(S)-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From compound 8p (110 mg, 0.40 mmol) and N-ethyl-2-(R,S)-hydroxy-3-(S)-benzyl-3-aminopropanamide, trifluoroacetic acid salt (167 mg, 0.50 mmol) (Harbeson, S. L., et al.; *J. Med. Chem.*, 1994, 37, 2918-2929, incorporated by reference herein in its entirety) the title compound (60 mg, 31%) was obtained following purification by preparative tlc on silica gel (CH₂Cl₂:CH₃OH:conc. NH₄OH; 90:9:1; R_f 0.5); MS: 480 m/z (M+H)⁺; 502 m/z (M+Na)⁺.

Example 56

General Procedure K: Reaction of Aldehydes with Butyl Isocyanide

15 Synthesis of Intermediate 11B (R⁶ + R⁷ = OCH₂CH₂O; R¹ = i-Bu; Y = NEt; Q = CONHBu)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-isobutyl-2-(R,S)-hydroxy-N-butylpropanamide 1,1-dioxide

20 A solution of butyl isocyanide (22 mg, 0.27 mmol) in dichloromethane (3 ml) was cooled in an ice-water bath and treated with TiCl₄ (0.28 ml, 1M in CH₂Cl₂). The mixture was stirred for three hours, cooled to -78°C and treated with a solution of 12v (114 mg, 0.26 mmol) in CH₂Cl₂ (2 ml). The mixture was allowed to slowly warm to ambient temperature while being stirred overnight. The mixture was stirred with 1N HCl (5 ml) for 30 minutes, ethyl acetate (35 ml) was added and 1N NaOH was added to pH 9. The organic phase was washed with water and brine, dried over anhydrous sodium sulfate, filtered and concentrated to give 125 mg crude product which was triturated with ether to give 38 mg of the title compound as a white solid; MS: 512 m/z (M+H)⁺.

- 54 -

Example 57

Synthesis of Intermediate 11C ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = i\text{-Bu}$; $Y = \text{NEt}$; $Q = \text{CONHBu}$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)amino)-3-(*S*)-isobutyl-2-(*R,S*)-hydroxy-*N*-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure K. From 12w (116 mg, 0.26 mmol) the title compound (76 mg) was obtained as a white solid; MS: 512 m/z ($M+H$)⁺.

Example 58

Synthesis of Intermediate 11E ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHBu}$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-(*R,S*)-hydroxy-*N*-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure K. From 12s (250 mg, 0.56 mmol) the title compound (200 mg, 65% yield) was obtained as a white solid; MS: 512 m/z ($M+H$)⁺; MS: 546 m/z ($M+H$)⁺; Anal. Calc'd for $\text{C}_{27}\text{H}_{35}\text{N}_3\text{O}_7\text{S} \cdot 0.5\text{H}_2\text{O}$: C, 58.46; H, 6.56; S, 5.77; Found: C, 58.73; H, 6.42; S, 5.83.

Example 59

Synthesis of Intermediate 11F ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHBu}$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-(*R,S*)-hydroxy-*N*-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure K. From 12t (250 mg, 0.56 mmol) crude title compound (200 mg) was obtained as a yellow oil which could not be made to crystallize from ether. Purification was effected by flash chromatography on silica gel (50% ethyl acetate/hexanes) to give 68 mg (22%) of the pure product; MS: 546 m/z ($M+H$)⁺.

Example 60

Synthesis of Intermediate 11S ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2\text{CH}_3$)

N-(2-(Methanesulfonylamino)ethyl)-3-(3,4-Dihydro-6,7-
5 ethylenedioxy-2*H*-1,2-benzothiazine-3-carboxamido)-2-(*R,S*)-
hydroxy-3-(*S*)-benzylpropanamide 1,1-dioxide

This compound was prepared according to General
Procedure G. From compound 8s (31.0 mg, 0.1 mmol, prepared
from L-DOPA) and *N*-(2-(methanesulfonylamino)ethyl)-2-(*R,S*)-
10 hydroxy-3-(*S*)-benzyl-3-aminopropanamide, HCl salt (42 mg,
1.20 eq) the title compound (45.0 mg, 74%) was obtained; MS:
611 ($M+H$)⁺.

N-(2-(methanesulfonylamino)ethyl)-2-(*R,S*)-hydroxy-3-
(*S*)-benzyl-3-aminopropanamide, HCl salt was prepared by
15 coupling of *N*-(methanesulfonyl)aminoethyleneamine to *N*-3-(*t*-
butoxycarbonyl)amino-2-(*R,S*)-hydroxy-3-(*S*)-benzylpropionic
acid according to Harbeson's procedure (*J. Med. Chem.*, 1994,
37, 2918-2929). *N*-(methanesulfonyl)aminoethanamine was
prepared from (*N*-(*t*-butoxycarbonyl)amino)ethanamine and
20 methanesulfonyl chloride according to the procedure of
Essien, H. et al., *J. Med. Chem.*, 1988; 31, 898-901,
incorporated by reference herein in its entirety.

Example 61

Synthesis of Intermediate 11T ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; Y
25 $= \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2(4\text{-NO}_2\text{-Ph})$)
3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-
benzothiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-(*R,S*)-
hydroxy-*N*-(2-(4-nitrobenzenesulfonylamino)ethyl) propanamide
1,1-dioxide

30 This compound was prepared according to General
Procedure G. From 8s (prepared from L-DOPA, 30 mg, 0.10
mmol) and 3-amino-3-(*S*)-benzyl-2-(*R,S*)-hydroxy-*N*-(2-(4-
nitrobenzenesulfonylamino)ethyl)propanamide hydrochloride
(57 mg, 0.12 mmol) the title compound (52 mg, 91%) was
35 obtained following flash chromatography on silica gel (75%
ethyl acetate/hexanes); MS: 718 m/z ($M+H$)⁺.

- 56 -

Example 62

Synthesis of Intermediate 11U ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2(4\text{-NO}_2\text{-Ph})$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(4-nitrobenzenesulfonylamino)propyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From 8s (prepared from L-DOPA, 30 mg, 0.10 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(4-nitrobenzenesulfonylamino)propyl)propanamide hydrochloride (59 mg, 0.12 mmol) the title compound (32 mg, 55%) was obtained following flash chromatography on silica gel (75% ethyl acetate/hexanes); MS: 732 m/z (M+H)⁺.

15 Example 63

Synthesis of Intermediate 11V ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2(3,4\text{-Cl}_2\text{-Ph})$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-(2-(3,4-dichlorobenzenesulfonylamino)ethyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From 8s (prepared from L-DOPA, 30 mg, 0.10 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-(2-(3,4-dichlorobenzenesulfonylamino)ethyl)propanamide hydrochloride (60 mg, 0.12 mmol) the title compound (58 mg, 97%) was obtained following flash chromatography on silica gel (75% ethyl acetate/hexanes); MS: 741, 743, 745 m/z (M+H)⁺.

Example 64

30 Synthesis of Intermediate 11W ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2(3,4\text{-Cl}_2\text{-Ph})$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(3,4-dichlorobenzenesulfonylamino)propyl)propanamide 1,1-dioxide

- 57 -

This compound was prepared according to General Procedure G. From 8s (prepared from L-DOPA, 30 mg, 0.10 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(3,4-dichlorobenzenesulfonyl)propyl)propanamide hydrochloride (62 mg, 0.12 mmol) the title compound (58 mg, 97%) was obtained following flash chromatography on silica gel (75% ethyl acetate/hexanes); MS: 755, 757, 759 m/z (M+H)⁺.

Example 65

Synthesis of Intermediate 11X (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHCH₂CH₂NHSO₂Ph)
3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-(2-(benzenesulfonylamino)ethyl) propanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From 8s (prepared from L-DOPA, 35 mg, 0.11 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-(2-(benzenesulfonylamino)ethyl)propanamide hydrochloride (60 mg, 0.15 mmol) the title compound (62 mg, 83%) was obtained following trituration with ether; MS: 673 m/z (M+H)⁺.

Example 66

Synthesis of Intermediate 11Y (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHCH₂CH₂SO₂(5-(2-pyridinyl)thiophen-2-yl))
N-(2-((5-(Pyridin-2-yl)thiophen-2-yl)sulfonylamino)ethyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxamido)-2-(R,S)-hydroxy-3-(S)-benzylpropanamide 1,1-dioxide

This compound was prepared according to the procedure used to synthesize 11s. From compound 8s (62.0 mg, 0.2 mmol, prepared from L-DOPA) and N-(2-((5-(pyridin-2-yl)thiophen-2-yl)sulfonylamino)ethyl)-2-(R,S)-hydroxy-3-(S)-benzyl-3-aminopropanamide, HCl salt (100 mg, 1.20 eq) the title compound (81.0 mg, 54%) was obtained; MS: 756 (M+H)⁺.

Example 67

Synthesis of Intermediate 11Z ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2(4\text{-F-Ph})$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(4-fluorobenzenesulfonylamino)propyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From 8s (prepared from L-DOPA, 30 mg, 0.10 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(4-fluorobenzenesulfonylamino)propyl)propanamide hydrochloride (43 mg, 0.12 mmol) the title compound (40 mg, 59%) was obtained following preparative tlc on silica gel (ethyl acetate); MS: 705 m/z (M+H)⁺.

15 Example 68

Synthesis of Intermediate 11AA ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2\text{Ph}$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(benzenesulfonylamino)propyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From 8s (prepared from L-DOPA, 30 mg, 0.10 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-(3-(benzenesulfonylamino)propyl)propanamide hydrochloride (41 mg, 0.12 mmol) the title compound (38 mg, 58%) was obtained following preparative tlc on silica gel (ethyl acetate); MS: 687 m/z (M+H)⁺.

Example 69

30 Synthesis of Intermediate 11AC ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2(4\text{-F-Ph})$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-(2-(4-fluorobenzenesulfonylamino)ethyl)propanamide 1,1-dioxide

- 59 -

This compound was prepared according to General Procedure G. From 8s (prepared from L-DOPA, 30 mg, 0.10 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-(2-(4-fluorobenzenesulfonylamino)ethyl)propanamide hydrochloride (54 mg, 0.12 mmol) the title compound (48 mg, 77%) was obtained following preparative tlc on silica gel (ethyl acetate); MS: 691 m/z (M+H)⁺.

Example 70

Synthesis of Intermediate 11AD (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NH; Q = CONHBu)

N-Butyl-3-(3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxamido)-2-(R,S)-hydroxy-3-(S)-benzylpropanamide 1,1-dioxide

Compound 7r was prepared from compound 19 according to the procedure described for synthesis of 8s. Compound 11AD was prepared according to General Procedure G. From compound 7r (22 mg, 0.077 mmol) and N-butyl 2-(R,S)-hydroxy-3-(S)-benzyl-3-aminopropanamide, HCl salt (27.6 mg, 1.25 eq) (Harbeson, S. L., et al.; *J. Med. Chem.*, 1994, 37, 2918-2929) the title compound (20.0 mg, 50%) was obtained; MS: 518 (M+H)⁺.

Example 71

Synthesis of Intermediate 11AE (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NH; Q = CONHCH₂CH₂NHSO₂Ph)

N-(2-(Benzenesulfonylamino)ethyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxamido)-2-(R,S)-hydroxy-3-(S)-benzylpropanamide 1,1-dioxide

Compound 11AE was prepared according to the procedure used to synthesize 11S. From compound 7r (28.5 mg, 0.1 mmol) and N-(2-(benzenesulfonylamino)ethyl)-2-(R,S)-hydroxy-3-(S)-benzyl-3-aminopropanamide, HCl salt (51.68 mg, 1.25 eq) the title compound (47.0 mg, 73%) was obtained; MS: 645 (M+H)⁺.

- 60 -

Example 72

General Procedure H: Acetal Hydrolysis

Synthesis of Aldehyde 12a ($R^6 = R^7 = \text{OCH}_3$; $R^1 = i\text{-Bu}$; $Y = \text{O}$; $Q = \text{H}$)

- 5 N-(3,4-Dihydro-6,7-dimethoxy-2,1-benzoxathiin-3-carbonyl)-L-leucinal 1,1-dioxide

A solution of compound 10a (16 mg, 0.035 mmol) in a mixture of acetone/water (0.5 ml/0.75 ml) was treated with p-TsOH-H₂O (7 mg, 0.037 mmol). After being stirred overnight
10 at ambient temperature the mixture was brought to reflux for one hour, cooled to ambient temperature and extracted into ethyl acetate. The organic phase was washed with saturated aqueous sodium bicarbonate, water, brine, dried (MgSO₄), filtered and concentrated to afford 10 mg (77%) of the title
15 compound as a mixture of diastereomers; MS: 386 m/z (M+H)⁺, 408 m/z (M+Na)⁺.

Example 73

General Procedure I: Dess-Martin Oxidation

Synthesis of Aldehyde 12b ($R^6 = R^7 = \text{OCH}_3$; $R^1 = \text{Bn}$; $Y = \text{O}$; $Q = \text{H}$)

- 20 N-(3,4-Dihydro-6,7-dimethoxy-2,1-benzoxathiin-3-carbonyl)-L-phenylalaninal 1,1-dioxide

A solution of compound 11b (30 mg, 0.071 mmol) in dichloromethane (10 ml) chilled in an ice-water bath was
25 treated with 1,1,1-triacetoxy-1,1-dihydro-1,2-benziodoxol-3(1H)-one (Dess-Martin periodinane, DMP; 60 mg, 0.14 mmol). After one hour tlc analysis indicated complete consumption of starting material. The mixture was stirred for five minutes with 10% aqueous sodium thiosulfate solution and
30 poured into a separatory funnel. The organic phase was washed once more with 10% sodium thiosulfate followed by saturated aqueous sodium bicarbonate (2x), water, brine, dried (MgSO₄), filtered and concentrated to afford 30 mg (99%) of the title compound as an off-white amorphous solid;
35 MS: 420 m/z (M+H)⁺.

- 61 -

Example 74

Synthesis of Aldehyde 12c ($R^6 = R^7 = \text{OCH}_3$; $R^1 = \text{Bn}$; $Y = \text{NH}$; $Q = \text{H}$)

5 *N*-(3,4-Dihydro-6,7-dimethoxy-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11c (isomer 1; 20 mg, 0.048 mmol) the title compound (18 mg, 90%) was obtained as a pale yellow solid; MS: 417 m/z (M-H)⁻.

10 Example 75

Synthesis of Aldehyde 12d ($R^6 = R^7 = \text{OCH}_3$; $R^1 = \text{Bn}$; $Y = \text{NH}$; $Q = \text{H}$)

N-(3,4-Dihydro-6,7-dimethoxy-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

15 This compound was prepared according to General Procedure I. From compound 11c (isomer 2; 35 mg, 0.083 mmol) the title compound (32 mg, 91%) was obtained as a pale yellow solid; MS: 417 m/z (M-H)⁻.

Example 76

20 Synthesis of Aldehyde 12e ($R^6 = R^7 = \text{OCH}_3$; $R^1 = \text{Bn}$; $Y = \text{NCH}_3$; $Q = \text{H}$)

N-(3,4-Dihydro-6,7-dimethoxy-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

25 This compound was prepared according to General Procedure I. From compound 11e (isomer 1; 50 mg, 0.12 mmol) the title compound (48 mg, 96%) was obtained as a white solid; MS: 433 m/z (M+H)⁺, 455 m/z (M+Na)⁺.

Example 77

30 Synthesis of Aldehyde 12f ($R_6 = R_7 = \text{OCH}_3$; $R_1 = \text{Bn}$; $Y = \text{NCH}_3$; $Q = \text{H}$)

N-(3,4-Dihydro-6,7-dimethoxy-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11e (isomer 2; 50 mg, 0.12 mmol)

- 62 -

the title compound (47 mg, 94%) was obtained as a white solid; MS: 433 m/z (M+H)⁺, 455 m/z (M+Na)⁺.

Example 78

Synthesis of Aldehyde 12g (R⁶ = R⁷ = OCH₃; R¹ = Bn; Y = NBn; Q = H)

N-(2-Benzyl-3,4-dihydro-6,7-dimethoxy-2*H*-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11g (isomer 1; 25 mg, 0.05 mmol) the title compound (23 mg, 82%) was obtained; MS: 509 m/z (M+H)⁺, 531 m/z (M+Na)⁺.

Example 79

Synthesis of Aldehyde 12h (R⁶ = R⁷ = OCH₃; R¹ = Bn; Y = NBn; Q = H)

N-(2-Benzyl-3,4-dihydro-6,7-dimethoxy-2*H*-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11g (isomer 2; 28 mg, 0.06 mmol) the title compound (20 mg, 71%) was obtained; MS: 509 m/z (M+H)⁺, 531 m/z (M+Na)⁺.

Example 80

Synthesis of Aldehyde 12i (R⁶ = H; R⁷ = H; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 11i (isomer 1; 107 mg, 0.29 mmol) the title compound (84 mg, 79%) was obtained; MS: 373 m/z (M+H)⁺.

Example 81

Synthesis of Aldehyde 12j (R⁶ = H; R⁷ = H; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-L-

phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 11i (isomer 2; 76 mg, 0.20 mmol) the title compound (64 mg, 84%) was obtained; MS: 373 m/z (M+H)⁺.

5 Example 82

Synthesis of Aldehyde 12k (R⁶ = F; R⁷ = H; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-2-methyl-6-fluoro-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

10 This compound was prepared according to General Procedure I. From 11k (41 mg, 0.10 mmol) the title compound (33 mg, 83%) was obtained as a white solid; MS: 391 m/z (M+H)⁺.

Example 83

15 Synthesis of Aldehyde 12-l (R⁶ = R⁷ = Cl; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-6,7-dichloro-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General
20 Procedure I. From 11-l (isomer 1; 32 mg, 0.07 mmol) the title compound (27 mg, 84%) was obtained; MS: 441, 443, 445 m/z (M+H)⁺ (Cl₂ pattern).

Example 84

25 Synthesis of Aldehyde 12m (R⁶ = R⁷ = Cl; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-6,7-dichloro-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General
30 Procedure I. From 11-l (isomer 2; 50 mg, 0.11 mmol) the title compound (45 mg; 90%) was obtained; MS: 441, 443, 445 m/z (M+H)⁺ (Cl₂ pattern).

- 64 -

Example 85

Synthesis of Aldehyde 12n ($R^6 = Cl$; $R^7 = H$; $R^1 = Bn$; $Y = N-i-Bu$; $Q = H$)

N-(3,4-Dihydro-6-chloro-2-isobutyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 11n (isomer 1; 41 mg, 0.09 mmol) the title compound (36 mg; 88%) was obtained; MS: 449, 451 m/z ($M+H$)⁺ (chloride isotope pattern).

10 Example 86

Synthesis of Aldehyde 12o ($R^6 = Cl$; $R^7 = H$; $R^1 = Bn$; $Y = N-i-Bu$; $Q = H$)

N-(3,4-Dihydro-6-chloro-2-isobutyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

15 This compound was prepared according to General Procedure I. From 11n (isomer 2; 41 mg, 0.09 mmol) the title compound (37 mg, 90%) was obtained; MS: 449, 451 m/z ($M+H$)⁺ (chloride isotope pattern).

Example 87

20 Synthesis of Aldehyde 12p ($R^6 = Cl$; $R^7 = H$; $R^1 = Bn$; $Y = NCH_3$; $Q = H$)

N-(6-Chloro-3,4-dihydro-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11p (isomer 1; 25 mg, 0.06 mmol) the title compound (21 mg, 84%) was obtained as an off-white solid; MS: 405, 407 m/z ($M+H$)⁺.

Example 88

Synthesis of Aldehyde 12q ($R^6 = Cl$; $R^7 = H$; $R^1 = Bn$; $Y = NCH_3$; $Q = H$)

30 N-(6-Chloro-3,4-dihydro-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11p (isomer 2; 25 mg, 0.06 mmol)

- 65 -

the title compound (19 mg, 76%) was obtained as an off-white solid; MS: 405, 407 m/z (M+H)⁺.

Example 89

Synthesis of Aldehyde 12r (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NCH₃; Q = H)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 10r (100 mg, 0.23 mmol) the title compound (67 mg, 67%) was obtained as a buff-white solid; MS: 431 m/z (M+H)⁺, 453 m/z (M+Na)⁺.

Exempl 90

Synthesis of Aldehyde 12s (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = H)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11s (isomer 1; 30 mg, 0.07 mmol) the title compound (25 mg, 83%) was obtained as a white amorphous solid; MS: 445 m/z (M+H)⁺, 467 m/z (M+Na)⁺.

Example 91

Synthesis of Aldehyde 12t (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = H)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11s (isomer 2; 30 mg, 0.07 mmol) the title compound (27 mg, 90%) was obtained as a white amorphous solid; MS: 445 m/z (M+H)⁺, 467 m/z (M+Na)⁺.

30 Example 92

Synthesis of Aldehyde 12u (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = N-i-Pr; Q = H)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-isopropyl-2H-1,2-

- 66 -

benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 11u (78 mg, 0.17 mmol) the title compound (63 mg, 81%) was obtained as a white solid; MS: 459 m/z (M+H)⁺.

Example 93

Synthesis of Aldehyde 12v (R⁶ + R⁷ = OCH₂CH₂O; R¹ = i-Bu; Y = NEt; Q = H)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)-L-leucinal 1,1-dioxide

This compound was prepared according to General Procedure H. From 10v (isomer 1; 158 mg, 0.32 mmol) the title compound (119 mg, 89%) was obtained as a white solid; NMR (CDCl₃) δ 0.96 (t, J = 7 Hz, 6H), 1.07 (t, J = 7 Hz, 3H), 1.22 (m, 1H), 1.74 (m, 2H), 2.95 (m, 1H), 3.25-3.35 (m, 3H), 3.95 (m, 1H), 4.29 (br, 4H), 4.46 (m, 1H), 6.83 (s, 1H), 7.25 (br, 1H), 7.34 (s, 1H), 9.55 (s, 1H); MS: 411 m/z (M+H)⁺.

Example 94

Synthesis of Aldehyde 12w (R⁶ + R⁷ = OCH₂CH₂O; R¹ = i-Bu; Y = NEt; Q = H)

N-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)-L-leucinal 1,1-dioxide

This compound was prepared according to General Procedure H. From 10v (isomer 2; 155 mg, 0.32 mmol) the title compound (118 mg, 89%) was obtained as a white solid; NMR (CDCl₃) δ 0.95 (t, J = 7 Hz, 6H), 1.07 (t, J = 7 Hz, 3H), 1.20 (m, 1H), 1.73 (m, 2H), 2.99 (m, 1H), 3.16-3.45 (m, 3H), 3.83 (m, 1H), 4.29 (br, 4H), 4.57 (m, 1H), 6.83 (s, 1H), 7.25 (br, 1H), 7.34 (s, 1H), 9.57 (s, 1H); MS: 411 m/z (M+H)⁺.

Example 95

Synthesis of Aldehyde 12x (R⁶ + R⁷ = OCH₂CH₂O; R¹ = (CH₂)₄NHSO₂Ph; Y = NEt; Q = H)

- 67 -

N_α -(3,4-Dihydro-6,7-ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L- N_ϵ -(benzenesulfonyl)lysinal 1,1-dioxide

This compound was prepared according to General
5 Procedure I. From 11x (isomer 1; 30 mg, 0.05 mmol) the title compound (27 mg, 90%) was obtained as a white solid; MS: 552 m/z (M+H)⁺.

Example 96

Synthesis of Aldehyde 12y ($R^6 + R^7 = OCH_2CH_2O$; $R^1 =$
10 $(CH_2)_4NHSO_2Ph$; Y = NEt; Q = H)
 N_α -(3,4-Dihydro-6,7-ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L- N_ϵ -(benzenesulfonyl)lysinal 1,1-dioxide

This compound was prepared according to General
15 Procedure I. From 11x (isomer 1; 30 mg, 0.05 mmol) the title compound (28 mg, 93%) was obtained as a white solid; MS: 552 m/z (M+H)⁺.

Example 97

Synthesis of Aldehyde 12z ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; Y =
20 NCH_3 ; Q = H)
N-(3,4-Dihydro-6-(4-morpholino)-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General
Procedure I. From 11z (isomer 1; 63 mg, 0.14 mmol) the
25 title compound (56 mg, 89%) was obtained; MS: 458 m/z (M+H)⁺.

Example 98

Synthesis of Aldehyde 12aa ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; Y =
 NCH_3 ; Q = H)
N-(3,4-Dihydro-6-(4-morpholino)-2-methyl-2H-1,2-
30 benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General
Procedure I. From 11z (isomer 2; 102 mg, 0.22 mmol) the
title compound (91 mg, 89%) was obtained; MS: 458 m/z (M+H)⁺.

- 68 -

Example 99

Synthesis of Ester 13 ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CO}_2\text{Me}$)

Methyl 3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-(S)-benzylpropionic acid 1,1-dioxide

To a solution of 283 mg (0.9 mmol) of compound 8s (from L-DOPA) in 10.0 ml of DMF at 0 °C was added 298 ul (3.0 eq) of NMM, 277.5 mg (1.25 eq) of methyl 2-(R,S)-hydro-3-(S)-benzyl-3-aminopropionic acid hydrochloride salt, 122.1 mg (1.0 eq) of HOBt and 399.1 mg (1.2 eq) of BOP. After 5 min, the ice bath was removed and the reaction was stirred at room temperature for 3 hours. The DMF was removed under reduced pressure and the residue was diluted with CH_2Cl_2 (40 ml). The CH_2Cl_2 solution was washed with water, 3% of citric acid, 5% of NaHCO_3 , brine and dried. Purification by flash chromatography (20% hexane in EtOAc) gave 428 mg (94%) of methyl 3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carboxamido)-2(R,S)-hydroxy-3-(S)-benzylpropionic acid 1,1-dioxide (11; $R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CO}_2\text{Me}$): MS: 505 m/z (M+H)⁺.

To a solution of 428 mg (0.85 mmol) of this intermediate in 40 ml of CH_2Cl_2 at 0°C was added 720 mg (1.7 mmol) of 1,1,1-triacetoxy-1,1-dihydro-1,2-benziodoxol-3(1H)-one (Dess-Martin reagent). After 5 min, the ice-bath was removed and the reaction was stirred at room temperature for 2 hours. More CH_2Cl_2 (30 ml) was added to the reaction, and the product was washed with 10% of sodium thiosulfate (3x20 ml), water, brine and dried. Evaporation gave 404 mg (95%) of the product; MS: 405 m/z (M+H)⁺.

Example 100

Synthesis of Ketoamide 14A ($R^6 = \text{Cl}$; $R^7 = \text{H}$; $R^1 = \text{Bn}$; $Y = \text{NCH}_3$; $Q = \text{CONHET}$)

N-Ethyl-3-(6-chloro-3,4-dihydro-2-methyl-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-(S)-benzylpropanamide 1,1-dioxide

- 69 -

This compound was prepared according to General Procedure I. From compound 11A (Q = CONHEt) (58 mg, 0.12 mmol) the title compound (35 mg, 61%) was obtained as a mixture of diastereomers; MS: 478 m/z (M+H)⁺; 500 m/z (M+Na)⁺.

5 Example 101

Synthesis of Ketoamide 14B (R⁶ + R⁷ = OCH₂CH₂O; R¹ = i-Bu; Y = NEt; Q = CONHBu)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-isobutyl-2-oxo-N-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From 11B (R⁶ + R⁷ = OCH₂CH₂O; R¹ = i-Bu; Y = NEt; Q = CONHBu; 38 mg, 0.07 mmol) the title compound (26 mg, 68%) was obtained; MS: 510 m/z (M+H)⁺.

15 Example 102

Synthesis of Ketoamide 14C (R⁶ + R⁷ = OCH₂CH₂O; R¹ = i-Bu; Y = NEt; Q = CONHBu)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-isobutyl-2-oxo-N-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From 11C (R⁶ + R⁷ = OCH₂CH₂O; R¹ = i-Bu; Y = NEt; Q = CONHBu; 76 mg, 0.15 mmol) the title compound (56 mg, 74%) was obtained; MS: 510 m/z (M+H)⁺.

25 Example 103

Synthesis of Ketoamide 14D (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHEt)

N-Ethyl-3-((3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-(S)-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From 8s (31.3 mg, 0.1 mmol, prepared from L-DOPA) and N-ethyl-2-oxo-3-(S)-benzyl-3-aminopropanamide, HCl salt (31.94 mg, 1.25 eq) the title compound (5.0 mg, 10%) was obtained;

- 70 -

MS: 516 (M+H)⁺. N-Ethyl-2-oxo-3-(S)-benzyl-3-aminopropanamide, HCl salt was prepared according to Rich's procedure (Ocaín, T. D.; Rich, D. H. *J. Med. Chem.* 1992, 35, 451-456, incorporated by reference herein in its entirety).

- 5 However, oxidation to the Boc ketoamide was accomplished with Dess-Martin periodinane (General Procedure I).

Example 104

Synthesis of Ketoamide 14E (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHBu)

- 10 3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-butylpropanamide 1,1-dioxide

- This compound was prepared according to General Procedure I. From 11E (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHBu; 50 mg, 0.09 mmol) the title compound (49 mg, 98%) was obtained; MS: 544 m/z (M+H)⁺.
- 15

Example 105

Synthesis of Ketoamide 14F (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHBu)

- 20 3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-butylpropanamide 1,1-dioxide

- This compound was prepared according to General Procedure I. From 11F (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHBu; 65 mg, 0.12 mmol) the title compound (52 mg, 80%) was obtained; MS: 544 m/z (M+H)⁺.
- 25

Example 106

General Procedure J: Synthesis of α -Ketoamides from α -Ketoesters

- 30 Synthesis of Ketoamide 14G (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHBu)
N-Butyl-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

- 71 -

Compound 13 (23 mg, 0.046 mmol) and 0.2 ml of butylamine were stirred neat at room temperature overnight. LC-MS analysis indicated completion of the reaction. The reaction was diluted with EtOAc (20 ml) and cooled to 0 °C as 5.0 ml of 2N HCl was added to decompose the imine product formed in the reaction. The aqueous mixture was stirred for 30 min and extracted with EtOAc (3 X 10 ml). The combined organic layers were washed with water, 5% of NaHCO₃, brine and dried. Filtration and evaporation afforded 20.5 mg (82 %) of the product; MS: 615 m/z (M+H)⁺.

Example 107

Synthesis of Ketoamide 14H (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHCH₂CH₂OCH₃)

N-(2-Methoxyethyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure J from 2-methoxyethylamine; 84% yield; MS: 546 m/z (M+H)⁺.

Example 108

Synthesis of Ketoamide 14I (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONH-iPr)

N-Isopropyl-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure J from isopropylamine; 85% yield; MS: 592 m/z (M+H)⁺.

Example 109

Synthesis of Ketoamide 14J (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONH(CH₂)₄CH₃)

N-Pentyl-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure J from pentylamine; 93% yield; MS: 558 m/z (M+H)⁺.

- 72 -

Example 110

Synthesis of Ketoamide 14K ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2Ph$)

N-Benzyl-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure J from benzylamine; 80% yield; MS: 578 m/z ($M+H$)⁺.

Example 111

10 Synthesis of Ketoamide 14L ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2CH_2Ph$)

N-Phenethyl-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

15 This compound was prepared according to General Procedure J from phenethylamine; 85% yield; MS: 592 m/z ($M+H$)⁺.

Example 112

Synthesis of Ketoamide 14M ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2CH=CH_2$)

20 *N*-(2-Propenyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure J from allylamine; 91% yield; MS: 551 m/z ($M+H$)⁺.

25 Example 113

Synthesis of Ketoamide 14N ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2CH_2CH_2-(imidazol-1-yl)$)

N-(3-(Imidazol-1-yl)propyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

30 This compound was prepared according to General Procedure J from 3-imidazolylpropylamine; 11% yield; MS: 596 m/z ($M+H$)⁺.

Example 114

Synthesis of Ketoamide 14-O ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2CH_2CH_2-(2\text{-ketopyrrolidin-1-yl})$)

5 *N*-(3-(2-Ketopyrrolidin-1-yl)propyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure J from 3-(2-ketopyrrolidin-1-yl)propylamine; 68% yield; MS: 613 m/z ($M+H$)⁺.

10 Example 115

Synthesis of Ketoamide 14P ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2CH_2CH_2(\text{morpholin-4-yl})$)

N-(3-(Morpholin-4-yl)propyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

15 This compound was prepared according to General Procedure J from 3-(morpholin-4-yl)propylamine; 84 % yield; MS: 615 m/z ($M+H$)⁺.

20 Example 116

Synthesis of Ketoamide 14Q ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2(\text{pyridin-2-yl})$)

N-(Pyridin-2-ylmethyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

25 This compound was prepared according to General Procedure J from 2-(aminomethyl)pyridine; 82.5% yield; MS: 579 m/z ($M+H$)⁺.

Example 117

30 Synthesis of Ketoamide 14R ($R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHCH_2\text{cyclopropyl}$)

N-(Cyclopropylmethyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

35 This compound was prepared according to General Procedure

- 74 -

J from aminomethylcyclopropane; 96.6% yield; MS: 542 m/z (M+H)⁺.

Example 118

Synthesis of Ketoamide 14S (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y =
5 Net; Q = CONHCH₂CH₂NHSO₂CH₃)

N-(2-(Methanesulfonylamino)ethyl)-3-(3,4-Dihydro-6,7-
ethylenedioxy-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-
(S)-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure
10 I. From compound 11S (45.0 mg, 0.074 mmol) the title
compound (34.0 mg, 75%) was obtained; MS: 609 (M+H)⁺.

Example 119

Synthesis of Ketoamide 14T (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y =
Net; Q = CONHCH₂CH₂NHSO₂(4-NO₂-Ph))
15 3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-
benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-(2-(4-
nitrobenzenesulfonylamino)ethyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure
I. From 11T (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = Net; Q =
20 CONHCH₂CH₂NHSO₂(4-NO₂-Ph); 50 mg, 0.07 mmol) the title
compound (31 mg, 62%) was obtained as a pale yellow solid;
MS: 716 m/z (M+H)⁺.

Example 120

Synthesis of Ketoamide 14U (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y =
25 Net; Q = CONH(CH₂)₃NHSO₂(4-NO₂-Ph))
3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-
benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-(3-(4-
nitrobenzenesulfonylamino)propyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure
30 I. From 11U (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = Net; Q =
CONH(CH₂)₃NHSO₂(4-NO₂-Ph), 30 mg, 0.04 mmol) the title
compound was obtained (24 mg, 80%) as a pale yellow solid;
MS: 730 m/z (M+H)⁺.

- 75 -

Example 121

Synthesis of Ketoamide 14V ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2(3,4\text{-Cl}_2\text{-Ph})$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-(2-(3,4-dichlorobenzenesulfonylamino)ethyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From 11V ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2(3,4\text{-Cl}_2\text{-Ph})$; 58 mg, 0.08 mmol) the title compound (44 mg, 76%) was obtained as a pale yellow solid; MS: 716 m/z ($M+H$)⁺.

Example 122

Synthesis of Ketoamide 14W ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2(3,4\text{-Cl}_2\text{-Ph})$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-(3-(3,4-dichlorobenzenesulfonylamino)propyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From 11W ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2(3,4\text{-Cl}_2\text{-Ph})$; 56 mg, 0.07 mmol) the title compound (40 mg, 71%) was obtained as a pale yellow solid; MS: 753 m/z ($M+H$)⁺.

Example 123

Synthesis of Ketoamide 14X ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2\text{Ph}$)

3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-(2-(benzenesulfonylamino)ethyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From 11X ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{NHSO}_2\text{Ph}$; 33 mg, 0.05 mmol) the title compound (28 mg, 85%) was obtained as a pale yellow solid; MS: 671 m/z ($M+H$)⁺.

Example 124

Synthesis of Ketoamide 14Y ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{CH}_2\text{SO}_2(5-(2\text{-pyridinyl})\text{thiophen-2-yl})$)
N-(2-((5-(Pyridin-2-yl)thiophen-2-yl)sulfonylamino)ethyl)-3-
5 (3,4-Dihydro-6,7-ethylenedioxy-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-(*S*)-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11Y (75.5 mg, 0.1 mmol) the title compound (80 mg, 93%) was obtained; MS: 754 ($M+H$)⁺.

10 Example 125

Synthesis of Ketoamide 14Z ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2(4\text{-F-Ph})$)
3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-oxo-*N*-(3-(4-
15 fluorobenzenesulfonylamino)propyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From 11Z; (35 mg, 0.05 mmol) the title compound (28 mg, 80%) was obtained as a pale yellow solid; MS: 703 m/z ($M+H$)⁺.

Example 126

20 Synthesis of Ketoamide 14AA ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONH}(\text{CH}_2)_3\text{NHSO}_2\text{Ph}$)
3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-oxo-*N*-(3-(benzenesulfonylamino)propyl)propanamide 1,1-dioxide

25 This compound was prepared according to General Procedure I. From 11AA; (34 mg, 0.05 mmol) the title compound (30 mg, 88%) was obtained as a pale yellow solid; MS: 685 m/z ($M+H$)⁺.

Example 127

30 Synthesis of Ketoamide 14AB ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NEt}$; $Q = \text{CONHCH}_2\text{-(pyridin-4-yl)}$)
N-(Pyridin-4-ylmethyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carboxamido)-2-oxo-3-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure

- 77 -

J from 4-pyridylmethylaniline; 32% yield; MS: 579 m/z (M+H)⁺.

Example 128

Synthesis of Ketoamide 14AC (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NEt; Q = CONHCH₂CH₂NHSO₂(4-F-Ph))

- 5 3-((3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-(2-(4-fluorobenzenesulfonylamino)ethyl)propanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From 11AC; (45 mg, 0.07 mmol) the title compound (30 mg, 67%) was obtained as a pale yellow solid; MS: 689 m/z (M+H)⁺.

Example 129

Synthesis of Ketoamide 14AD (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NH; Q = CONHBu)

- 15 N-Butyl-3-(3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-(S)-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11AD (20.0 mg, 0.037 mmol) the title compound (16.0 mg, 84%) was obtained; MS: 516 (M+H)⁺.

20 Example 130

Synthesis of Ketoamide 14AE (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NH; Q = CONHCH₂CH₂NHSO₂Ph)

- 25 N-(2-(Benzenesulfonylamino)ethyl)-3-(3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxamido)-2-oxo-3-(S)-benzylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 11AE (47.0 mg, 0.073 mmol) the title compound (16.0 mg, 34%) was obtained; MS: 643 (M+H)⁺.

Example 131

- 30 Synthesis of Intermediate 16.

3-(3,4-Dihydroxyphenyl)-L-alanine methyl ester hydrochloride

A solution of 1.97g (10 mmol) of L-DOPA 15 in 100 ml of MeOH at 0 °C was added 6.57 ml (90 mmol) of thionyl chloride

- 78 -

via addition funnel. The mixture was stirred overnight while the temperature was slowly warmed to room temperature. The solvent was evaporated and the thick oil was treated with toluene (3 x 15 ml) and evaporated. The yield of white solid was 3.26 g (100%); NMR (DMSO-d₆) δ 2.90 (m, 2H), 3.38 (bs, 2H), 3.61 (s, 3H), 4.08 (m, 1H), 6.40 (d, 1H, J = 7 Hz), 6.59 (s, 1H), 6.65 (d, 2H, J = 7 Hz), 8.59 (bs, 1H), 8.90 (d, 1H, J = 10 Hz). MS: 212 m/z (M+H)⁺.

Example 132

10 Synthesis of Intermediate 17.

N-(Benzyloxycarbonyl)-3-(3,4-dihydroxyphenyl)-L-alanine methyl ester

A suspension of 4.94 g (20 mmol) of compound 16 and 4.4 ml (2.0 eq) of *N*-methyl morpholine in 8 ml of THF and 1 ml of water was stirred at room temperature as 4.98 g (20 mmol) of benzyloxycarbonyloxy-succinimide in 8 ml of 1,4-dioxane was added dropwise. The reaction mixture was stirred overnight. The solvent was evaporated and the residue was diluted with ethyl acetate (100 ml). The ethyl acetate solution was washed with water (20 ml), 5% of NaHCO₃ (20 ml), 3% of citric acid (20 ml), brine (20 ml) and dried over MgSO₄. Filtration and concentration afforded 5.36 g (78 %) of a white solid; NMR (CDCl₃) δ 2.99 (m, 2H), 3.65 (s, 3H), 4.59 (m, 1H), 5.04 (s, 2H), 5.39 (m, 1H), 6.38 (bs, 2H), 6.42 (d, 1H, J = 7 Hz), 6.60 (s, 1H), 6.67 (d, 1H, J = 7 Hz), 7.30 (m, 5H). MS: 346 m/z (M+H)⁺.

Example 133

Synthesis of Intermediate 18.

N-(Benzyloxycarbonyl)-3-(3,4-ethylenedioxyphenyl)-L-alanine methyl ester

A suspension of 13.40 g (38.8 mmol) of compound 17 and 53.66 g (388 mmol) of K₂CO₃ in 200 ml of acetone was refluxed under N₂ for 30 minutes. Dibromoethane (13.37 ml, 77.6 mmol) was added in one portion. The suspension was refluxed for 40 hours, the solid was filtered, and the filtrate was

- 79 -

evaporated. The residue after evaporation was diluted with 150 ml of water and extracted with CH_2Cl_2 (3x70 ml). The CH_2Cl_2 extracts were washed with brine and dried over MgSO_4 and concentrated. The crude product was washed with small
5 amount of ether to give 12.26 g (85%) of white solid; NMR (CDCl_3) δ 3.01 (d, 2H, $J = 5.2$ Hz), 3.73 (s, 3H), 4.22 (s, 4H), 6.52 (d, 1H, $J = 7$ Hz), 6.60 (s, 1H), 6.75 (d, 1H, $J = 7$ Hz), 7.34 (m, 5H). MS: 372 m/z ($\text{M}+\text{H}$)⁺. Anal. Calc'd for $\text{C}_{20}\text{H}_{21}\text{NO}_6 \cdot 0.2\text{H}_2\text{O}$: Calc'd: C, 64.00; H, 5.80; N, 3.73; Found:
10 C, 63.83; H, 5.70; N, 3.63.

Example 134

Synthesis of Intermediate 19.

Methyl 3,4-Dihydro-6,7-ethylenedioxy-2H-1,2-benzothiazine-3-carboxylate 1,1-dioxide

15 A solution of 14.82 g (40 mmol) of compound 18 in 150 ml of dried CHCl_3 was stirred with mechanic stirrer at 0 °C as 13.32 ml (5.0 eq) of chlorosulfonic acid in 100 ml of CHCl_3 was added dropwise via addition funnel over ~ 1.0 hour. The solution was first turned to yellow, then some thick oil
20 formed and became suspended in the solution. After addition, the reaction mixture was stirred at room temperature and LC-MS was used to follow the reaction. At 3 hours, no starting material was left in the reaction. The reaction was cooled to ~ 5 °C and 43 ml (10 eq) of Et_3N , 733
25 mg (0.3 eq) of DMAP in CHCl_3 (50 ml) was added. The mixture was stirred overnight (~ 14hr) while the temperature was warmed to room temperature and then the reaction mixture was refluxed for 3 hours. After that, the reaction mixture was poured into 500 ml of ice-water and separated. The aqueous
30 layer was extracted with CH_2Cl_2 (3x100 ml). The combined organic layers were washed with water, 3% HCl, 5% of NaHCO_3 , brine and dried. The crude product was dissolved in CH_2Cl_2 and filtered through a short silica column eluted with 80 % of EtOAc in hexane to remove remaining $\text{Et}_3\text{N} \cdot \text{HCl}$ salt.
35 Evaporation solvent afforded 3.0 g (25%) of a white solid; NMR (CDCl_3) δ 3.20 (abd, 2H, $J = 5.1$ Hz, 16 Hz), 3.82 (s,

- 80 -

3H), 4.33 (s, 4H), 4.60 (m, 1H), 4.99 (d, 1H, $J = 8$ Hz), 6.77 (s, 1H), 7.39 (s, 1H). MS: 300 m/z (M+H)⁺. Anal. Calc'd for C₁₂H₁₃NO₆S: Calc'd: C, 48.16; H, 4.38; N, 4.68; Found: C, 48.09; H, 4.66; N, 5.10.

5 Example 135

Synthesis of Intermediate 20.

Methyl 3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carboxylate 1,1-dioxide

A solution of 317 mg (1.06 mmol) of compound 19 and 513 mg
10 (3.5 eq) of K₂CO₃ in 2.0 ml of DMF was stirred under N₂ as 339
ul (4.0 eq) of EtI was added at room temperature. After 14
hours (overnight) at room temperature, the mixture was
diluted with CH₂Cl₂ (20 ml). The solid was filtered and
washed with CH₂Cl₂. The filtrates were washed with water, 3%
15 citric acid, 5% of NaHCO₃, brine and dried. Evaporation of
the solvent afforded 313 mg (90 % yield) of a pure white
solid; NMR (CDCl₃) δ 1.09 (t, 3H, $J = 7.1$ Hz), 3.01-3.4 (m,
6H), 3.79 (s, 3H), 4.25 (s, 4H), 4.15 (1H, dd, $J = 6$ Hz, 11
Hz), 6.74 (s, 1H), 7.28 (s, 1H). MS: 328 m/z (M+H)⁺. Anal.
20 Calc'd for C₁₄H₁₇NO₆S: Calc'd: C, 51.37; H, 5.23; N, 4.28;
Found: C, 51.26; H, 5.08; N, 4.30.

Example 136

Synthesis of Intermediate 21a (R⁴ = H; R⁶ = R⁷ = Cl; Y = NCH₃;
25 R = CH₃)

Methyl 6,7-dichloro-2-methyl-2H-1,2-benzothiazine-3-carboxylate 1,1-dioxide

To a solution 91 (256 mg, 0.79 mmol) in CCl₄-CH₂Cl₂ (25 ml-
5 ml) was added NBS (155 mg, 0.87 mmol) and
30 dibenzoylperoxide (38 mg, 0.16 mmol). The mixture was
refluxed in the dark for one hour, at which time tlc
analysis showed complete consumption of starting material.
After being cooled to ambient temperature, dichloromethane
was added and the mixture was washed with 10% sodium
35 thiosulfate, water, brine, dried over anhydrous magnesium
sulfate, filtered and concentrated to give 250 mg of the

- 81 -

title compound, subsequently used without further purification; NMR (CDCl₃) δ 3.18 (s, 3H), 3.87 (s, 3H), 7.43 (s, 1H), 7.59 (s, 1H), 7.87 (s, 1H).

Example 137

- 5 Synthesis of Intermediate 21b ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{H}$; $\text{Y} = \text{NMe}$; $\text{R} = \text{CH}_3$)

Methyl 6,7-ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carboxylate 1,1-dioxide

- This compound was prepared according the procedure above
10 for 21a. From 9r ($\text{R} = \text{CH}_3$; 150 mg, 0.48 mmol) the title compound (100 mg, 66%) was obtained following flash chromatography on silica gel (30% ethyl acetate/hexanes); MS: 312 (M+H)⁺.

Example 138

- 15 Synthesis of Intermediate 21d ($\text{R} = \text{Me}$; $\text{R}^4 = \text{OMe}$; $\text{R}^6 = \text{R}^7 = \text{H}$; $\text{Y} = \text{NMe}$)

Methyl 2-methyl-4-methoxy-2H-1,2-benzothiazine-3-carboxylate

- This compound was prepared according to Zinnes et. al., *J. Med. Chem.*, 1973, 16, 44-48. Thus, a solution of methyl 2-methyl-4-hydroxy-2H-1,2-benzothiazine-3-carboxylate (500 mg, 1.86 mmol) (Lombardino, et. al., *J. Med. Chem.*, 1971, 14, 1171-1177, incorporated by reference herein in its entirety) in acetone (10 ml) was treated with anhydrous potassium carbonate (2.6 g, 18.6 mmol) and iodomethane (1.32 g, 9.29
25 mmol) and refluxed for 40 hours. The mixture was filtered and concentrated and the residue was partitioned between ethyl acetate and water. The organic phase was washed with saturated aqueous sodium bicarbonate and brine, dried over anhydrous magnesium sulfate, filtered and concentrated to
30 afford 285 mg (54%) of the title compound as a yellow viscous oil, used subsequently without need for further purification; NMR (CDCl₃) δ 3.03 (s, 3H), 3.83 (s, 3H), 3.91 (s, 3H), 7.67-7.72 (m, 2H), 7.81-7.88 (m, 2H); MS: 284 m/z (M+H)⁺.

- 82 -

Example 139

Synthesis of Intermediate 23a ($R^4 = H$; $R^6 = R^7 = Cl$; $Y = NCH_3$)
6,7-Dichloro-2-methyl-2H-1,2-benzothiazine-3-carboxylic acid
1,1-dioxide

- 5 To a solution of 21a (250 mg, 0.77 mmol) in MeOH (10 ml)
and DMF (3 ml, to aid solubility) was added 5N NaOH (25 ml).
The mixture was warmed to $-50^\circ C$ while being stirred for 20
minutes, at which time tlc analysis showed complete
consumption of starting material. The mixture was cooled to
10 ambient temperature, the MeOH was stripped on the rotary
evaporator, the residue was diluted with water (25 ml) and
clarified by filtration. Adjustment to pH 2 gave a
precipitate which was collected by suction filtration,
washed with water and allowed to air-dried overnight to
15 afford 128 mg (54% overall from 9a) of the title compound;
MS: 306, 308, 310 m/z ($M-H$)⁻, Cl_2 pattern.

Example 140

Synthesis of Intermediate 23d ($R^4 = OMe$; $R^6 = R^7 = H$; $Y = NMe$)
2-Methyl-4-methoxy-2H-1,2-benzothiazine-3-carboxylic acid
20 1,1-dioxide

- A solution of 21d (159 mg, 0.56 mmol) in methanol (3 ml)
was treated with 5N NaOH (2 ml) and stirred at room
temperature for 20 minutes, at which time tlc analysis
showed complete consumption of starting material. The
25 methanol was removed on the rotary evaporator and the
aqueous residue was adjusted to pH 3 with 4N HCl. The
precipitate so formed was collected by suction filtration,
washed with water and allowed to air-dry to constant weight
to give 94 mg (62%) of the title compound as a white solid;
30 MS: 292 m/z ($M+Na$)⁺; Anal. Calc'd for $C_{11}H_{11}NO_5S$: C, 49.07; H,
4.13; N, 5.20; S, 11.89; Found: C, 48.84; H, 3.85; N, 4.98;
S, 11.78.

Example 141

- Synthesis of Intermediate 25a ($R^4 = H$; $R^6 = R^7 = Cl$; $R^1 = Bn$;
35 $Y = NCH_3$; $Q = H$)

- 83 -

N-(6,7-Dichloro-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 23a (100 mg, 0.32 mmol) the title compound (137 mg) was obtained following flash chromatography on silica gel (50% ethyl acetate/hexanes); MS: 441, 443, 445 m/z (M+H)⁺, Cl₂ pattern.

Example 142

Synthesis of Intermediate 25b (R⁴ = H; R⁶ + R⁷ = OCH₂CH₂O; R¹ =

10 Bn; Y = NCH₃; Q = H)

N-(6,7-Ethylenedioxy-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 23b (80 mg, 0.27 mmol) the title compound (96 mg, 15 83%) was obtained following flash chromatography on silica gel (50% ethyl acetate/hexanes); MS: 431 m/z (M+H)⁺.

Example 143

Synthesis of Intermediate 25c (R⁴ = H; R⁶ + R⁷ = OCH₂CH₂O; R¹ =

Bn; Y = NEt; Q = H)

20 *N*-(6,7-Ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 23c (100 mg, 0.32 mmol) the title compound (136 mg, 95%) was obtained following flash chromatography on silica 25 gel (50% ethyl acetate/hexanes); MS: 445 m/z (M+H)⁺.

Example 144

Synthesis of Intermediate 25d (R⁴ = OMe; R⁶ = R⁷ = H; R¹ = Bn;

Y = NMe; Q = H)

30 *N*-(2-Methyl-4-methoxy-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 23d (22 mg, 0.08 mmol) the title compound (32 mg, 99%) was obtained; MS: 403 m/z (M+H)⁺.

- 84 -

Example 145

Synthesis of Intermediate 25e ($R^4 = H$; $R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NMe$; $Q = CONHBu$)

3-((6,7-Ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure K. From 26b (55 mg, 0.13 mmol) the title compound (22 mg, 32%) was obtained following flash chromatography on silica gel (ethyl acetate); MS: 530 m/z ($M+H$)⁺.

Example 146

Synthesis of Intermediate 25f ($R^4 = H$; $R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHBu$)

3-((6,7-Ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure K. From 26c (80 mg, 0.18 mmol) the title compound (30 mg, 31%) was obtained following preparative tlc on silica gel (ethyl acetate); MS: 542 m/z ($M-H$)⁻.

Example 147

Synthesis of Intermediate 25g ($R^4 = OMe$; $R^6 = R^7 = H$; $R^1 = Bn$; $Y = NMe$; $Q = CONHBu$)

3-((4-Methoxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure G. From 23d (50 mg, 0.18 mmol) the title compound (80 mg, 83%) was obtained following flash chromatography on silica gel (65% ethyl acetate/hexanes); MS: 502 m/z ($M+H$)⁺.

Example 148

Synthesis of Intermediate 25h ($R^4 = OH$; $R^6 = R^7 = H$; $R^1 = Bn$; $Y = NMe$; $Q = CONHBu$)

3-((4-Hydroxy-2-methyl-2H-1,2-benzothiazine-3-

- 85 -

carbonyl)amino)-3-(S)-benzyl-2-(R,S)-hydroxy-N-butylpropanamide 1,1-dioxide

This compound was prepared according to the method of Lombardino et. al., *J. Med. Chem.*, 1973, 16, 493-496, incorporated by reference herein in its entirety. Thus, a slurry of methyl 2-methyl-4-hydroxy-2H-1,2-benzothiazine-3-carboxylate (54 mg, 0.20 mmol) and 3-amino-3-(S)-benzyl-2-(R,S)-hydroxy-N-butylpropanamide (50 mg, 0.20 mmol) in xylenes (5 ml) was refluxed for 18 hours. The mixture was concentrated on a vacuum line, the residue was partitioned between ethyl acetate and water, the organic phase was washed with 5% aqueous citric acid solution, water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated to give 104 mg crude product, further purified by flash chromatography on silica gel (50% ethyl acetate/hexanes) to give 59 mg (60%) of the title compound as an off-white solid; MS: 488 m/z (M+H)⁺.

Example 149

Synthesis of Aldehyde 26a (R⁴ = H; R⁶ = R⁷ = Cl; R¹ = Bn; Y = NCH₃; Q = H)
N-(6,7-Dichloro-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 25a (Q = H, 50 mg, 0.11 mmol) the title compound (942 mg, 84%) was obtained as an off-white solid; MS: 437, 439, 441 (M-H)⁻; Cl₂ pattern.

Example 150

Synthesis of Aldehyde 26b (R⁴ = H; R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NCH₃; Q = H)
N-(6,7-Ethylenedioxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 25b (Q = H, 52 mg, 0.12 mmol) the title compound (41 mg, 79%) was obtained as a white solid; MS: 429 (M+H)⁺.

Example 151

Synthesis of Aldehyde 26c ($R^4 = H$; $R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$;
 $Y = NEt$; $Q = H$)

5 *N*-(6,7-Ethylenedioxy-2-ethyl-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 25c ($Q = H$, 135 mg, 0.30 mmol) the title compound (109 mg, 81%) was obtained as a pale yellow solid; MS: 441 ($M-H$)⁻.

10 Example 152

Synthesis of Aldehyde 26d ($R^4 = OMe$; $R^6 = R^7 = H$; $R^1 = Bn$; $Y = NMe$; $Q = H$)

N-(2-Methyl-4-methoxy-2*H*-1,2-benzothiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

15 This compound was prepared according to General Procedure I. From 25d ($Q = H$, 32 mg, 0.08 mmol) the title compound (25 mg, 76%) was obtained; MS: 401 m/z ($M+H$)⁺.

Example 153

20 Synthesis of Ketoamide 27e ($R^4 = H$; $R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NMe$; $Q = CONHBu$)

3-((6,7-Ethylenedioxy-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-oxo-*N*-butylpropanamide 1,1-dioxide

25 This compound was prepared according to General Procedure I. From 25e ($Q = CONHBu$, 20 mg, 0.04 mmol) the title compound (15 mg, 75%) was obtained as a white solid; MS: 528 m/z ($M+H$)⁺.

Example 154

30 Synthesis of Ketoamide 27f ($R^4 = H$; $R^6 + R^7 = OCH_2CH_2O$; $R^1 = Bn$; $Y = NEt$; $Q = CONHBu$)

3-((6,7-Ethylenedioxy-2-methyl-2*H*-1,2-benzothiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-oxo-*N*-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure

- 87 -

I. From 25f (Q = CONHBu, 24 mg, 0.04 mmol) the title compound (22 mg, 92%) was obtained as a white solid; MS: 542 m/z (M+H)⁺.

Example 155

- 5 Synthesis of Ketoamide 27g (R⁴ = OMe; R⁶ = R⁷ = H; R¹ = Bn; Y = NMe; Q = CONHBu)

3-((4-Methoxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-butylpropanamide 1,1-dioxide

- 10 This compound was prepared according to General Procedure I. From 25g (Q = CONHBu, 60 mg, 0.12 mmol) the title compound (49 mg, 82%) was obtained as a white solid; MS: 500 m/z (M+H)⁺.

Example 156

- 15 Synthesis of Ketoamide 27h (R⁴ = OH; R⁶ = R⁷ = H; R¹ = Bn; Y = NMe; Q = CONHBu)

3-((4-Hydroxy-2-methyl-2H-1,2-benzothiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-butylpropanamide 1,1-dioxide

- 20 This compound was prepared according to General Procedure I. From 25h (Q = CONHBu, 42 mg, 0.09 mmol) the title compound (18 mg, 43%) was obtained following preparative tlc on silica gel (50% ethyl acetate/hexanes); MS: 486 m/z (M+H)⁺; Anal. Calc'd for C₂₄H₂₇N₃O₆S: C, 59.36; H, 5.62; N, 8.66; S, 6.59; Found: C, 59.56; H, 5.76; N, 7.97; S, 6.71.
- 25

Example 157

Synthesis of Intermediate 31a (R⁴ = Pr; R⁶ = R⁷ = H)

3,4-Dihydro-4-propyl-2H-1,2,4-benzothiadiazine-3-carboxylic acid 1,1-dioxide

- 30 This compound was prepared according to the method of Close et. al., J. Org. Chem., 1961, 26, 3423-3433, incorporated by reference herein in its entirety. Thus, a solution of methyl dimethoxyacetate (3.6 g, 27.3 mmol) in water (50l) was refluxed for 2.5 hours. A stillhead was

- 88 -

attached and the methanol so generated was allowed to
distill off (a total of 10 ml of liquid was collected, of
which 5 ml was replenished with water). To the hot solution
was added 2-(propylamino)benzenesulfonamide (4.5 g, 21.0
5 mmol) (prepared according to the procedure of Biressi et.
al., *Farmeco. Ed. Sci. (It.)*, 1969, 24, 199-220,
incorporated by reference herein in its entirety) and 1,4-
dioxane (5 ml, to give a homogeneous solution) and reflux
was continued for 1.5 hours. The mixture was adjusted to pH
10 3 (2N NaOH), extracted with ethyl acetate and the organic
phase was washed with brine, dried over anhydrous magnesium
sulfate, filtered and concentrated to give 4.8 g crude
product which was recrystallized (ethyl acetate/hexanes) to
give 2.5 g (44%) of the title compound as a white solid; NMR
15 (DMSO- d_6) δ 0.85 (t, J = 7 Hz, 3H), 1.47-1.57 (m, 2H), 2.94-
3.04 (m, 1H), 3.38 (br, 1H), 3.40-3.46 (m, 1H), 5.27 (d, J =
6 Hz, 1H), 6.70 (t, J = 7 Hz, 1H), 6.84 (d, J = 7 Hz, 1H),
7.36 (t, J = 7 Hz), 7.43 (d, J = 7 Hz, 1H), 8.44 (d, J = 7
Hz, 1H), 13.04 (br, 1H); MS: 269 m/z (M-H)⁻; Anal. Calc'd for
20 C₁₁H₁₄N₂O₄S: C, 48.88; H, 5.23; N, 10.37; S, 11.84; Found: C,
49.17; H, 5.21; N, 10.27; S, 11.54.

Example 158

Synthesis of Intermediate 34a (R⁴ = Pr; R⁶ = R⁷ = H; R¹ = Bn;
Y = NEt; Q = H)

25 N-(3,4-Dihydro-2-ethyl-4-propyl-2H-1,2,4-benzothiadiazine-3-
carbonyl)-L-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure
G. From 33a (300 mg, 1.0 mmol) crude product (508 mg) was
obtained as a mixture of diastereomers which were partially
30 separated by flash chromatography on silica gel (50% ethyl
acetate/hexanes):

Isomer 1: 95 mg (21%); MS: 432 m/z (M+H)⁺;

Isomer 2: 83 mg (20%); MS: 432 m/z (M+H)⁺.

Also isolated was 118 mg (27%) of a diastereomeric
35 mixture.

Example 159

Synthesis of Intermediate 34c ($R^4 = \text{Bn}$; $R^6 = R^7 = \text{H}$; $R^1 = \text{Bn}$; $\text{Y} = \text{NEt}$; $\text{Q} = \text{H}$)

5 *N*-(3,4-Dihydro-2-ethyl-4-benzyl-2*H*-1,2,4-benzothiadiazine-3-carbonyl)-*L*-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From 33c (65 mg, 0.19 mmol) crude product (100 mg) was obtained as a mixture of diastereomers which were separated by preparative tlc on silica gel (50% ethyl acetate/
10 hexanes):

Isomer 1: 24 mg (27%); MS: 480 m/z ($\text{M}+\text{H}$)⁺;

Isomer 2: 40 mg (44%); MS: 480 m/z ($\text{M}+\text{H}$)⁺.

Example 160

15 Synthesis of Aldehyde 35a ($R^4 = \text{Pr}$; $R^6 = R^7 = \text{H}$; $R^1 = \text{Bn}$; $\text{Y} = \text{NEt}$; $\text{Q} = \text{H}$)

N-(3,4-Dihydro-2-ethyl-4-propyl-2*H*-1,2,4-benzothiadiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 34a (isomer 1; 95 mg, 0.22 mol) the title compound
20 (94 mg, 99%) was obtained; MS: 430 m/z ($\text{M}+\text{H}$)⁺.

Example 161

Synthesis of Aldehyde 35b ($R^4 = \text{Pr}$; $R^6 = R^7 = \text{H}$; $R^1 = \text{Bn}$; $\text{Y} = \text{NEt}$; $\text{Q} = \text{H}$)

25 *N*-(3,4-Dihydro-2-ethyl-4-propyl-2*H*-1,2,4-benzothiadiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From 34a (isomer 2; 83 mg, 0.19 mol) the title compound (42 mg, 51%) was obtained; MS: 430 m/z ($\text{M}+\text{H}$)⁺.

Example 162

30 Synthesis of Aldehyde 35c ($R^4 = \text{Bn}$; $R^6 = R^7 = \text{H}$; $R^1 = \text{Bn}$; $\text{Y} = \text{NEt}$; $\text{Q} = \text{H}$)

N-(3,4-Dihydro-2-ethyl-4-benzyl-2*H*-1,2,4-benzothiadiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure

- 90 -

I. From 34c (isomer 1; 22 mg, 0.05 mol) the title compound (21 mg, 95%) was obtained; MS: 478 m/z (M-H)⁻.

Example 163

Synthesis of Aldehyde 35d (R⁴ = Bn; R⁶ = R⁷ = H; R¹ = Bn; Y =
5 NEt; Q = H)

N-(3,4-Dihydro-2-ethyl-4-benzyl-2*H*-1,2,4-benzothiadiazine-3-carbonyl)-*L*-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure
I. From 34c (isomer 2; 35 mg, 0.07 mol) the title compound
10 (33 mg, 94%) was obtained; MS: 478 m/z (M+H)⁺; Anal. Calc'd
for C₂₆H₂₇N₃O₄S.H₂O: C, 63.01; H, 5.91; N, 8.48; S, 6.45;
Found: C, 63.03; H, 5.52; N, 7.86; S, 5.79.

Example 164

Synthesis of Ketoamide 35e (R⁴ = H; R⁶ = R⁷ = H; R¹ = Bn; Y =
15 NMe; Q = CONHBu)

3-((3,4-Dihydro-4*H*-2-methyl-2*H*-1,2,4-benzothiadiazine-3-carbonyl)amino)-3-(*S*)-benzyl-2-oxo-*N*-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure
20 I in which isobutyl chloroformate was used in place of
HOBt/BOP. From 33e (40 mg, 0.17 mmol) and 3-amino-3-(*S*)-
benzyl-2-oxo-*N*-butylpropanamide hydrochloride (56 mg, 0.20
mmol) the title compound (46 mg, 97%) was obtained as a pale
yellow solid; MS: 471 m/z (M-H)⁻.

25 Example 165

Synthesis of Intermediate 36b (R⁶ + R⁷ = OCH₂CH₂O)
6,7-Ethylenedioxy-2*H*-1,2,4-benzothiadiazin-3-(4*H*)-one 1,1-dioxide

This compound was prepared according to the method of
30 Girard et. al., *J. Chem. Soc., Perkin I*; 1979, 1043-1047,
incorporated by reference herein in its entirety. To a
solution of chlorosulfonyl isocyanate (5.6 g, 40.0 mmol) in
nitroethane (35 ml) at -40°C was added dropwise over five
minutes a solution of 1,4-benzodioxan-6-amine (5.0 g, 33.1

- 91 -

mmol) in nitroethane (5 ml). The mixture was allowed to warm to 0°C and stirred for one hour at which time anhydrous aluminum chloride was added. The mixture was warmed to 110°C and stirred for 30 minutes (copious HCl evolution) and
5 allowed to cool to ambient temperature before being added dropwise to a vigorously stirred ice-water (~150 g) mixture. The resulting precipitate was collected by suction filtration, washed with water and air-dried to give 4.4 g (52%) of the title compound as a light gray powder; MS: 255
10 m/z (M-H)⁺.

Example 166**Synthesis of Intermediate 37b (R⁶ + R⁷ = OCH₂CH₂O)****4,5-Ethylenedioxy-2-sulfanilamide hydrochloride**

A mixture of 36b (1.0 g, 3.0 mmol) in concentrated
15 hydrochloric acid (40 ml) was stirred while being refluxed for 18 hours. The mixture was clarified by filtration and concentrated *in vacuo*. The residue was triturated with ether to give 1.0 g (96%) of the title compound as a tan solid; MS: 231 m/z (M+H-HCl)⁺.

20 Example 167**Synthesis of Intermediate 38a (R⁶ = R⁷ = H)****Ethyl 2-(Oxalylamino)benzenesulfonamide**

To a solution of o-sulfanilamide (10.5 g, 61 mmol) in THF chilled in an ice-water bath was added triethylamine (8.9
25 ml, 64 mmol) followed by slow dropwise addition of ethyl oxalylchloride (7.2 ml, 64 mmol) over 5-10 minutes. The mixture was allowed to slowly warm to ambient temperature over five hours. The precipitate was removed by filtration and the concentrated filtrate was recrystallized (ethyl
30 acetate) to give 9.0 g (54%) of the title compound; MS: 273 m/z (M+H)⁺; Anal. Calc'd for C₁₀H₁₂N₂O₅S: C, 44.12; H, 4.45; N, 10.29; S, 11.75; Found: C, 44.21; H, 4.13; N, 10.08; S, 11.75.

- 92 -

Example 168

Synthesis of Intermediate 38b ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$)

Ethyl 4,5-ethylenedioxy-2-(oxalylamino)benzenesulfonamide

This compound was prepared using the procedure described
5 for compound 38a. From compound 37b (1.0 g, 3.75 mmol)
there was obtained 385 mg (31%) of the title compound
following recrystallization (EtOAc); MS: 329 m/z (M-H)⁺.

Example 169

Synthesis of Intermediate 39a ($R^6 = R^7 = \text{H}$)

10 Ethyl 2H-1,2,4-benzothiadiazine-3-carboxylate 1,1-dioxide

To a flask containing anhydrous ethanol (25 ml) was added
NaH (60% suspension in mineral oil; 155 mg, 4.0 mmol). The
mixture was stirred for 15 minutes and 38a (1.0 g, 3.7 mmol)
was added in one portion. The mixture was stirred for two
15 hours at which time tlc analysis showed complete consumption
of starting material. Water (50 ml) was added, the pH was
adjusted to 3-4 (4N HCl), and the ethanol was removed on the
rotary evaporator. The precipitate was collected by suction
filtration, washed with water and dried to constant weight
20 to afford 0.66 g (71%) of the title compound; MS: 273 m/z
(M+H)⁺.

Example 170

Synthesis of Intermediate 39b ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$)

25 Ethyl 2H-6,7-ethylenedioxy-1,2,4-benzothiadiazine-3-
carboxylate 1,1-dioxide

This compound was prepared using the procedure described
for compound 39a. From compound 38b (330 mg, 1.0 mmol)
there was obtained 173 mg (55%) of the title compound as a
tan powder; MS: 311 m/z (M-H)⁺.

30 Example 171

Synthesis of Intermediate 40b ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$)

2H-6,7-Ethylenedioxy-1,2,4-benzothiadiazine-3-carboxylic
acid 1,1-dioxide

This compound was prepared using the procedure described
35 for compound 40a. From compound 39b (170 mg, 0.54 mmol)

- 93 -

there was obtained 100 mg (65%) of the title compound as an off-white solid; MS: 283 m/z (M-H)⁻.

Example 172

Synthesis of Intermediate 41b (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Q = H)

N-(2H-6,7-Ethylenedioxy-1,2,4-benzothiadiazine-3-carbonyl)-L-phenylalaninol 1,1-dioxide

This compound was prepared according to General Procedure G. From compound 40b (50 mg, 0.18 mol) there was obtained 23 mg (32%) of the title compound as a pale yellow solid; MS: 440 m/z (M+Na)⁺.

Example 173

Synthesis of Aldehyde 42a (R⁶ = R⁷ = H; R¹ = Bn; Y = NH; Q = H)

N-(2H-1,2,4-Benzothiadiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared (following hydrolysis of 39a) according to General Procedures G and I. From 41a (43 mg, 0.12 mol) the title compound (14 mg, 33%) was obtained; MS: 358 m/z (M+H)⁺.

Example 174

Synthesis of Aldehyde 42b (R⁶ + R⁷ = OCH₂CH₂O; R¹ = Bn; Y = NH; Q = H)

N-(2H-6,7-Ethylenedioxy-1,2,4-benzothiadiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide

This compound was prepared according to General Procedure I. From compound 41b (23 mg, 0.06 mol) there was obtained 22 mg (96%) of the title compound as an off-white solid; MS: 416 m/z (M+H)⁺.

Example 175

Synthesis of Ketoamide 42c (R⁶ = R⁷ = H; R¹ = Bn; Y = NH; Q = CONHBu)

3-((2H-1,2,4-Benzothiadiazine-3-carbonyl)amino)-3-(S)-

- 94 -

benzyl-2-oxo-N-butylpropanamide 1,1-dioxide

This compound was prepared according to General Procedure I (in this case, isobutyl chloroformate was used in place of HOBt/BOP). From compound 40a (25 mg, 0.11 mmol) and 3-amino-3-(S)-benzyl-2-oxo-N-butylpropanamide hydrochloride (35 mg, 0.12 mmol) the title compound (9 mg, 18%) was obtained as an off-white solid following trituration of the crude (33 mg) product with ether; MS: 455 m/z (M-H)⁺.

Example 176

10 Synthesis of Ketoamide 42d ($R^6 + R^7 = \text{OCH}_2\text{CH}_2\text{O}$; $R^1 = \text{Bn}$; $Y = \text{NH}$; $Q = \text{CONHBu}$)

3-((2H-6,7-Ethylenedioxy-1,2,4-benzothiadiazine-3-carbonyl)amino)-3-(S)-benzyl-2-oxo-N-butylpropanamide 1,1-dioxide

15 This compound was prepared according to General Procedure I (in which isobutyl chloroformate was used in place of HOBt/BOP. From compound 40b (40 mg, 0.14 mmol) and 3-amino-3-(S)-benzyl-2-oxo-N-butylpropanamide hydrochloride (48 mg, 0.17 mmol) the title compound (9 mg, 13%) was obtained as an
20 off-white solid following recrystallization (ethyl acetate/hexanes); MS: 513 m/z (M-H)⁺.

Example 177**Synthesis of Intermediate 44 ($R^6 = R^7 = \text{H}$)****N-Benzoyl-1,2,3,4-tetrahydro-3-isoquinolinecarboxylic acid**

25 This compound was prepared according to Hein et. al., *J. Amer. Chem. Soc.*; 1962, 84, 4487-4494, incorporated by reference herein in its entirety. Thus, a slurry of 1,2,3,4-tetrahydro-3-isoquinolinecarboxylic acid hydrochloride (20.3 g, 95 mmol) in 2N NaOH (150 ml) was
30 treated with benzoyl chloride (13.4 ml, 114 mmol) dropwise over 30 minutes. The mixture was stirred a further 1.5 hours, acidified to pH 2-3 (4N HCl), and extracted with ethyl acetate. The organic phase was washed with water and brine, dried over anhydrous magnesium sulfate, filtered and
35 concentrated to afford 16.4 g (61%) of the title compound

- 95 -

following recrystallization (acetone/water); MS: 280 m/z (M-H)⁻.

Example 178

Synthesis of Intermediate 45 (R⁶ = R⁷ = H)

5 N-Benzoyl-2-carboxyphenylalanine

This compound was prepared according to Maeda et. al., *Chem. Pharm. Bull.*; 1988, 36, 190-201, incorporated by reference herein in its entirety. A solution of compound 44 (15.4 g, 54.7 mmol) and potassium carbonate (7.6 g, 54.7 mmol) in water (450 ml) was treated portionwise with potassium permanganate (17.3 g, 109.5 mmol) over 10 minutes. The mixture was stirred for two hours, quenched with sodium bisulfite (6.5 g) and stirred for 5-10 minutes, and filtered through a bed of Celite[®]. The filtrate was acidified to pH 2-3 and the resulting gummy precipitate was extracted with ethyl acetate. The organic phase was washed with water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated to afford 10.0 g (58%) of the title compound as a white solid; MS: 312 m/z (M-H)⁻.

20 Example 179

Synthesis of Intermediate 46 (R⁶ = R⁷ = H)

1-Oxo-1,2,3,4-tetrahydroisoquinoline-3-carboxylic acid

A slurry of compound 45 (6.4 g, 20.4 mmol) in 6N HCl (250 ml) was stirred while being refluxed for 18 hours. The resulting homogeneous solution was allowed to cool to ambient temperature to give a precipitate which was collected by suction filtration, washed with water and air-dried to afford 3.05 g (78%) of the title compound; NMR (CDCl₃-CD₃OD) δ 3.01-3.31 (m, 2H), 4.29 (m, 1H), 7.18-7.41 (m, 3H), 7.94 (t, J = 8 Hz, 1H); MS: 190 m/z (M-H)⁻.

Example 180

Synthesis of Intermediate 47 (R⁶ = R⁷ = H)

2-Methyl-1-oxo-1,2,3,4-tetrahydroisoquinoline-3-carboxylic acid

- 96 -

A solution of compound 46 (1.5 g, 7.8 mmol) in DMF (70 ml) was treated with iodomethane (9.7 ml, 157 mmol) and silver(I) oxide (5.5 g, 23.5 mmol) and stirred in the dark for seven days. The mixture was filtered through Celite[®], the DMF was removed in vacuo and the residue was partitioned between ethyl acetate and water. The organic phase was washed with 10% aqueous sodium thiosulfate, water and brine, dried over anhydrous magnesium sulfate, filtered and concentrated to give 0.96 g (56%) of methyl 2-methyl-1-oxo-1,2,3,4-tetrahydroisoquinoline-3-carboxylate following flash chromatography on silica gel (30% ethyl acetate/hexanes); NMR (CDCl₃) δ 3.17 (s, 3H), 3.23-3.50 (m, 2H), 3.61 (s, 3H), 4.21 (m, 1H), 7.12 (d, J = 7 Hz, 1H), 7.32-7.38 (m, 2H), 8.06 (d, J = 7 Hz, 1H).

This compound was saponified according to the procedure for 23a. From methyl 2-methyl-1-oxo-1,2,3,4-tetrahydroisoquinoline-3-carboxylate (0.95 g, 4.3 mmol) the title compound (0.66 g, 74%) was obtained; MS: 204 m/z (M-H)⁻.

Example 181

Synthesis of Intermediate 48 (R⁶ = R⁷ = H; R¹ = Bn; Y = NH)
N-(1-Oxo-1,2,3,4-tetrahydroisoquinoline-3-carbonyl)-L-phenylalaninol

This compound was prepared according to General Procedure G. From compound 46 (200 mg, 1.05 mmol) crude product (353 mg) was obtained as a mixture of diastereomers which were partially separated by preparative tlc on silica gel (10% MeOH/CH₂Cl₂):

Isomer 1: 30 mg (9%); MS: 325 m/z (M+H)⁺; 50:50 mix by HPLC

Isomer 2: 41 mg (13%); MS: 325 m/z (M+H)⁺; 92:8 mix by HPLC

Example 182

Synthesis of Intermediate 49c (R⁶ = R⁷ = H; R¹ = Bn; Y = NCH₃)
N-(1-Oxo-2-methyl-1,2,3,4-tetrahydroisoquinoline-3-

- 97 -

carbonyl)-L-phenylalaninol

- This compound was prepared according to General Procedure G. From compound 47 (250 mg, 1.22 mmol) crude product (486 mg) was obtained as a mixture of diastereomers which were
- 5 separated by preparative tlc on silica gel (5% MeOH/CH₂Cl₂):
- Isomer 1: 114 mg (28%); MS: 339 m/z (M+H)⁺;
- Isomer 2: 107 mg (26%); MS: 339 m/z (M+H)⁺.

Example 183

Synthesis of Aldehyde 50a (R⁶ = R⁷ = H; R¹ = Bn; Y = NH)

- 10 N-(1-Oxo-1,2,3,4-tetrahydroisoquinoline-3-carbonyl)-L-phenylalaninal

This compound was prepared according to General Procedure I. From compound 48 (isomer 1; 28 mg, 0.09 mol) the title compound (13 mg, 46%) was obtained; MS: 323 m/z (M+H)⁺.

- 15 Example 184

Synthesis of Aldehyde 50b (R⁶ = R⁷ = H; R¹ = Bn; Y = NH)

N-(1-Oxo-1,2,3,4-tetrahydroisoquinoline-3-carbonyl)-L-phenylalaninal

- This compound was prepared according to General Procedure
- 20 I. From compound 48 (isomer 2; 37 mg, 0.11 mol) the title compound (22 mg, 59%) was obtained; MS: 323 m/z (M+H)⁺.

Example 185

Synthesis of Aldehyde 50c (R⁶ = R⁷ = H; R¹ = Bn; Y = NCH₃)

- 25 N-(1-Oxo-2-methyl-1,2,3,4-tetrahydroisoquinoline-3-carbonyl)-L-phenylalaninal

This compound was prepared according to General Procedure I. From compound 49c (isomer 1; 43 mg, 0.13 mol) the title compound (22 mg, 51%) was obtained; MS: 337 m/z (M+H)⁺.

Example 186

- 30 Synthesis of Aldehyde 50d (R⁶ = R⁷ = H; R¹ = Bn; Y = NCH₃)

N-(1-Oxo-2-methyl-1,2,3,4-tetrahydroisoquinoline-3-carbonyl)-L-phenylalaninal

This compound was prepared according to General Procedure

- 98 -

I. From compound 49c (isomer 2; 39 mg, 0.12 mol) the title compound (30 mg, 77%) was obtained; MS: 337. m/z (M+H)⁺.

Example 187

Synthesis of Bisulfite Addition Product of Aldehyde 12s

- 5 N-(3,4-Dihydro-6,7-ethylenedioxy-2-ethyl-2H-1,2-benzothiazine-3-carbonyl)-L-phenylalaninal 1,1-dioxide, bisulfite addition compound

To a solution of aldehyde 12s (Example 90) (200 mg, 0.45 mmol) in ethyl acetate (2 ml) was added water (1 ml) and
10 sodium bisulfite (52 mg, 0.49 mmol). The mixture was stirred vigorously for 1.5 hours at ambient temperature. The phases were separated and the organic phase was stirred for several minutes with water (1 ml). The combined aqueous phases were lyophilized to afford 214 mg (87%) of the title
15 compound as a white solid; MS: 525 m/z (M-Na)⁺. IC₅₀ (calpain), 8 nM.

Example 188

Inhibition of Cysteine Protease Activity

To evaluate inhibitory activity, stock solutions (40 times
20 concentrated) of each compound to be tested were prepared in 100% anhydrous DMSO and 5 mL of each inhibitor preparation were aliquoted into each of three wells of a 96-well plate. Calpain I, prepared by a modification of the method of W. J. Lee et al. (*Biochem. Internatl.* 22: 163-171 (1990),
25 incorporated by reference herein in its entirety), was diluted into assay buffer (i.e., 50mM Tris, 50mM NaCl, 1mM EDTA, 1mM EGTA, and 5mM-mercaptoethanol, pH 7.5 including 0.2mM Succ-Leu-Tyr-MNA (Enzyme Systems Products, Dublin, CA) and 175 mL aliquoted into the same wells containing the
30 independent inhibitor stocks as well as to positive control wells containing 5 mL DMSO, but no compound. To start the reaction, 20 mL of 50 mM CaCl₂ in assay buffer was added to each of the wells of the plate, excepting three, which were used as background signal baseline controls. Substrate
35 hydrolysis was monitored every 5 minutes for a total of 30

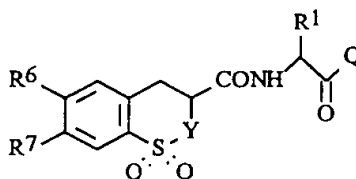
- 99 -

minutes using a Fluoroskan II fluorescence plate reader. Substrate hydrolysis in the absence of inhibitor was linear for up to 15 minutes.

Inhibition of calpain I activity was calculated as the percent decrease in the rate of substrate hydrolysis in the presence of inhibitor relative to the rate in its absence. Comparison between the inhibited and control rates was made within the linear range for substrate hydrolysis. For screening, compounds were tested at 10 mM. Compounds having 50% inhibition at 10 mM were considered active. The IC₅₀s of inhibitors (concentration yielding 50% inhibition) were determined from the percent decrease in the rates of substrate hydrolysis in the presence of five to seven different concentrations of the test compound. The results were plotted as percent inhibition versus log inhibitor concentration, and the IC₅₀ was calculated from linear regression of the data. Results are presented in Tables II-VII and in Example 187.

- 100 -

Table II



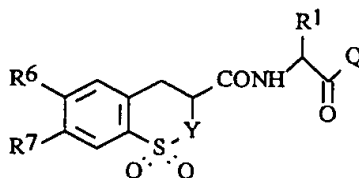
Cpd #	R ⁶	R ⁷	R ¹	Y	Q	IC ₅₀ (nM)
12a	OCH ₃	OCH ₃	I-Bu	O	H	130*
12b	OCH ₃	OCH ₃	Bn	O	H	51*
12c	OCH ₃	OCH ₃	Bn	NH	H	~800 ^a
12d	OCH ₃	OCH ₃	Bn	NH	H	~700 ^b
12e	OCH ₃	OCH ₃	Bn	NCH ₃	H	200 ^a
12f	OCH ₃	OCH ₃	Bn	NCH ₃	H	38 ^b
12g	OCH ₃	OCH ₃	Bn	NBn	H	~1000 ^a
12h	OCH ₃	OCH ₃	Bn	NBn	H	150 ^b
12i	H	H	Bn	NCH ₃	H	28 ^a
12j	H	H	Bn	NCH ₃	H	110 ^b
12k	F	H	Bn	NCH ₃	H	28 ^a
12l	Cl	Cl	Bn	NCH ₃	H	21 ^a
12m	Cl	Cl	Bn	NCH ₃	H	7 ^b
12n	Cl	H	Bn	NiBu	H	~200 ^a
12o	Cl	H	Bn	NiBu	H	~200 ^b
12p	Cl	H	Bn	NCH ₃	H	5 ^a
12q	Cl	H	Bn	NCH ₃	H	15 ^b
12r	OCH ₂ CH ₂ O		Bn	NCH ₃	H	24*
12s	OCH ₂ CH ₂ O		Bn	NEt	H	7 ^a
12t	OCH ₂ CH ₂ O		Bn	NEt	H	33 ^b
12u	OCH ₂ CH ₂ O		Bn	NiPr	H	30*
12v	OCH ₂ CH ₂ O		iBu	NEt	H	~300 ^a
12w	OCH ₂ CH ₂ O		iBu	NEt	H	37 ^b
12x	OCH ₂ CH ₂ O		(CH ₂) ₄ NHSO ₂ Ph	NCH ₃	H	36 ^a
12y	OCH ₂ CH ₂ O		(CH ₂) ₄ NHSO ₂ Ph	NCH ₃	H	107 ^b
12z	Morpho- lin-4- yl	H	Bn	NCH ₃	H	~500 ^a
12aa	Morpho- lin-4- yl	H	Bn	NCH ₃	H	30 ^b

- 101 -

13	OCH ₂ CH ₂ O		Bn	NEt	CO ₂ CH ₃	~1000 *
14A	Cl	H	Bn	NCH ₃	CONHEt	~1000 *
14B	OCH ₂ CH ₂ O		iBu	NEt	CONHBu	~1000 ^a
14C	OCH ₂ CH ₂ O		iBu	NEt	CONHBu	~500 ^b

* Mixture of diastereomers; ^{a,b} Single diastereomers

Table III

R⁶ - R⁷ = -OCH₂CH₂O-R¹ = Bn

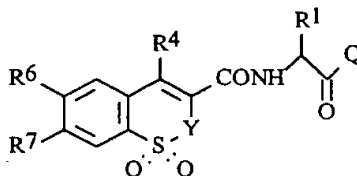
Cpd #	Y	Q	IC ₅₀ (nM)
14D	NEt	CONHEt	340*
14E	NEt	CONHBu	50 ^a
14F	NEt	CONHBu	~300 ^b
14G	NEt	CONHBu	189*
14H	NEt	CONHCH ₂ CH ₂ OCH ₃	~200*
14I	NEt	CONHCH(CH ₃) ₂	205*
14J	NEt	CONH(CH ₂) ₄ CH ₃	~150*
14K	NEt	CONHCH ₂ Ph	81*
14L	NEt	CONHCH ₂ CH ₂ Ph	63*
14M	NEt	CONHCH ₂ CH=CH ₂	~200*
14N	NEt	CONH(CH ₂) ₃ -(imidazol-1-yl)	~5000*
14O	NEt	CONH(CH ₂) ₃ -(2-ketopyrrolidin-1-yl)	~500*
14P	NEt	CONH(CH ₂) ₃ -(morpholin-4-yl)	195*
14Q	NEt	CONHCH ₂ -(pyridin-2-yl)	170*
14R	NEt	CONHCH ₂ -cyclopropane	286*
14S	NEt	CONHCH ₂ CH ₂ NHSO ₂ CH ₃	89*
14T	NEt	CONHCH ₂ CH ₂ NHSO ₂ (4-NO ₂ -Ph)	47*
14U	NEt	CONH(CH ₂) ₃ NHSO ₂ (4-NO ₂ -Ph)	50*
14V	NEt	CONHCH ₂ CH ₂ NHSO ₂ (3,4-Cl ₂ -Ph)	56*

- 102 -

14W	NEt	CONH(CH ₂) ₃ NHSO ₂ (3,4-Cl ₂ -Ph)	56*
14X	NEt	CONHCH ₂ CH ₂ NHSO ₂ Ph	40*
14Y	NEt	CONHCH ₂ CH ₂ NHSO ₂ (5-(2-pyridinyl)-thiophen-2-yl)	20*
14Z	NEt	CONH(CH ₂) ₃ NHSO ₂ (4-F-Ph)	50*
14AA	NEt	CONH(CH ₂) ₃ NHSO ₂ Ph	35*
14AB	NEt	CONHCH ₂ -(pyridin-4-yl)	240*
14AC	NEt	CONHCH ₂ CH ₂ NHSO ₂ (4-F-Ph)	29*
14AD	NH	CONHBu	~200*
14AE	NH	CONHCH ₂ CH ₂ NHSO ₂ Ph	76*

* Mixture of diastereomers; ^{a,b} Single diastereomers

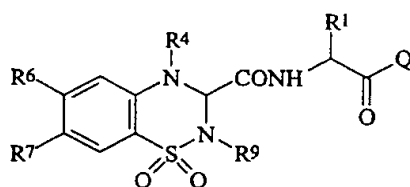
Table IV



Cpd #	R ⁴	R ⁶	R ⁷	R ¹	Y	Q	IC ₅₀ (nM)
26a	H	Cl	Cl	Bn	NCH ₃	H	15
26b	H	OCH ₂ CH ₂ O		Bn	NCH ₃	H	6
26c	H	OCH ₂ CH ₂ O		Bn	NEt	H	8
26d	OCH ₃	H	H	Bn	NCH ₃	H	37
27e	H	OCH ₂ CH ₂ O		Bn	NCH ₃	CONHBu	210
27f	H	OCH ₂ CH ₂ O		Bn	NEt	CONHBu	155
27g	OCH ₃	H	H	Bn	NCH ₃	CONHBu	900
27h	OH	H	H	Bn	NCH ₃	CONHBu	~10,000

Table V

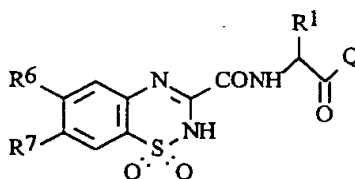
- 103 -

R¹ = Bn; R⁶=H; R⁷=H

Cpd #	R ⁹	R ⁴	Q	IC ₅₀ (nM)
35a	Et	Pr	H	~1,000 ^a
35b	Et	Pr	H	~3,000 ^b
35c	Et	Bn	H	~10,000
35d	Et	Bn	H	~1,000 ^b
35e	CH ₃	H	CONHBu	~2,000*

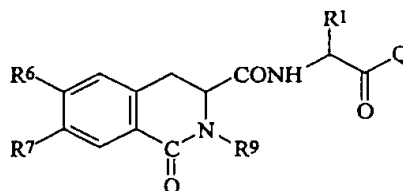
* Mixture of diastereomers;
^{a, b} Single diastereomers

Table VI

R¹ = Bn

Cpd #	R ⁶	R ⁷	Q	IC ₅₀ (nM)
42a	H	H	H	83
42b	OCH ₂ CH ₂ O		H	28
42c	H	H	CONHBu	~5,000
42d	OCH ₂ CH ₂ O		CONHBu	~10,000

Table VII



$R^1 = \text{Bn}; R^6 = \text{H}; R^7 = \text{H}$

Cpd #	R ⁹	Q	IC ₅₀ (nM)
50a	H	H	~5000 ^a
50b	H	H	~5000 ^b
50c	CH ₃	H	~1000 ^a
50d	CH ₃	H	85 ^b

^{a,b} Single diastereomers

Example 189

Synthesis of 2,3-dihydrobenzothiazole Derivatives

- 2,3-Dihydrobenzothiazole derivatives (compounds of Formula I, where $j = 0$) can be prepared from 2,3-dihydrobenzothiazole-3-carboxylates according to the methods specified in Scheme I and Examples 1-44. These intermediates can be formed by reduction of 3-hydroxy-2,3-dihydrobenzothiazole-3-carboxylates, described by J. Wrobel and A. Dietrich [Heterocycles 38, 1823 -1838 (1994), incorporated by reference herein in its entirety] with reagents including sodium cyanoborohydride, sodium borohydride, zinc-acetic acid, or catalytic hydrogenation by methods known to those skilled in the art. Alternatively, 2,3-dihydrobenzothiazole-3-carboxylates may be prepared by treating N-alkylbenzenesulfonamides with a strong base such as butyllithium followed by glyoxylic ester by a modification of the method of Wrobel and Dietrich.

- 105.-

Example 190

Synthesis of 4,5-dihydrobenzothiazepine Derivatives

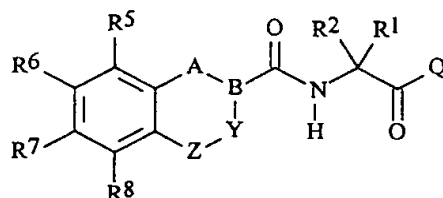
4,5-Dihydrobenzothiazepine derivatives (compounds of Formula I, where $j = 2$) can be prepared from 4,5-dihydrobenzothiazepine-3-carboxylates according to the methods specified in Scheme I and Examples 1-44. These intermediates can be synthesized by modification of previously reported methods. For example, 3-(m-chlorophenyl)propionaldehyde (prepared according to the method of H. Hashizume et al., Chem. Pharm. Bull. 42, 512 - 520 (1994), incorporated by reference herein in its entirety), can be transformed into m-chlorohomophenylalanine by reaction with sodium cyanide and ammonium carbonate followed by hydrolysis. Treatment of m-chlorohomophenylalanine with chlorosulfonic acid by a modification of the procedure described by H. Zenno and T. Mizutani (Japanese patent application No. 7004990, 1966; Chem. Abstr. 72, 111525, incorporated by reference herein in its entirety) affords 7-chloro-4,5-dihydrobenzothiazepine-3-carboxylate. Alternatively, 2-(aminosulfonyl)phenylpropanoic acid, described by P. Catsoulacos and C. Camoutsis (J. Heterocycl. Chem. 13, 1309 - 1314 (1976), incorporated by reference herein in its entirety), may be reduced to the corresponding aldehyde, treated with cyanide, hydrolyzed with acid or base, and cyclized by the procedure of Catsoulacos and Camoutsis to give 4,5-dihydrobenzothiazepine-3-carboxylate.

It is intended that each of the patents, applications, printed publications, and other published documents mentioned or referred to in this specification be herein incorporated by reference in their entirety.

As those skilled in the art will appreciate, numerous changes and modifications may be made to the preferred embodiments of the invention without departing from the spirit of the invention. It is intended that all such variations fall within the scope of the invention.

WHAT IS CLAIMED IS:

1. A compound having the formula:



wherein:

- 5 A-B represents one, two, or three carbon atoms or nitrogen atoms, optionally connected by single bonds or one double bond, optionally substituted with one or more groups selected from the group consisting of R³, R⁴, OR³, OR⁴, R^{4a}, and OR^{4a}, with the proviso that the number of nitrogen atoms
10 is 0, 1 or 2;

- R¹ and R² are each independently hydrogen, alkyl having from one to about 14 carbons, cycloalkyl having from 3 to about 10 carbons, aryl having from about 6 to about 14 carbons, heteroaryl having from about 6 to about 14 ring
15 atoms, aralkyl having from about 7 to about 15 carbons, heteroaralkyl, or an optionally protected natural or unnatural side chain of an amino acid, said alkyl, cycloalkyl, aryl, and heteroaryl groups being optionally substituted with one or more K groups;

- 20 R³, R⁴ and R^{4a} are each independently hydrogen, lower alkyl, or a natural or unnatural side chain of an optionally protected amino acid, said alkyl groups being optionally substituted with an aryl or heteroaryl group;

- R⁵, R⁶, R⁷ and R⁸ are each independently hydrogen, alkyl
25 having from one to about 14 carbons wherein said alkyl groups are optionally substituted with one or more K groups, alkoxy having from one to about 10 carbons, halogen, alkoxycarbonyl, carboxyl, hydroxyl, heterocyclic, or amino optionally substituted with 1 to 3 aryl or lower alkyl

- 107 -

groups;

or any two adjacent R^5 , R^6 , R^7 and R^8 groups taken together with any intervening atoms of the benzene ring to which they are attached form an alicyclic, aromatic,

5 heterocyclic, or heteroaryl ring having 5 to 8 ring atoms;

K is halogen, lower alkyl, lower alkenyl, aryl, heterocyclic, guanidino, nitro, alkoxy carbonyl, alkoxy, hydroxyl, carboxyl, arylaminosulfonyl,

10 heteroarylaminosulfonyl, alkylaminosulfonyl, or amino optionally substituted with an alkylsulfonyl, arylsulfonyl, or heteroarylsulfonyl group, or with 1 to 3 aryl or lower alkyl groups, said alkyl, aryl, and heteroaryl groups being optionally substituted with one or more G groups;

G is the same as K;

15 Y is O, NH, NR^9 or CHR^9 ;

Z is $S(=O)_2$, $S(=O)$, S, or $C(=O)$;

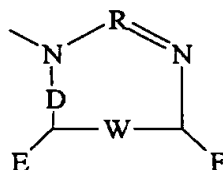
j is 0, 1 or 2;

Q is hydrogen, $C(=O)NHR^9$, $C(=O)OR^9$, $CH=N_2$, or CH_2R^{10} ;

20 R^9 is hydrogen, alkyl having from one to about 10 carbons, said alkyl groups being optionally substituted with one or more K groups, aryl having from about 6 to about 14 carbons, or aralkyl having from about 7 to about 15 carbons;

R^{10} is aryloxy, heteroaryloxy, L, halogen, or has the formula O-M, wherein M has the structure:

25



wherein:

R is N or CR^{11} ;

W is a double bond or a single bond;

30 D is $C=O$ or a single bond;

E and F are independently R^{12} , R^{13} , or J;

- 108 -

or E and F taken together comprise a joined moiety, said joined moiety being an aliphatic carbocyclic ring optionally substituted with J and having from 5 to 7 carbons, an aromatic carbocyclic ring optionally substituted with J and having from 5 to 7 carbons, an aliphatic heterocyclic ring optionally substituted with J and having from 5 to 7 atoms, or an aromatic heterocyclic ring optionally substituted with J and having from 5 to 7 atoms, said aliphatic heterocyclic ring or said aromatic heterocyclic ring each having from 1 to 4 heteroatoms;

R^{11} , R^{12} , and R^{13} are independently H, alkyl having from 1 to 10 carbons, heteroaryl having from 1 to 10 carbons, alkanoyl having from 1 to 10 carbons, or aroyl, wherein said alkyl, heteroaryl, alkanoyl and aroyl groups are optionally substituted with J;

J is halogen, $C(=O)OR^{14}$, $R^{14}OC(=O)$, $R^{14}OC(=O)NH$, OH, CN, NO_2 , $NR^{14}R^{15}$, $N=C(R^{14})R^{15}$, $N=C(NR^{14}R^{15})_2$, SR^{14} , OR^{14} , phenyl, naphthyl, heteroaryl, or a cycloalkyl group having from 3 to 8 carbons;

R^{14} and R^{15} are independently H, alkyl having from 1 to 10 carbons, aryl, or heteroaryl, wherein said alkyl, aryl and heteroaryl groups are optionally substituted with K;

L is a phosphorus-containing enzyme reactive group having the formula:



wherein:

m, n, and b are each independently 0 or 1;

R^{16} and R^{17} are each independently hydrogen, lower alkyl optionally substituted with K, aryl optionally substituted with K, or heteroaryl optionally substituted with K;

or R^{16} and R^{17} taken together with $-(O)_n-P(=O)-(O)_m-$

- 109 -

can form a 5-8 membered ring containing up to 3 hetero atoms;

or R^{16} and R^{17} taken together with $-(O)_n-P(=O)-(O)_m-$ can form a 5-8 membered ring optionally substituted with K;

5 or a pharmaceutically acceptable salt or bisulfite addition product thereof.

2. The compound of claim 1 wherein A-B is
- $[CH(R^4)]_j-C(R^3)-$, $-C(R^4)=C-$, $-CH(OR^4)-C(R^3)-$, $-C(OR^4)=C-$,
- $N(R^4)-C(R^3)-$, $-N=C-$, $-C(R^{4a})=C(R^4)-C(R^3)-$, or
10 $-CH(R^{4a})-C(R^4)=C-$ where j is 0, 1, or 2.

3. The compound of claim 2 wherein A-B is
- $[CH(R^4)]_j-C(R^3)-$ where j is 1, $-C(R^4)=C-$, $-N(R^4)-C(R^3)-$, or
- $N=C-$.

4. The compound of claim 3 wherein R^3 and R^4 are
15 each H.

5. The compound of claim 1 wherein Z is SO_2 or
 $C(=O)$.

6. The compound of claim 5 wherein Z is SO_2 .

7. The compound of claim 1 wherein R^2 , R^5 and R^8
20 are each H.

8. The compound of claim 1 wherein R^1 is alkyl
or aralkyl.

9. The compound of claim 8 wherein R^1 is *i*-butyl
or benzyl.

25 10. The compound of claim 1 wherein R^6 and R^7 are
independently H, alkoxy, halogen, or heterocyclic, or R^6 and
 R^7 taken together form $-O-CH_2-CH_2-O-$.

- 110 -

11. The compound of claim 10 wherein R⁶ and R⁷ are independently H, -OCH₃, F, Cl, or morpholin-4-yl, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-.

12. The compound of claim 1 wherein Q is H,
5 C(=O)NHR⁹, or C(=O)OR⁹, where R⁹ is alkyl or alkyl substituted with K.

13. The compound of claim 1 wherein Y is O, NH, NR⁹ or CHR⁹, where R⁹ is alkyl or aralkyl.

14. The compound of claim 13 wherein Y is NR⁹ or
10 CHR⁹, where R⁹ is methyl ethyl, propyl, i-butyl or benzyl.

15. The compound of claim 2 wherein A-B is -[CH(R⁴)]₃-C(R³)-, -C(R⁴)=C-, -N(R⁴)-C(R³)-, or -N=C-; Z is SO₂ or C(=O); R², R⁵ and R⁸ are each H; R¹ is alkyl or aralkyl; R⁶ and R⁷ are independently H, alkoxy, halogen, or
15 heterocyclic, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-; Q is H, C(=O)NHR⁹, or C(=O)OR⁹, where R⁹ is alkyl or alkyl substituted with K; Y is O, NH, NR⁹ or CHR⁹, where R⁹ is alkyl or aralkyl.

20 16. The compound of claim 15 wherein Z is SO₂.

17. The compound of claim 15 wherein R¹ is i-butyl or benzyl.

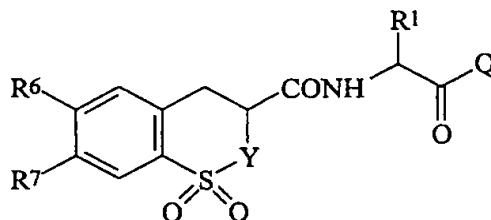
18. The compound of claim 15 wherein R⁶ and R⁷ are independently H, -OCH₃, F, Cl, or morpholin-4-yl, or R⁶
25 and R⁷ taken together form -O-CH₂-CH₂-O-.

19. The compound of claim 15 wherein Y is NR⁹ or CHR⁹, where R⁹ is methyl ethyl, propyl, i-butyl or benzyl.

20. The compound of claim 15 wherein A-B is -CH₂-CH-.

- 111 -

21. The compound of claim 1 having the formula:



wherein:

- 5 R¹ is alkyl, alkyl substituted with K, or aralkyl;
 R⁶ and R⁷ are independently H, alkoxy, halogen, or
 heterocyclic, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-;
 Q is H, C(=O)NHR⁹, or C(=O)OR⁹, where R⁹ is alkyl;
 and
 Y is O, NH or NR⁹ where R⁹ is alkyl or aralkyl.

10 22. The compound of claim 21 wherein R¹ is *i*-
 butyl, benzyl, or alkyl substituted with phenylsulfonyl-
 amino.

 23. The compound of claim 21 wherein R⁶ and R⁷
 are independently H, OCH₃, F, Cl, or morpholin-4-yl, or R⁶
 15 and R⁷ taken together form -O-CH₂-CH₂-O-.

 24. The compound of claim 21 wherein Q is
 C(=O)NHR⁹, or C(=O)OR⁹, where R⁹ is methyl, ethyl, or butyl.

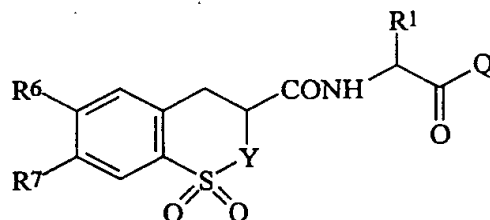
 25. The compound of claim 21 wherein Y is O, NH
 or NR⁹, wherein R⁹ is methyl, ethyl, *i*-propyl, *i*-butyl or
 20 benzyl.

 26. The compound of claim 21 wherein R¹, R⁶, R⁷,
 Y and Q have the values shown in the horizontal rows of the
 following table:

- 112 -

R ⁶	R ⁷	R ¹	Y	Q
OCH ₃	OCH ₃	i-Bu	O	H
OCH ₃	OCH ₃	Bn	O	H
OCH ₃	OCH ₃	Bn	NH	H
OCH ₃	OCH ₃	Bn	NCH ₃	H
OCH ₃	OCH ₃	Bn	NBn	H
H	H	Bn	NCH ₃	H
F	H	Bn	NCH ₃	H
Cl	Cl	Bn	NCH ₃	H
Cl	H	Bn	NiBu	H
Cl	H	Bn	NCH ₃	H
OCH ₂ CH ₂ O		Bn	NCH ₃	H
OCH ₂ CH ₂ O		Bn	NEt	H
OCH ₂ CH ₂ O		Bn	NiPr	H
OCH ₂ CH ₂ O		iBu	NEt	H
OCH ₂ CH ₂ O		(CH ₂) ₄ NHSO ₂ Ph	NCH ₃	H
Morpho- lin-4- yl	H	Bn	NCH ₃	H
OCH ₂ CH ₂ O		Bn	NEt	CO ₂ CH ₃
Cl	H	Bn	NCH ₃	CONHEt
OCH ₂ CH ₂ O		iBu	NEt	CONHBu

27. The compound of claim 1 having the formula:



25 wherein:

R¹ is benzyl;

R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-;

Y is N-H or NR⁹ wherein R⁹ is ethyl; and

Q is C(=O)NHR⁹ where R⁹ is alkyl or alkyl

30 substituted with K.

28. The compound of claim 27 wherein Q is CONHEt,

- 113 -

CONHBu, CONHCH₂CH₂OCH₃, CONHCH(CH₃)₂, CONH(CH₂)₄CH₃, CONHCH₂Ph,
 CONHCH₂CH₂Ph, CONHCH₂CH=CH₂, CONH(CH₂)₃-(imidazol-1-yl),
 CONH(CH₂)₃-(2-ketopyrrolidin-1-yl), CONH(CH₂)₃(morpholin-4-
 yl), CONHCH₂(pyridin-2-yl), CONHCH₂-cyclopropane,
 5 CONHCH₂CH₂NHSO₂CH₃, CONHCH₂CH₂NHSO₂(4-NO₂-Ph),
 CONH(CH₂)₃NHSO₂(4-NO₂-Ph), CONHCH₂CH₂NHSO₂(3,4-Cl₂-Ph),
 CONH(CH₂)₃NHSO₂(3,4-Cl₂-Ph), CONHCH₂CH₂NHSO₂Ph,
 CONHCH₂CH₂NHSO₂(5-(2-pyridinyl)-thiophen-2-yl),
 CONH(CH₂)₃NHSO₂(4-F-Ph), CONH(CH₂)₃NHSO₂Ph, CONHCH₂-(pyridin-
 10 4-yl), or CONHCH₂CH₂NHSO₂(4-F-Ph).

29. The compound of claim 27 wherein Y and Q have the values shown in the horizontal rows of the following table:

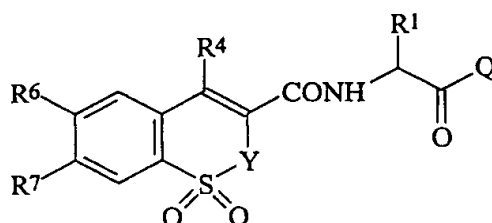
	Y	Q
15	NEt	CONHEt
	NEt	CONHBu
	NEt	CONHCH ₂ CH ₂ OCH ₃
	NEt	CONHCH(CH ₃) ₂
	NEt	CONH(CH ₂) ₄ CH ₃
20	NEt	CONHCH ₂ Ph
	NEt	CONHCH ₂ CH ₂ Ph
	NEt	CONHCH ₂ CH=CH ₂
	NEt	CONH(CH ₂) ₃ -(imidazol-1-yl)
	NEt	CONH(CH ₂) ₃ -(2-ketopyrrolidin-1-yl)
25	NEt	CONH(CH ₂) ₃ (morpholin-4-yl)
	NEt	CONHCH ₂ (pyridin-2-yl)
	NEt	CONHCH ₂ -cyclopropane
	NEt	CONHCH ₂ CH ₂ NHSO ₂ CH ₃
	NEt	CONHCH ₂ CH ₂ NHSO ₂ (4-NO ₂ -Ph)
30	NEt	CONH(CH ₂) ₃ NHSO ₂ (4-NO ₂ -Ph)
	NEt	CONHCH ₂ CH ₂ NHSO ₂ (3,4-Cl ₂ -Ph)
	NEt	CONH(CH ₂) ₃ NHSO ₂ (3,4-Cl ₂ -Ph)
	NEt	CONHCH ₂ CH ₂ NHSO ₂ Ph
	NEt	CONHCH ₂ CH ₂ NHSO ₂ (5-(2-pyridinyl)-thiophen-2-yl)
35	NEt	CONH(CH ₂) ₃ NHSO ₂ (4-F-Ph)

- 114 -

NEt	CONH(CH ₂) ₃ NHSO ₂ Ph
NEt	CONHCH ₂ -(pyridin-4-yl)
NEt	CONHCH ₂ CH ₂ NHSO ₂ (4-F-Ph)
NH	CONHBu
NH	CONHCH ₂ CH ₂ NHSO ₂ Ph

5

30. The compound of claim 1 having the formula:



wherein:

- R¹ is benzyl;
 10 R⁶ and R⁷ are independently H or halogen, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-;
 R⁴ is H, alkoxy, or hydroxy;
 Y is NR⁹ wherein R⁹ is alkyl; and
 Q is H or C(=O)NHR⁹ where R⁹ is alkyl.

- 15 31. The compound of claim 30 wherein Q is H or CONHBu.

32. The compound of claim 30 wherein R⁶ and R⁷ are independently H or Cl, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-.

- 20 33. The compound of claim 30 wherein R⁴ is H, methoxy, or hydroxy.

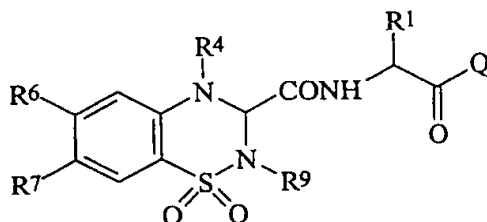
34. The compound of claim 30 wherein Y is NR⁹ wherein R⁹ is methyl or ethyl.

- 115 -

35. The compound of claim 30 wherein Y, Q, R¹, R⁴, R⁶ and R⁷ have the values shown in the horizontal rows of the following table:

R ⁴	R ⁶	R ⁷	R ¹	Y	Q
H	Cl	Cl	Bn	NCH ₃	H
H	OCH ₂ CH ₂ O		Bn	NCH ₃	H
H	OCH ₂ CH ₂ O		Bn	NEt	H
OCH ₃	H	H	Bn	NCH ₃	H
H	OCH ₂ CH ₂ O		Bn	NCH ₃	CONHBu
H	OCH ₂ CH ₂ O		Bn	NEt	CONHBu
OCH ₃	H	H	Bn	NCH ₃	CONHBu
OH	H	H	Bn	NCH ₃	CONHBu

36. The compound of claim 1 having the formula:



15 wherein:

R¹ is benzyl;

R⁶ and R⁷ are each H;

R⁴ is H, alkyl, or aralkyl;

R⁹ is alkyl; and

20 Q is H or C(=O)NHR⁹ where R⁹ is alkyl.

37. The compound of claim 36 wherein R⁴ is H, propyl, or benzyl.

38. The compound of claim 36 wherein Q is H or
25 CONHBu.

39. The compound of claim 36 wherein R⁹ is

methyl or ethyl.

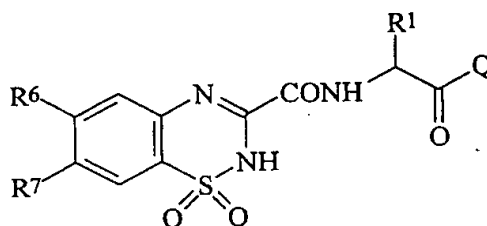
40. The compound of claim 36 wherein R⁴, R⁹ and Q have the values shown in the horizontal rows of the following table:

5

R ⁹	R ⁴	Q
Et	Pr	H
Et	Bn	H
CH ₃	H	CONHBu

41. The compound of claim 1 having the formula:

10



wherein:

R¹ is benzyl;

R⁶ and R⁷ are each H, or R⁶ and R⁷ taken together form -O-CH₂-CH₂-O-; and

15 Q is H or C(=O)NHR⁹ where R⁹ is alkyl.

42. The compound of claim 41 wherein Q is H or CONHBu.

43. The compound of claim 41 wherein R⁶, R⁷ and Q have the values shown in the horizontal rows of the following table:

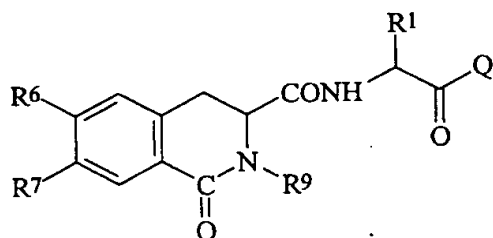
20

- 117 -

R ⁶	R ⁷	Q
H	H	H
OCH ₂ CH ₂ O		H
H	H	CONHBu
OCH ₂ CH ₂ O		CONHBu

5

44. The compound of claim 1 having the formula:

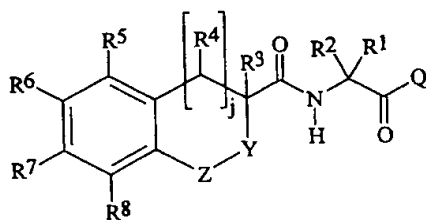


wherein:

- 10 R¹ is benzyl;
 R⁶ and R⁷ are each H;
 Q is H; and
 R⁹ is H or alkyl.

45. The compound of claim 44 wherein R⁹ is H or CH₃.

15 46. The compound of claim 1 having the formula:



wherein:

- 118 -

R¹ and R² are each independently hydrogen, alkyl having from one to about 14 carbons, cycloalkyl having from 3 to about 10 carbons, aryl having from about 6 to about 14 carbons, heteroaryl having from about 6 to about 14 ring atoms, aralkyl having from about 7 to about 15 carbons, heteroaralkyl, or an optionally protected natural or unnatural side chain of an amino acid, said alkyl, cycloalkyl, aryl, and heteroaryl groups being optionally substituted with one or more K groups;

10 R³ and R⁴ are each independently hydrogen, lower alkyl, or a natural or unnatural side chain of an optionally protected amino acid, said alkyl groups being optionally substituted with an aryl or heteroaryl group;

R⁵, R⁶, R⁷ and R⁸ are each independently hydrogen, 15 alkyl having from one to about 14 carbons wherein said alkyl groups are optionally substituted with one or more K groups, alkoxy having from one to about 10 carbons, halogen, alkoxycarbonyl, carboxyl, hydroxyl, or amino optionally substituted with 1 to 3 aryl or lower alkyl groups;

20 or any two adjacent R⁵, R⁶, R⁷ and R⁸ groups taken together with any intervening atoms of the benzene ring to which they are attached form an alicyclic, aromatic, heterocyclic, or heteroaryl ring having 5 to 8 ring atoms;

K is halogen, lower alkyl, aryl, heteroaryl, 25 guanidino, alkoxycarbonyl, alkoxy, hydroxyl, carboxyl, or amino optionally substituted with 1 to 3 aryl or lower alkyl groups;

Y is O, NH, NHR⁹ or CHR⁹;

Z is S(=O)₂, S(=O), S, or C(=O);

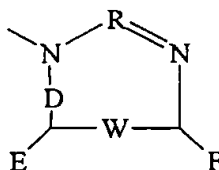
30 j is 0, 1 or 2;

Q is H, C(=O)NHR⁹, C(=O)OR⁹, CH=N₂, or CH₂R¹⁰;

R⁹ is hydrogen, alkyl having from one to about 10 carbons, said alkyl groups being optionally substituted with one or more K groups, aryl having from about 6 to about 14 35 carbons, or aralkyl having from about 7 to about 15 carbons;

R¹⁰ is aryloxy, heteroaryloxy, L, halogen, or has the formula O-M, wherein M has the structure:

- 119 -



wherein:

R is N or CR¹¹;

5 W is a double bond or a single bond;

D is C=O or a single bond;

E and F are independently R¹², R¹³, or J;

or E and F taken together comprise a joined moiety, said joined moiety being an aliphatic carbocyclic
 10 ring optionally substituted with J and having from 5 to 7 carbons, an aromatic carbocyclic ring optionally substituted with J and having from 5 to 7 carbons, an aliphatic heterocyclic ring optionally substituted with J and having from 5 to 7 atoms, or an aromatic heterocyclic ring
 15 optionally substituted with J and having from 5 to 7 atoms, said aliphatic heterocyclic ring or said aromatic heterocyclic ring each having from 1 to 4 heteroatoms;

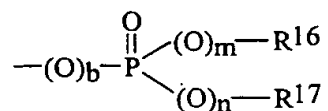
R¹¹, R¹², and R¹³ are independently H, alkyl having from 1 to 10 carbons, heteroaryl having from 1 to 10
 20 carbons, alkanoyl having from 1 to 10 carbons, or aroyl, wherein said alkyl, heteroaryl, alkanoyl and aroyl groups are optionally substituted with J;

J is halogen, C(=O)OR¹⁴, R¹⁴OC(=O), R¹⁴OC(=O)NH, OH, CN, NO₂, NR¹⁴R¹⁵, N=C(R¹⁴)R¹⁵, N=C(NR¹⁴R¹⁵)₂, SR¹⁴, OR¹⁴, phenyl,
 25 naphthyl, heteroaryl, or a cycloalkyl group having from 3 to 8 carbons;

R¹⁴ and R¹⁵ are independently H, alkyl having from 1 to 10 carbons, aryl, or heteroaryl, wherein said alkyl, aryl and heteroaryl groups are optionally substituted with K;

30 L is a phosphorus-containing enzyme reactive group having the formula:

- 120 -



wherein:

- m, n, and b are each independently 0 or 1;
 R¹⁶ and R¹⁷ are each independently hydrogen,
 5 lower alkyl optionally substituted with K, aryl optionally
 substituted with K, or heteroaryl optionally substituted
 with K;
 or R¹⁶ and R¹⁷ taken together with -(O)_n-P(=O)-
 (O)_m- can form a 5-8 membered ring containing up to 3 hetero
 10 atoms;
 or R¹⁶ and R¹⁷ taken together with -(O)_n-P(=O)-(O)_m-
 can form a 5-8 membered ring optionally substituted with K.

47. The compound of claim 1 wherein Z is SO.
 15 48. The compound of claim 1 wherein Z is S.
 49. The compound of claim 1 wherein Q is CH₂R¹⁰.
 50. The compound of claim 49 wherein R¹⁰ is -O-M.
 51. The compound of claim 49 wherein R¹⁰ is -L.
 52. The compound of claim 1 wherein Q is H.
 20 53. The bisulfite addition product of the
 compound of claim 52.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/20782

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : Please See Extra Sheet

US CL : 544/9, 12, 33, 49; 546/99, 146; 549/15, 16, 31, 32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 544/9, 12, 33, 49; 546/99, 146; 549/15, 16, 31, 32

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
CAS ONLINE

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3,960,854 A (NOVELLO) 01 June 1976 (01/06/76), see entire document, especially column 1.	1-19, 36-43, 47, 49, 50, 52, 53
A	US 4,585,793 A (POWERS) 29 April 1986 (29/04/86), see entire document, especially column 3.	1-13, 15-18, 20-26, 46, 47, 49, 52, 53
A	US 4,889,851 A (OKU ET AL.) 26 December 1989 (26/12/89), see entire document, especially columns 1 and 2.	1-19, 36-43, 47, 49, 50, 52, 53
A	US 5,004,742 A (SATO ET AL.) 02 April 1991 (02/04/91), see entire document, especially columns 1 and 2.	1-35, 46, 47, 49, 50, 52, 53

☒ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be of particular relevance	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
E earlier document published on or after the international filing date	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*A* document member of the same patent family
O document referring to an oral disclosure, use, exhibition or other means	
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

05 MARCH 1998

Date of mailing of the international search report

16 MAR 1998

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Facsimile No. (703) 305-3230

Authorized officer

LAURA L. STOCKTON

Telephone No. (703) 308-1235

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/20782

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5,384,411 A (ROBOTTI ET AL.) 24 January 1995 (24/01/95), see entire document, especially column 2.	1, 2, 5-13, 15-18, 46, 47, 49, 52, 53
A	US 5,416,094 A (LAL ET AL.) 16 May 1995 (16/05/95), see entire document, especially columns 1 and 2.	1-5, 7-15, 17-20, 44-46, 49, 52, 53

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/20782

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

Please See Extra Sheet.

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☒ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
1-47, 49, 50, 52 and 53
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
☒ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/20782

A. CLASSIFICATION OF SUBJECT MATTER:

IPC (6):

C07D 217/12, 279/02, 285/20, 285/24, 471/04, 497/00, 497/04, 513/04

BOX II. OBSERVATIONS WHERE UNITY OF INVENTION WAS LACKING

This ISA found multiple inventions as follows:

This application contains the following inventions or groups of inventions which are not so linked as to form a single inventive concept under PCT Rule 13.1. In order for all inventions to be searched, the appropriate additional search fees must be paid.

The following is a table which defines the inventions claimed. By selecting a definition from each variable (i.e., A-B, Y, Z and Q), one arrives at 216 individual groups.

<u>A-B</u>	<u>Y</u>	<u>Z</u>	<u>Q</u>
1-C	O	S(=O) _{1,2}	non-het, no L variable
2-C	NH, NR ⁹	S	het, no L variable
3-C	CHR ⁹	C(=O)	non-het, has L variable
1-N			het and L variable containing
1-N, 1C			
2-N			

*het = heterocyclic ring

L variable = the phosphorus-containing enzyme reactive group

A sample selection of three groups is as follows:

Group I, claim(s) 1, 2, 5-13, 15-18, 46, 47, 49, 52 and 53, drawn to compounds wherein A-B is 1-C, Y is O, Z is S(=O)_{1,2} and Q is not or does not contain a heterocyclic ring nor the L variable.

This is considered to be the first claimed invention and will be searched.

Group II, claim(s) 1, 2, 5-13, 15-18, 46, 47, 49 and 50, drawn to compounds wherein A-B is 1-C, Y is O, Z is S(=O)_{1,2} and Q is or contains a heterocyclic ring but does not contain the L variable.

Group CCXVI, claim(s) 1, 5, 7-11, 13, 14, 46, 49 and 51, drawn to A-B is 2-N, Y is CHR⁹, Z is C(=O) and Q is or contains a heterocyclic ring and also contains the L variable.

The inventions listed as Groups I-CCXVI do not relate to a single inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: there is a lack of unity among the above identified groups because there is no significant structural element shared by all of the alternatives. Each of the groups set forth above represents a separate discrete non-heterocyclic or heterocyclic ring system which one skilled in the art which beside sharing no significant structural element, cannot be said to belong to a

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/20782

recognized class of chemical compounds in the pharmaceutical art. The claims are therefore considered to lack unity of invention.

Should applicant elect not to pay for all additional inventions, applicant must identify, according to the above Table, which additional inventions are to be searched.